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Spares manual

All machines

Select your machine

CST



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Spares manual

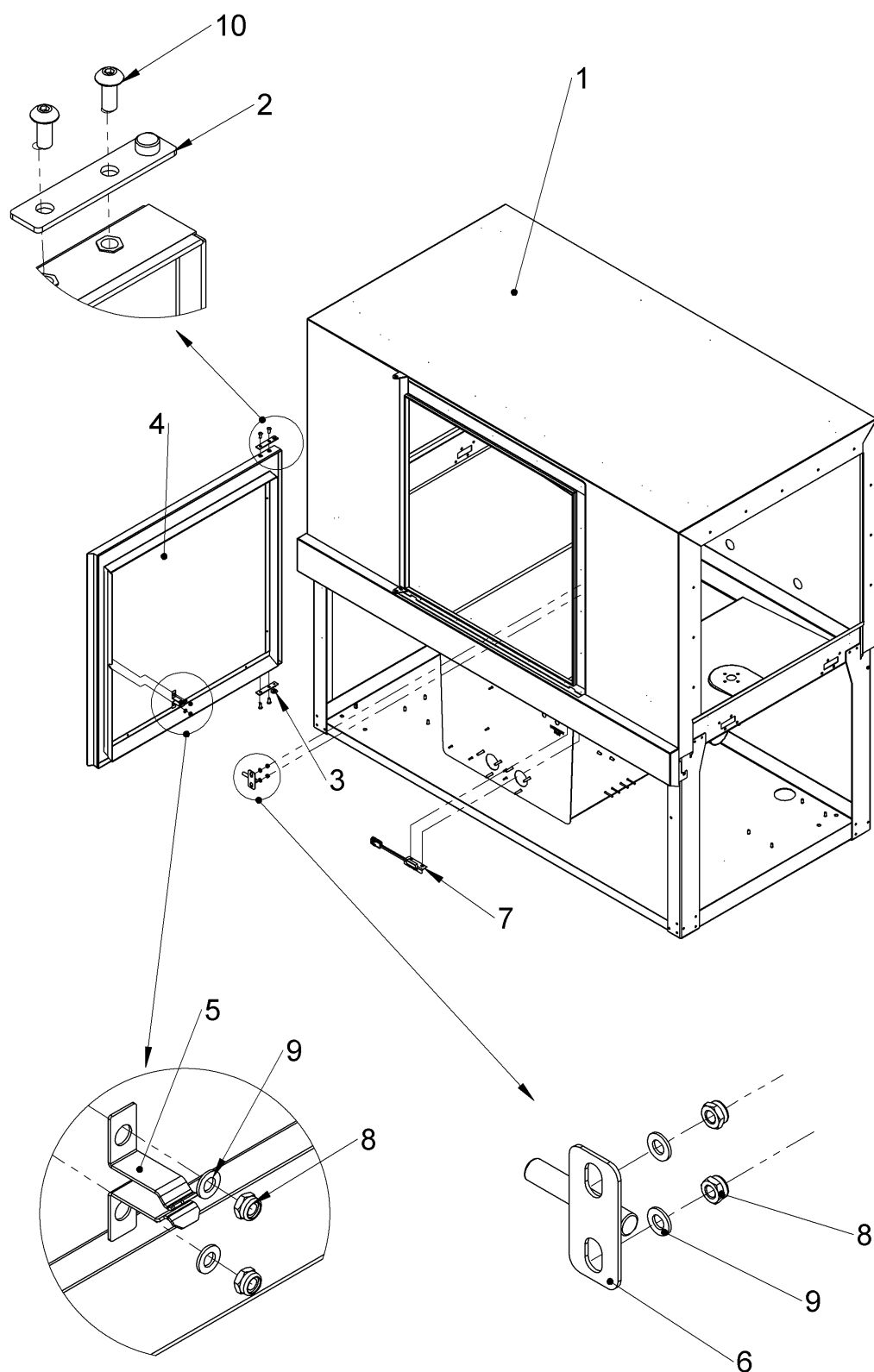
CST

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1. Main frame assembly

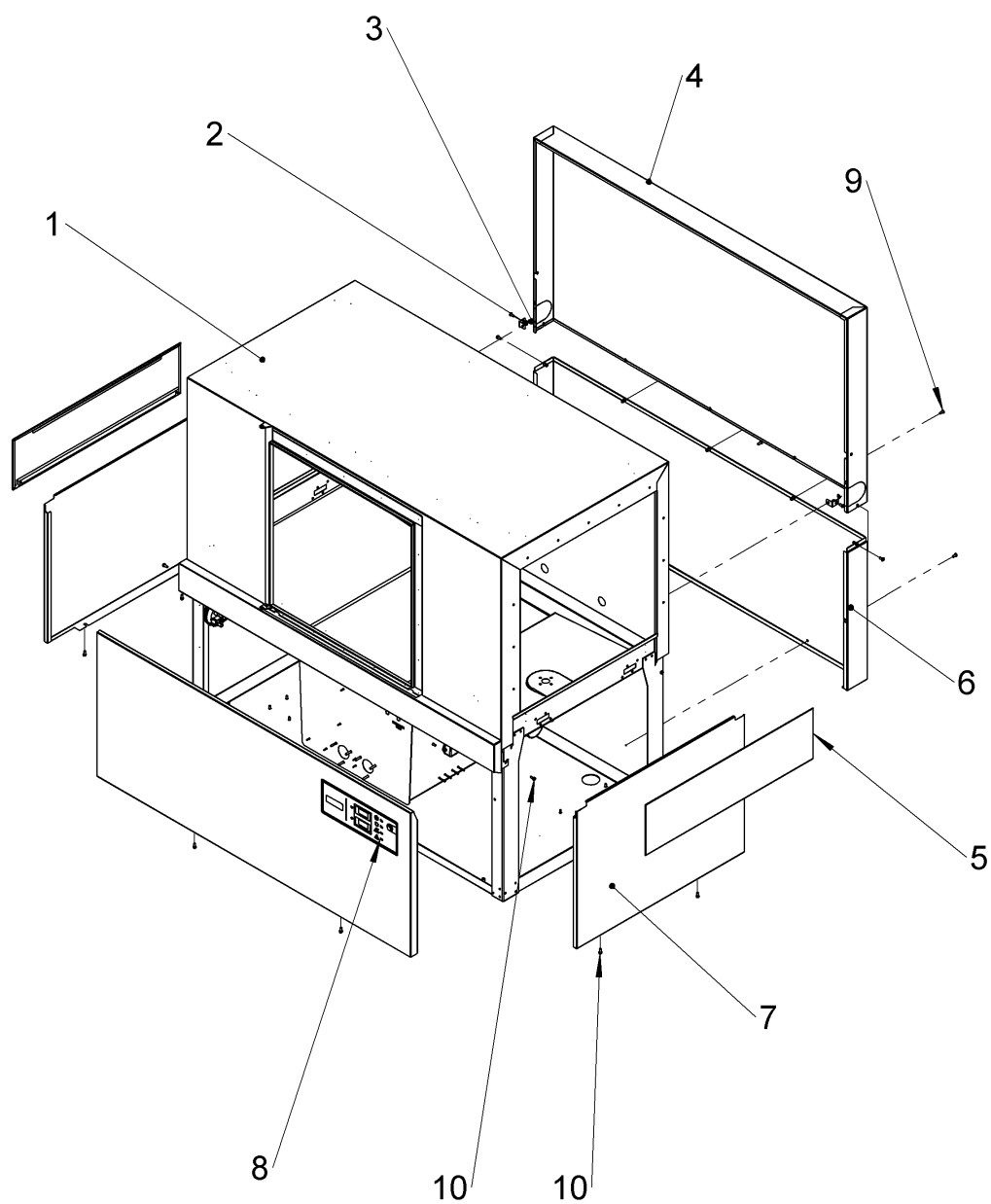


30011130-A

1. Main frame assembly – BOM

Item	Description	Part number	QTY.	Note
1	CST Frame assembly		1	Not available as a spare
2	CST Door hinge assembly	30011163	2	
3	M5 Brass washer	30011164	1	
4	CST Door assembly	90000023	1	
5	Catch (Feder)	30014241	2	
6	Latch assembly	30008753	1	
7	Door switch bracket assembly	30011161	1	
8	M5 Thin Nylock nut (ISO 10511)	30006274	4	
9	M5 Flat washer	30008356	4	
10	M5 x 12 Hex socket button head screw	30006300	4	

