

# UPVC Window & Door Frame

## Scratch removal process



Mirka® AOS-B 130NV  
Cordless Sander, 1.25"

STEP 1	 Abranet 1.25" Grit 240-320
STEP 2	 Abranet 1.25" Grit 400
STEP 3	 Abralon 1.25" Grit 1000
STEP 4	 Abralon 1.25" Grit 2000
STEP 5	 Abralon 1.25" Grit 4000



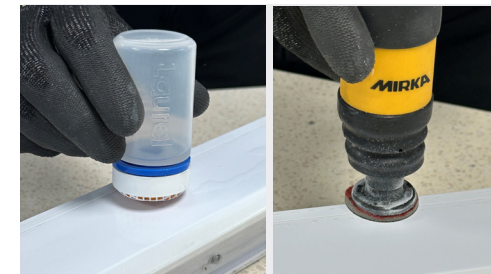
### STEP 1

- After cleaning the surface and identifying the defect, start sanding with the Mirka® AOS-B sander using Abranet® 240 or 320 grit.



### STEP 2

- Continue sanding with Abranet® 400 grit, once the scratch has been removed as identified in the previous step.



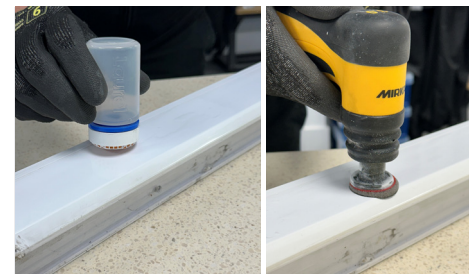
### STEP 3

- Clean and dampen surface before sanding with Abralon® 1000 grit.



### STEP 4

- Continue to sand (damp) with Abralon® 2000 grit to improve surface condition.



### STEP 5

- Finally, sand with Abralon® 4000 grit (damp) to match existing finish.

### Tips:

- Clean the surface between every sanding step to get a better visibility of the sanding progress.
- Expand the sanded surface area after each sanding step between 5-10mm.
- Continue with Abralon® 4000 grit until the desired surface finish is achieved.

**Always use the correct personal protection when undertaking any sanding operation, please refer to the TDS for all information. Always use dust extraction when undertaking any sanding operation.**