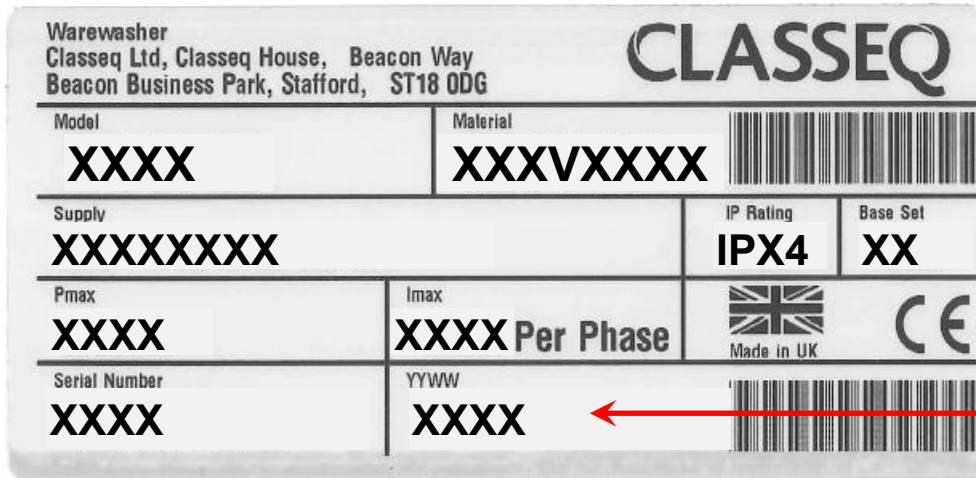


As of Wk 46 Classeq has started to produce the following changes on the CST machines.

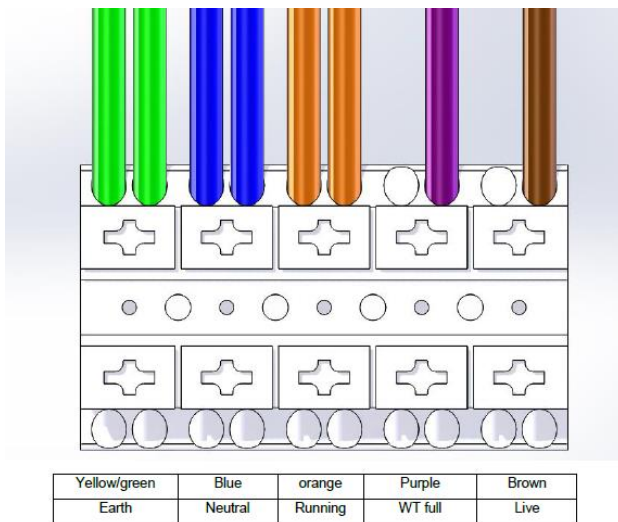


This change only affects machines with a serial numbers 400***** and ending in week code 1846

The following changes have been made and these are reflected in the updated wiring diagrams, installation and engineers manuals.

1) Chemical pump wiring at the terminal block

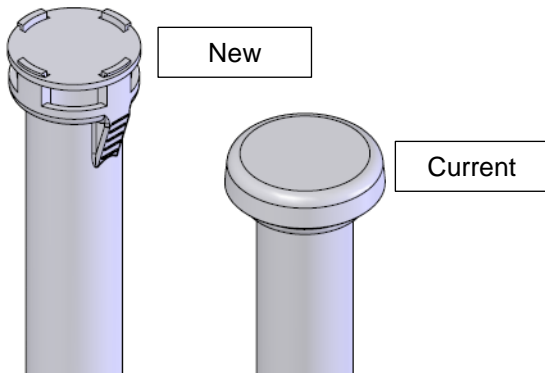
- a. The wiring has been changed so that the activation of the door does not affect the signals being presented to the chemical pumps at the terminal block.



2) Inlet flow regulator

- a. The flow regulator in the inlet solenoid has been changed to give a more positive flow into the air break.
 - i. Current: 30011637 – Brown 5L/min to
 - ii. New: 30008476 – Orange 8L/min

- 3) Drain plug cap
 - a. The drain plug cap will be supplied with a flat top cap to improve drainage from the machine.



- 4) Air break drain down
 - a. We have introduced a wiring change to ensure the air break pressure sensor chamber is reset at power on. This is controlled by a timer relay in the latch circuit controlling the rinse pump.