2. Panels

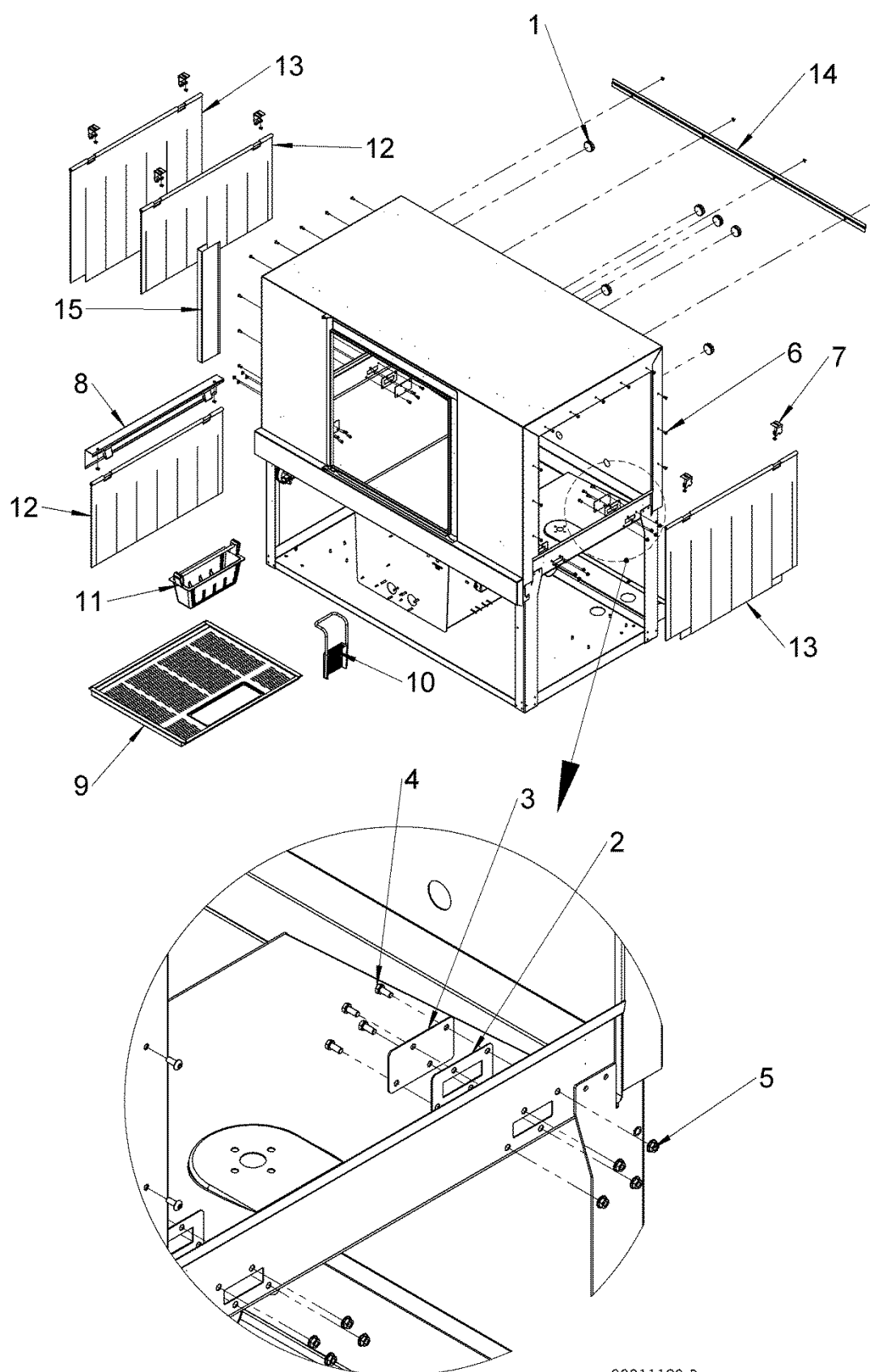


30011117-B

2. Panels – BOM

Item	Description	Part number	QTY.	Note
1	CST Tunnel assembly		1	
2	Panel bracket assy M5 Nutsert	30011085	2	
3	M5 Flange nut (DIN 6923)	30001186	2	
4	Top rear panel	90000068	1	
5	Side panel brace	90000061	2	
6	Bottom rear panel assembly	90000069	1	
7	CST Side panel assembly	90000071	2	
8	Front panel with components assembly		1	Not available as a spare
9	M5 x 12 Hex socket button head screw	30006300	9	
10	M5 x 12 hex head screw (ISO 4017)	30006721	10	

3. Tunnel assembly

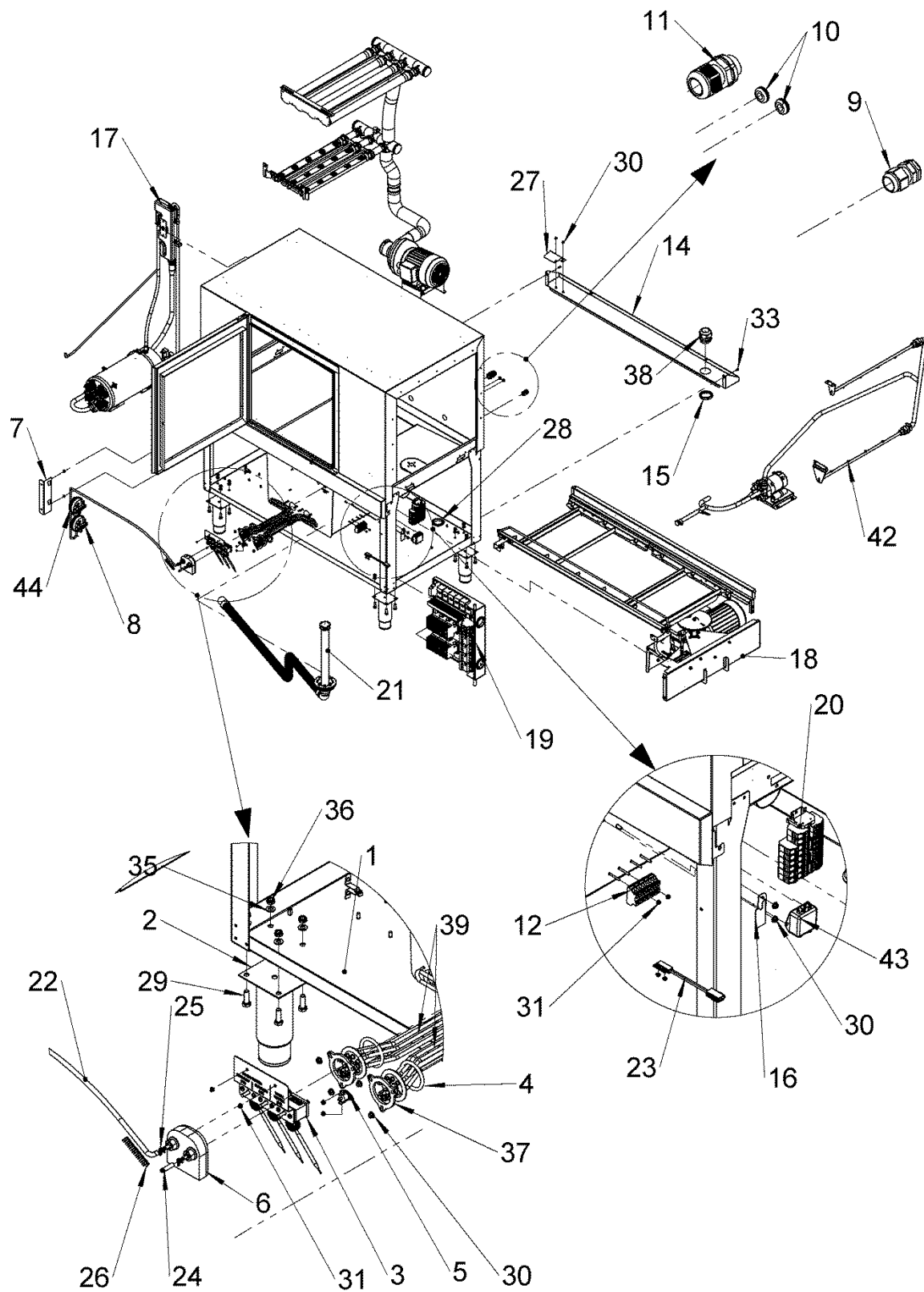


30011128-B

3. Tunnel assembly – BOM

Item	Description	Part number	QTY.	Note
1	Blanking cap assembly	70008514	6	
2	Drain seal	30008638	4	
3	CST Wash sump cover plate	30008754	4	
4	M5 x 12 hex head screw (ISO 4017)	30006721	16	
5	M5 Flange nut (DIN 6923)	30001186	50	
6	M5 x 12 Hex socket button head screw	30006300	22	
7	Curtain bracket	70300519	6	
8	Curtain rail	70300925	1	
9	CST Primary filter	90000054	1	
10	CST secondary wash filter assembly	30008751	1	
11	CST Large filter basket	61006262	1	
12	Curtain with rail	70008044	2	
13	Curtain with rail	70007240	2	
14	CST Top rear panel support brace	90000078	1	
15	CST Curtain plate	30008911	1	

4. Base assembly

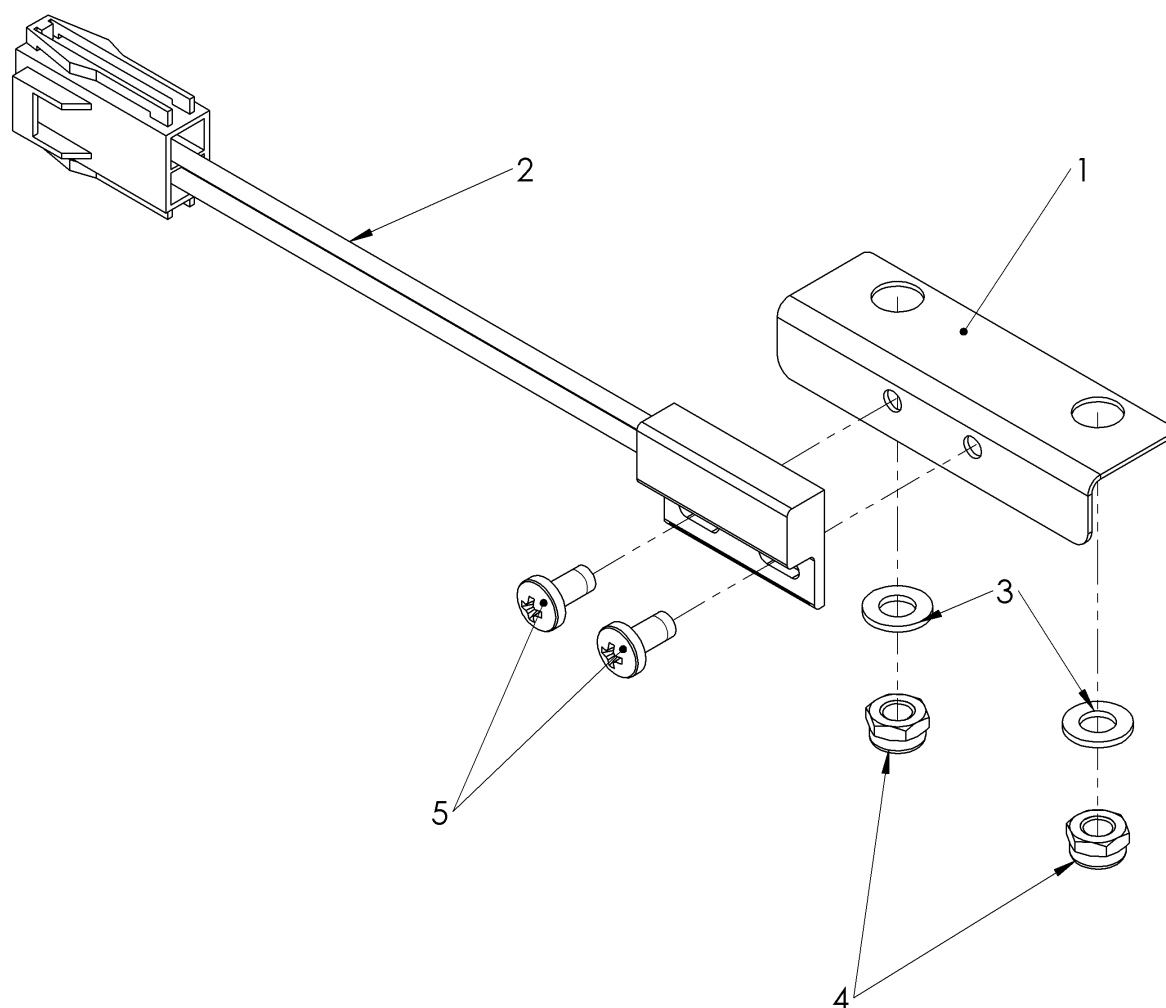


30011129-C

4. Base assembly – BOM

Item	Description	Part number	QTY.	Note
1	CST Main frame assembly		1	
2	CST Foot	90000051	4	
3	CST Adjustable thermostat assembly	30011132	1	
4	O-Ring - Ø46 x Ø6	30000947	2	
5	Overheat stat 1 Pole 85°C	30007917	1	
6	Air pressure assembly	30011148	1	
7	CST Air pressure bracket	30008749	1	
8	Air pressure switch - 53/15 88/67	30000966	2	
9	Cable gland PG9 Range 2-6mm	30008368	1	
10	Chemical tube grommet	30002141	2	
11	M20 Cable gland	30001815	1	
12	Terminal Block - 5 Pole - Grip Type	30001146	1	30A and 3 phase machines
13	Cable tie	30001818	9	
14	Rear base assembly		1	
15	Nut for M50 Cable gland LN50B	30007915	1	
16	Control panel holding bracket	90000060	1	
17	CST Water inlet system	30011133	1	
18	CST Drive mechanism		1	
19	CST Control panel with components assembly		1	
20	Terminal block assembly - CST	30007913	1	
21	CST Drain system		1	
22	PVC Tube cut to 1040mm	30001797	1	
23	Crimped proximity switch assembly	30000980	1	
24	Plastic cap detergent inlet	30006036	1	
25	Spring clip - Ø7mm to Ø7.5mm	30001789	4	
26	Compression spring CST	30008350	1	
27	Solenoid cover bracket		1	
28	50mm Diameter grommet	30001834	2	
29	M8 x 25 hex head screw (ISO 4017)	30011077	16	
30	M5 Flange nut (DIN 6923)	30001186	14	
31	M3 Flange nut (DIN 6923)	30001171	8	
32	M6 Flange nut (DIN 6923)	30001848	1	
33	M5 x 12 Hex socket button head screw	30006300	2	
34	M4 Flange nut (DIN 6923)	30006237	2	
35	M8 Flat washer	30011162	16	
36	M8 Nylock nut (ISO 10511)	30006270	16	
37	Bracket - rinse element	117003	2	
38	Cable gland - M50x1.5 DG50B	30007914	1	
39	8.64kW rinse element	30000974	2	
41	CST Wash system		1	
42	CST Rinse system		1	
43	Suppression filter	30011930	1	
44	Air pressure switch - 53/15 162/62	30011752	1	
45	CST mains cable assembly	30011937	1	Not shown

5. Door switch assembly

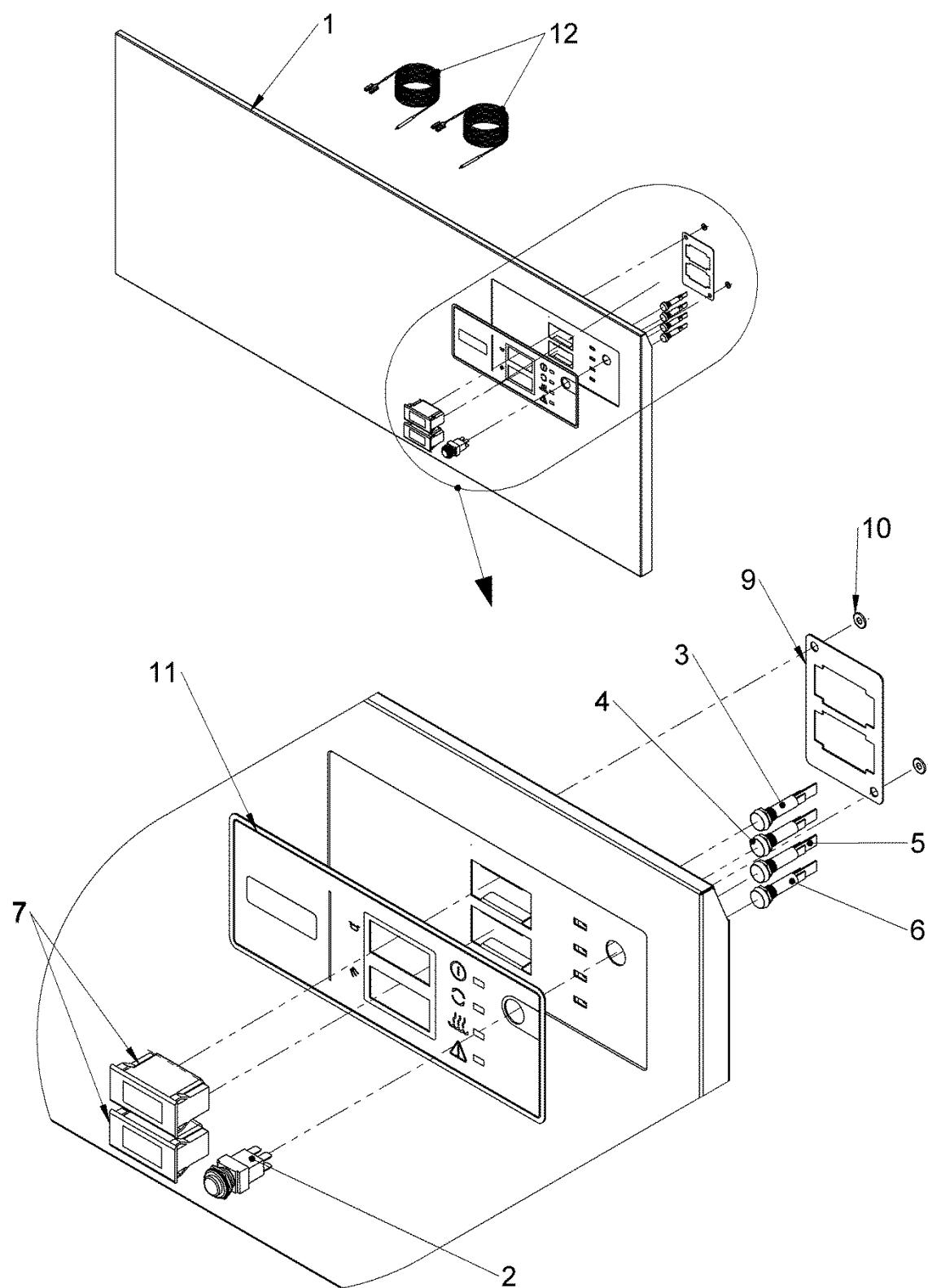


30011161-A

5. Door switch bracket assembly – BOM

Item	Description	Part number	QTY.	Note
1	CST Door switch bracket	30008747	1	
2	Crimped proximity switch assembly	30000980	1	
3	M5 Flat washer	30008356	2	
4	M5 Thin Nylock nut (ISO 10511)	30006274	2	
5	M4 x 6mm Posi Pan Head Screw	30001084	2	

6. Front panel with components

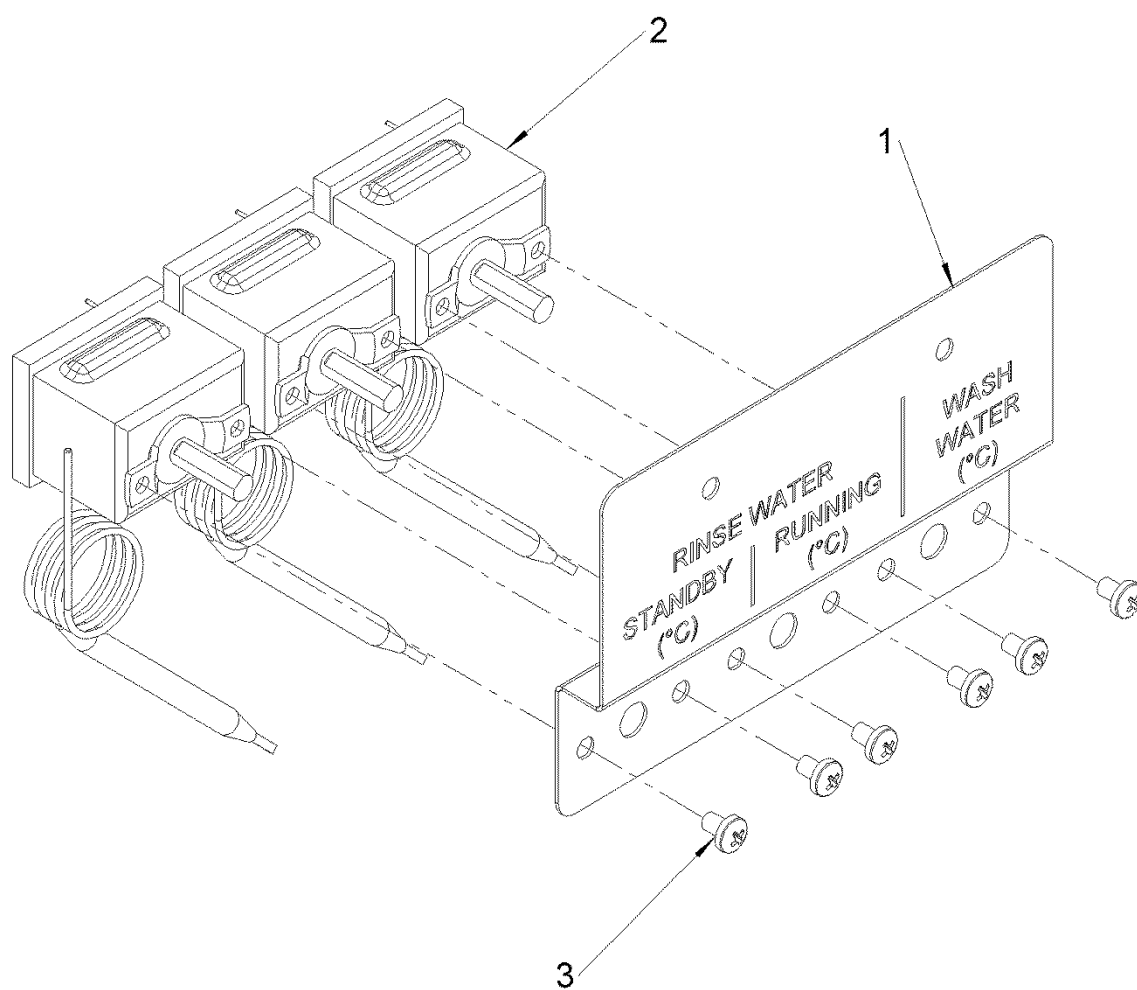


30011146-E

6. Front panel with components – BOM

Item	Description	Part number	QTY.	Note
1	Front panel assembly		1	
2	Momentary switch and button - 2 pole	30014338	1	On machines with serial number before XXXX-1846 part number is 30000950
2	Momentary switch and button - 1 pole	30000950	1	After serial number XXXXX-1649
3	White indicator lamp	30002761	1	
4	Blue indicator lamp	30000954	1	
5	Amber indicator lamp	30000953	1	
6	Red indicator lamp	30000951	1	
7	CST temperature display	30012278	2	
8	Document enclose envelope		1	
9	Display fixing plate	30008891	1	
10	M5 Flange nut (DIN 6923)	30001186	2	
11	CST Fascia	30012527	1	
12	CST temp. probe	30014424	2	

7. CST adjustable thermostat bracket assembly (30011132)

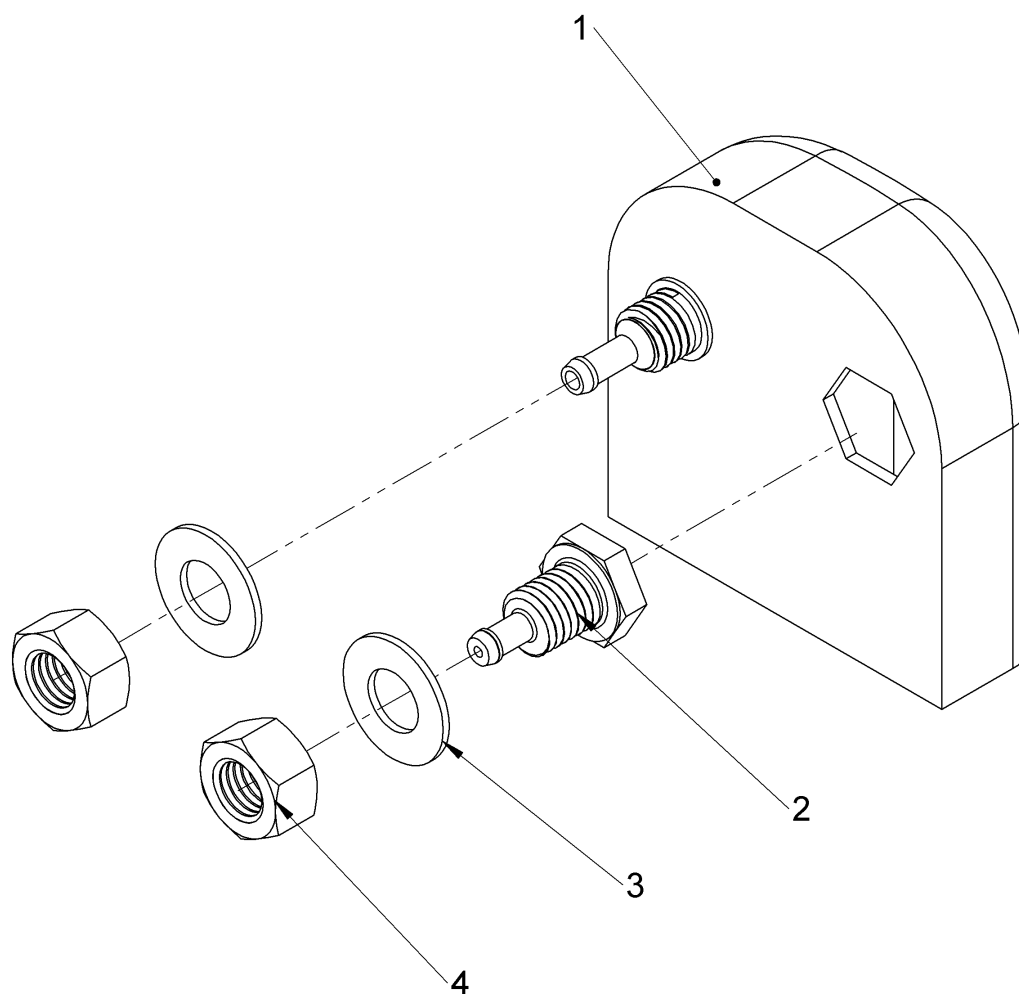


30011132-B

7. CST adjustable thermostat bracket assembly – BOM

Item	Description	Part number	QTY.	Note
1	CST Adjustable thermostat bracket	90000079		
2	Adjustable Thermostat with cap tube	30000971		
3	M4 x 6mm Posi Pan Head Screw	30001084		

8. Air pressure vessel assembly (30011148)

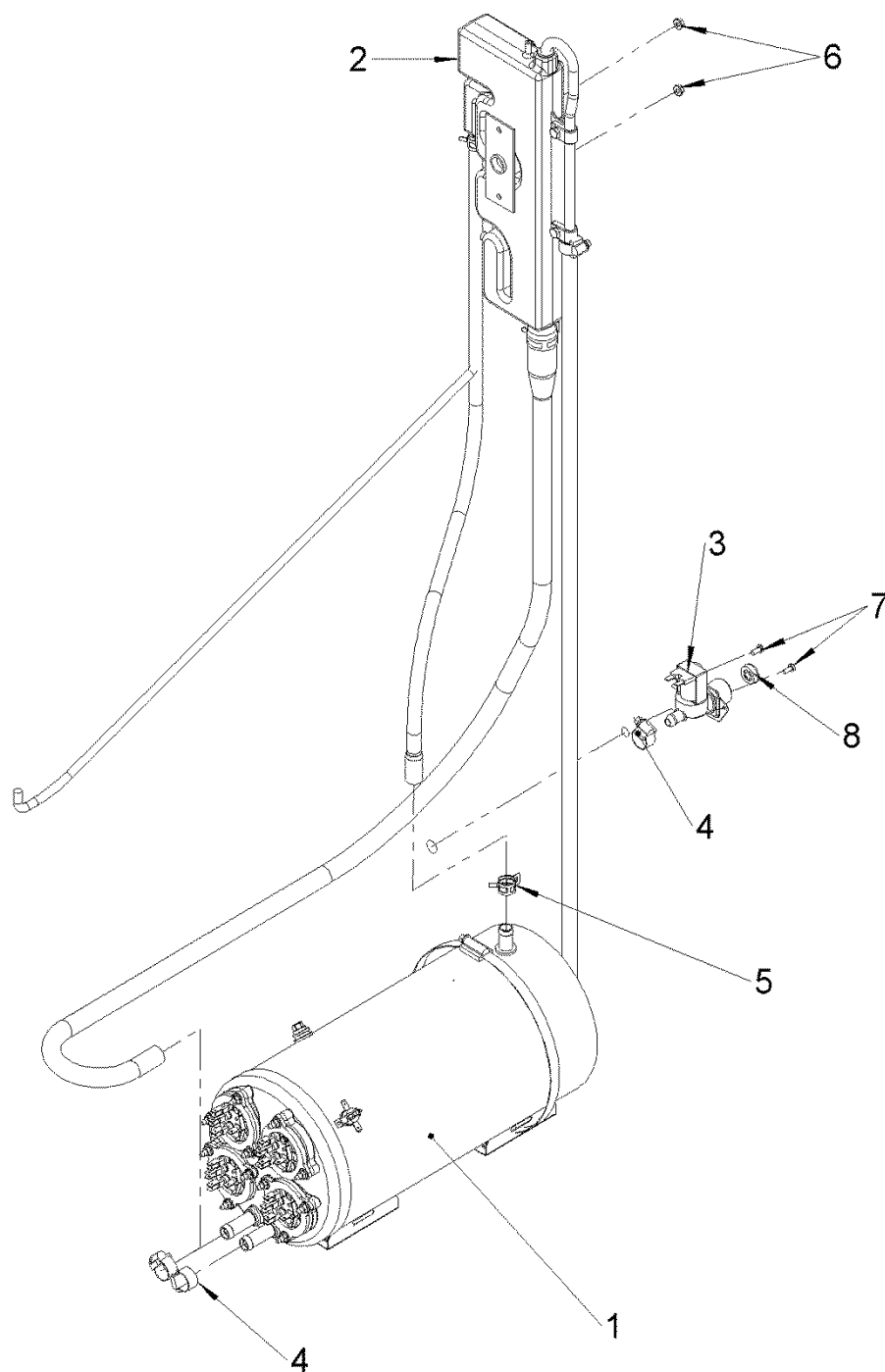


30011148-A

8. Air pressure vessel assembly – BOM

Item	Description	Part number	QTY.	Note
1	Air pressure vessel Housing	30001068	1	
2	Detergent inlet fitting	60000008	1	
3	Flat seal - 12x24	60000009	2	
4	Plastic Nut	30001077	2	

9. Water inlet system

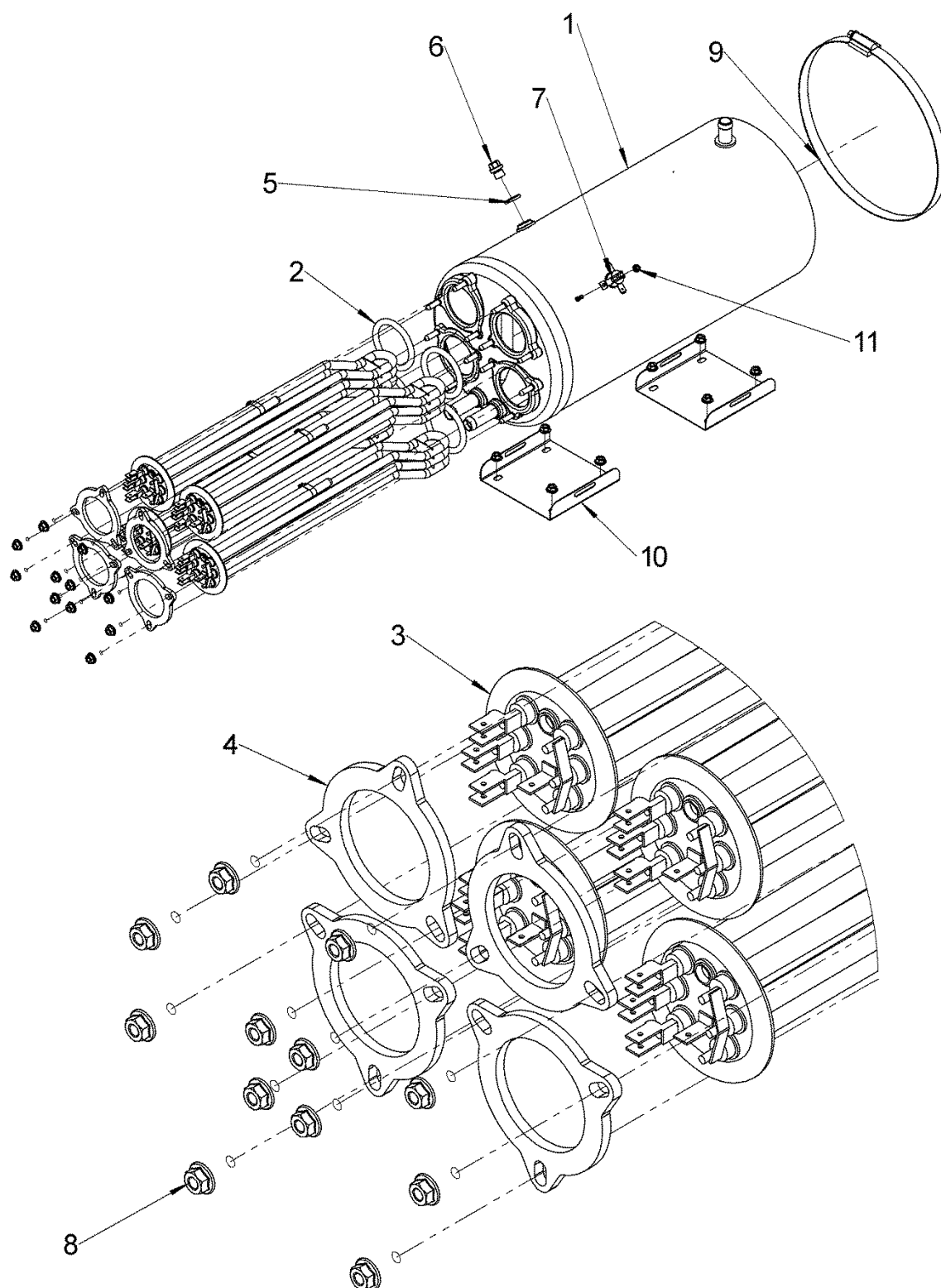


30011133-C

9. Water inlet system - BOM

Item	Description	Part number	QTY.	Note
1	CST Rinse tank assembly		1	
2	CST Airbreak assembly		1	
3	Solenoid valve	30000982	1	
4	Jubilee Clip - 12mm to 22mm	30001088	3	
5	Spring band - Ø18mm	30002577	1	
6	M5 Flange nut (DIN 6923)	30001186	2	
7	M4 x 10mm Posi pan head screw	30006293	2	
8	Flow restrictor - 8 Litre per min	30008476	1	Colour: Orange

10. Rinse tank assembly

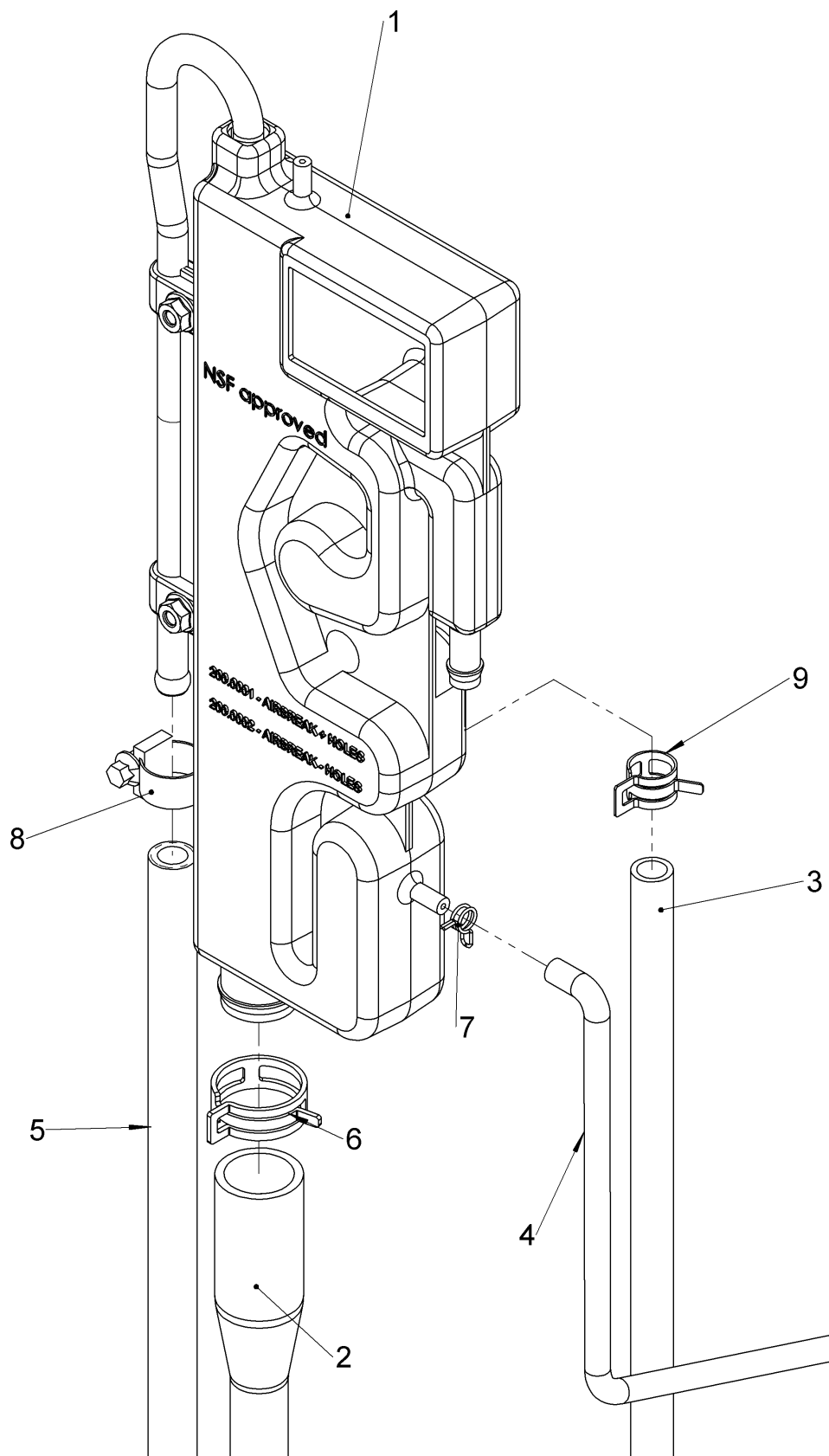


30011134-A

10. Rinse tank assembly - BOM

Item	Description	Part number	QTY.	Note
1	Boiler 4 holes	70007751	1	
2	O-Ring - Ø46 x Ø6	30000947	4	
3	6kW rinse element (Star)	30008827	4	
4	Bracket - rinse element	0117003	4	
5	Gasket	2703003	1	
6	M10 x 1P Hex pressure plug A4	30008483	1	
7	Manual reset thermal trip switch 1 Pole 95°C	30006683	1	
8	M5 Flange nut (DIN 6923)	30001186	20	
9	Jubilee clip - 200mm - 220mm	30006260	1	
10	CST Boiler bracket	90000075	2	
11	M3 Flange nut (DIN 6923)	30001171	1	

11. CST air break assembly

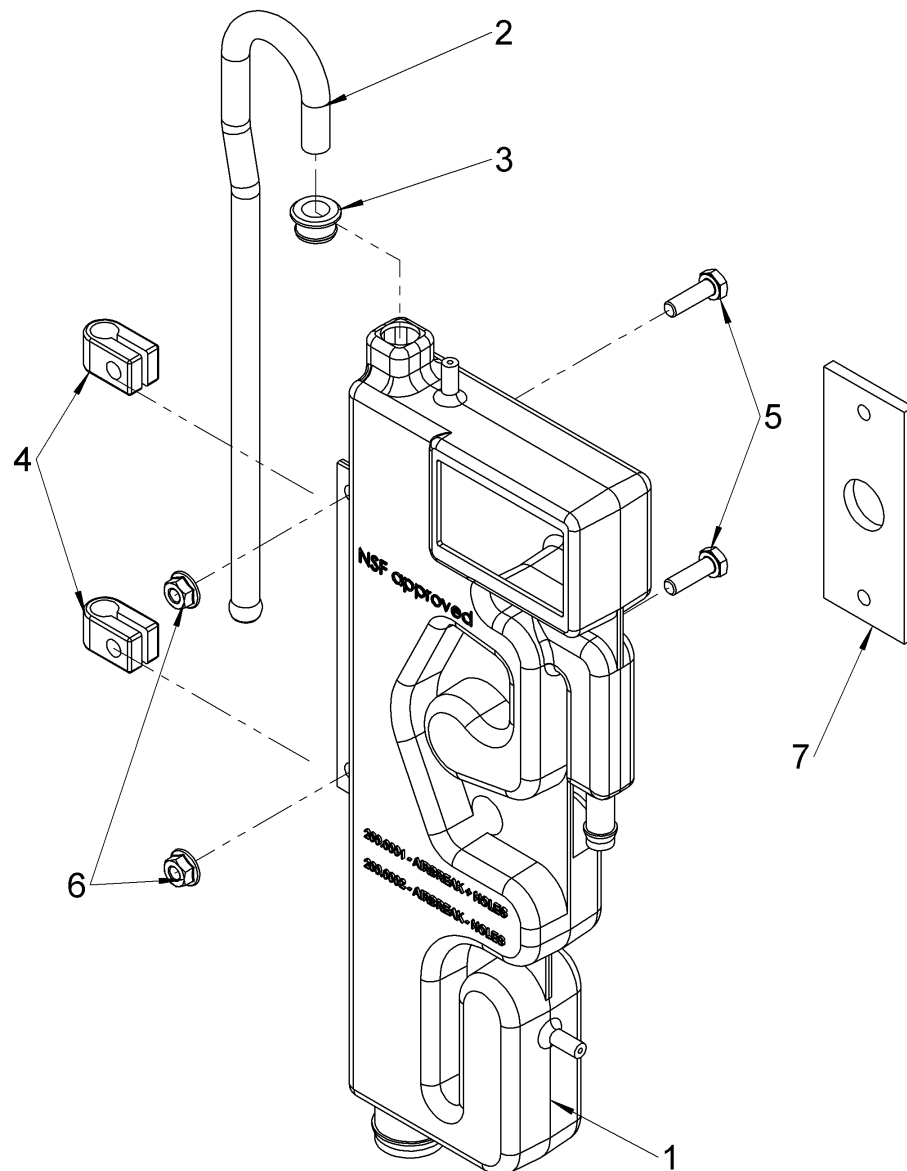


30011135-A

11. CST air break assembly - BOM

Item	Description	Part number	QTY.	Note
1	Air gap assembly	30011815	1	
2	Air break to boiler inlet hose CST	30006663	1	
3	Boiler breather tube	30006664	1	
4	Silicon tube cut to 1760mm	30006284	1	
5	Solenoid to air gap hose - Pass through	30008504	1	
6	Spring band - Ø30mm	30002578	1	
7	Spring Clip - Ø7.8mm to Ø8.3mm	30001083	1	
8	Jubilee Clip - 12mm to 22mm	30001088	1	
9	Spring band - Ø16mm	30008920	1	

12. Air break assembly (30011815)

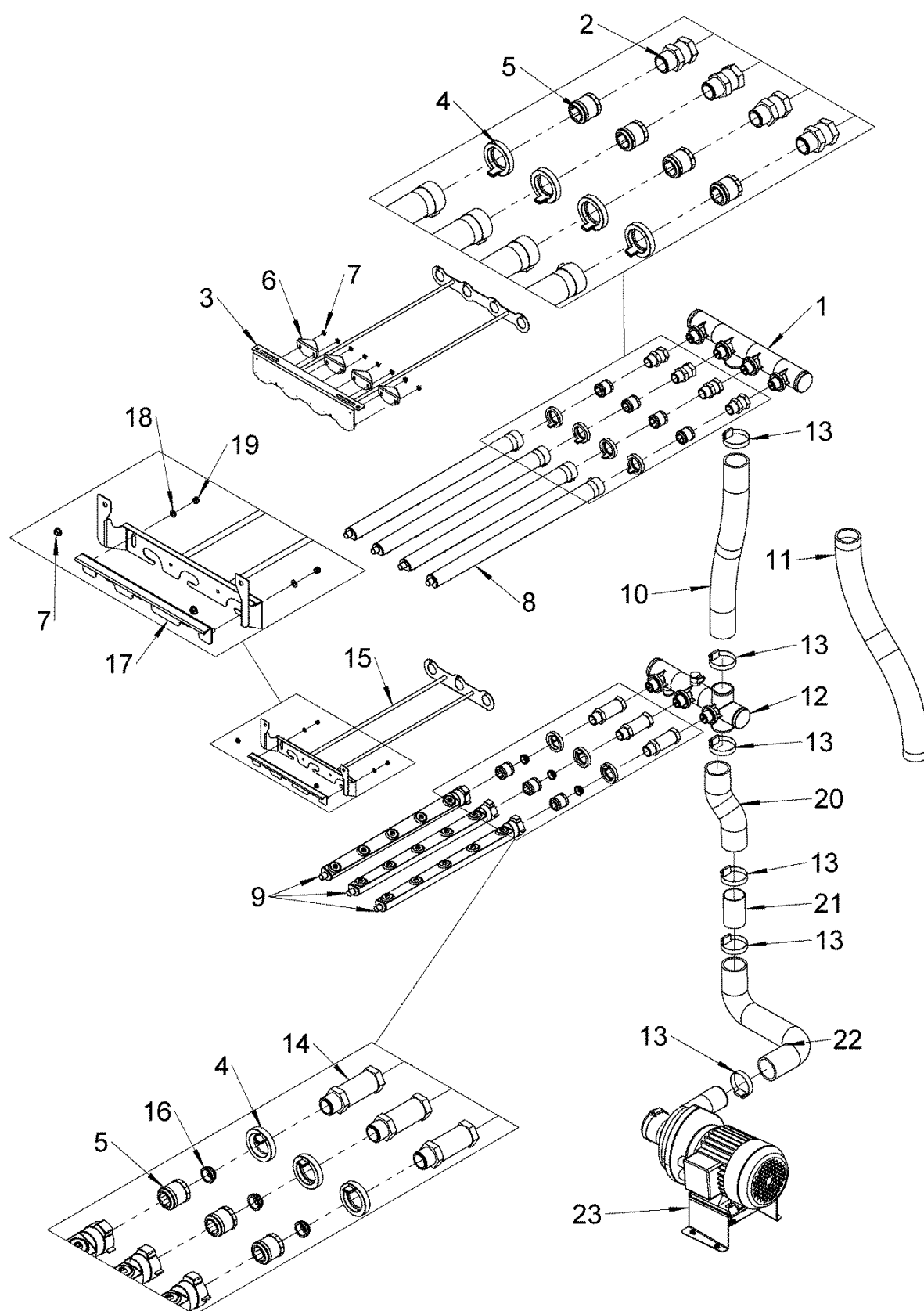


30011815-A

12. Air break assembly –BOM

Item	Description	Part number	QTY.	Note
1	Air break tank	30001078	1	
2	Air break feeder tube	30001079	1	
3	Air break plug	30012160	1	
4	Cable cleat - No 4	30001844	2	
5	M6 x 20 hex head screw (ISO 4017)	30001080	2	
6	M6 Flange nut (DIN 6923)	30001848	2	
7	Air break seal	30012588	1	

13. Wash system

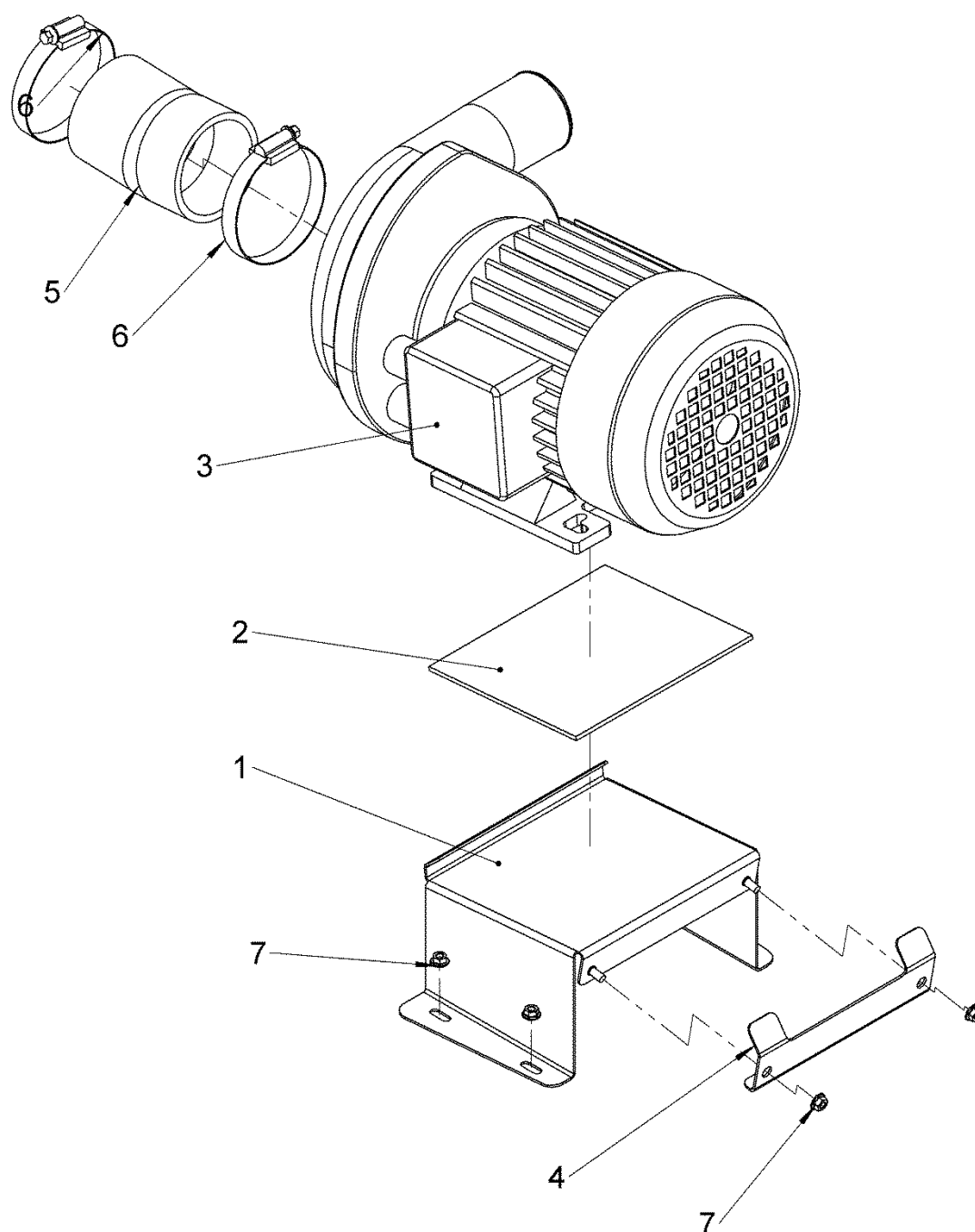


30011131-B

13. Wash system - BOM

Item	Description	Part number	QTY.	Note
1	Wash manifold Top kit	30012596	1	
2	Extension piece	71001455	4	
3	Top wash arm bracket assembly	30008755	1	
4	Locking ring	60002652	7	
5	Kit locking nut	60002785	7	
6	Wash arm end clip	70008382	4	
7	M5 Flange nut (DIN 6923)	30001186	12	
8	Kit wash arm with 6 jets	30002022	4	
9	Wash arm 5 Jets kit	30002021	3	
10	Top wash hose - RH	30008720	1	
11	Top wash Hose LH	30006671	1	
12	Kit distributor, bottom	70008918	1	
13	Jubilee clip - 40mm to 60mm	30001218	6	
14	Bottom extension	70003085	3	
15	Bottom wash arm bracket assembly	30008831	1	
16	Pressure restrictor	70006466	3	
17	Slide	70300303	1	
18	M5 Flat washer	30008356	2	
19	M5 Thin Nylock nut (ISO 10511)	30006274	2	
20	Wash outlet hose No.2	30006670	1	
21	Wash hose - Short extension tube	30006648	1	
22	Wash outlet hose	30006669	1	
23	Wash pump assembly		1	

14. Wash pump assembly

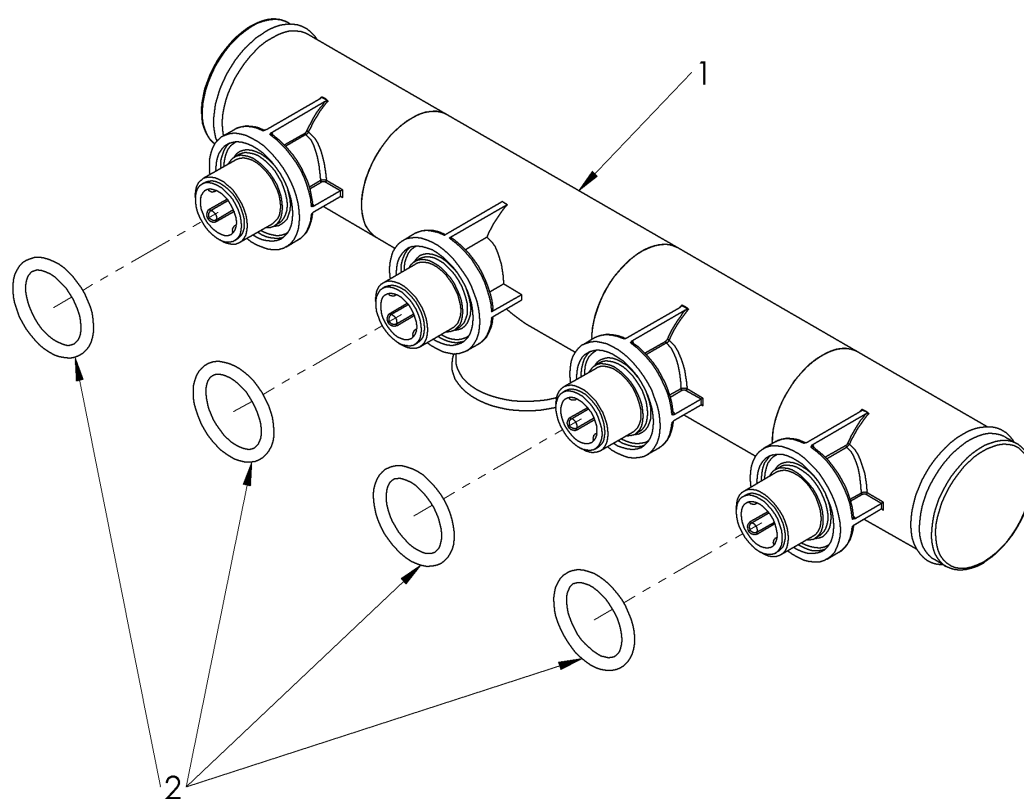


30011145-A

14. Wash pump assembly - BOM

Item	Description	Part number	QTY.	Note
1	CST Wash Pump bracket	90000036	1	
2	Rubber pad Wash pump CST	30006658	1	
3	CST Wash pump	30011232	1	
4	CST Wash pump clamping bracket	90000035	1	
5	Wash pump Inlet hose CST	30006668	1	
6	Jubilee clip - 60mm to 80mm	30008586	2	
7	M5 Flange nut (DIN 6923)	30001186	6	

15. Wash manifold Top kit

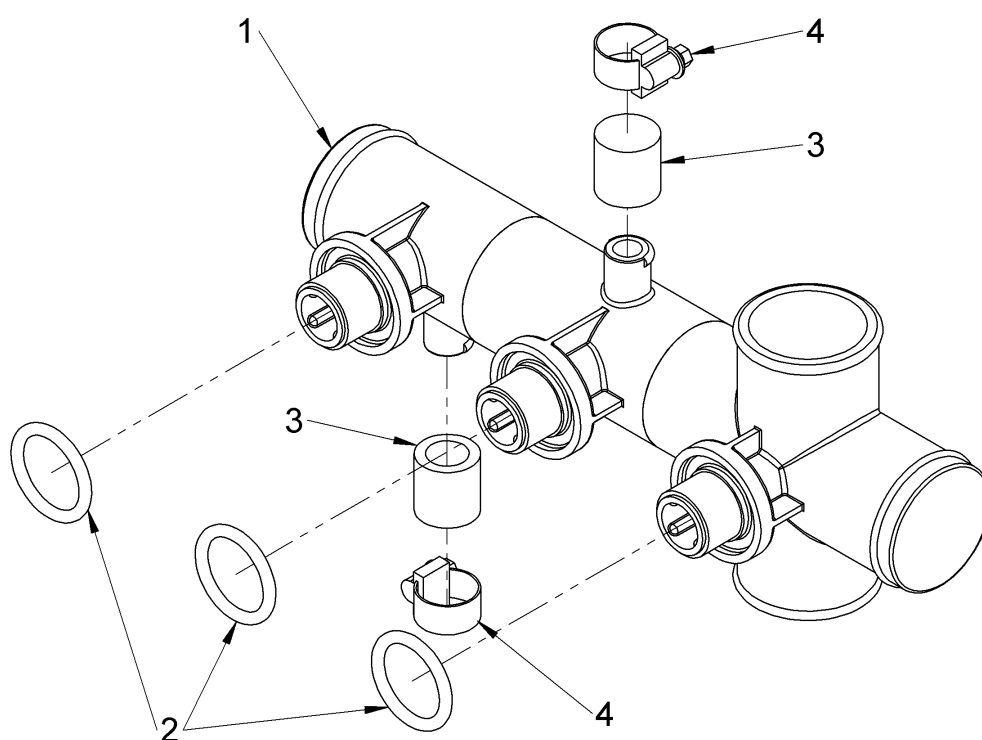


30012596-A

15. Wash manifold Top kit –BOM

Item	Description	Part number	QTY.	Note
1	Top wash manifold		1	
2	O-ring - Ø29.5 x Ø4.5	2707008	4	

16. Wash manifold Bottom kit

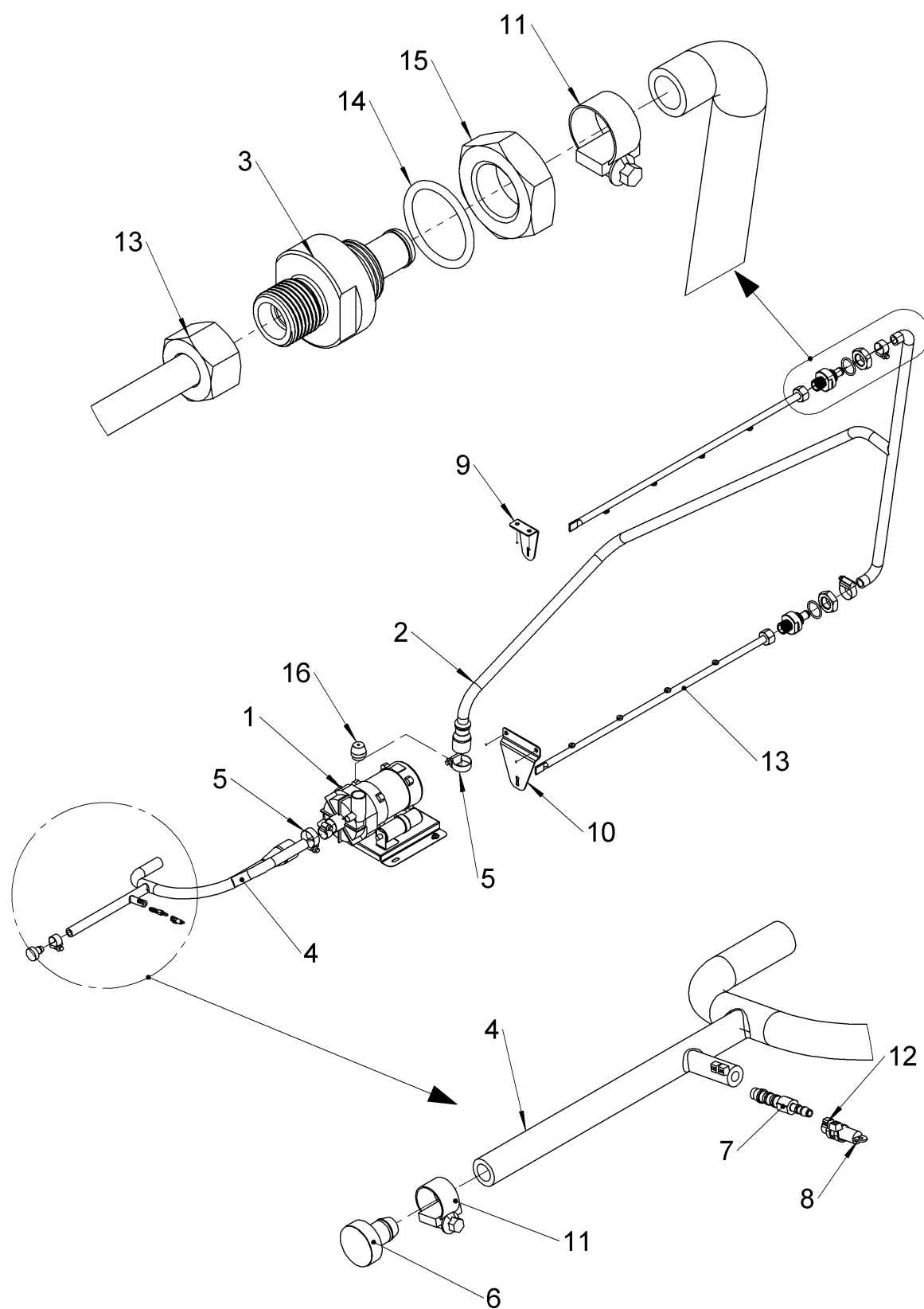


70008918-A

16. Wash manifold Bottom kit –BOM

Item	Description	Part number	QTY.	Note
1	Bottom wash manifold		1	
2	O-ring - Ø29.5 x Ø4.5	2707008	3	
3	Closure cap	61005981	2	
4	Jubilee Clip - 12mm to 22mm	30001088	2	

17. Rinse system

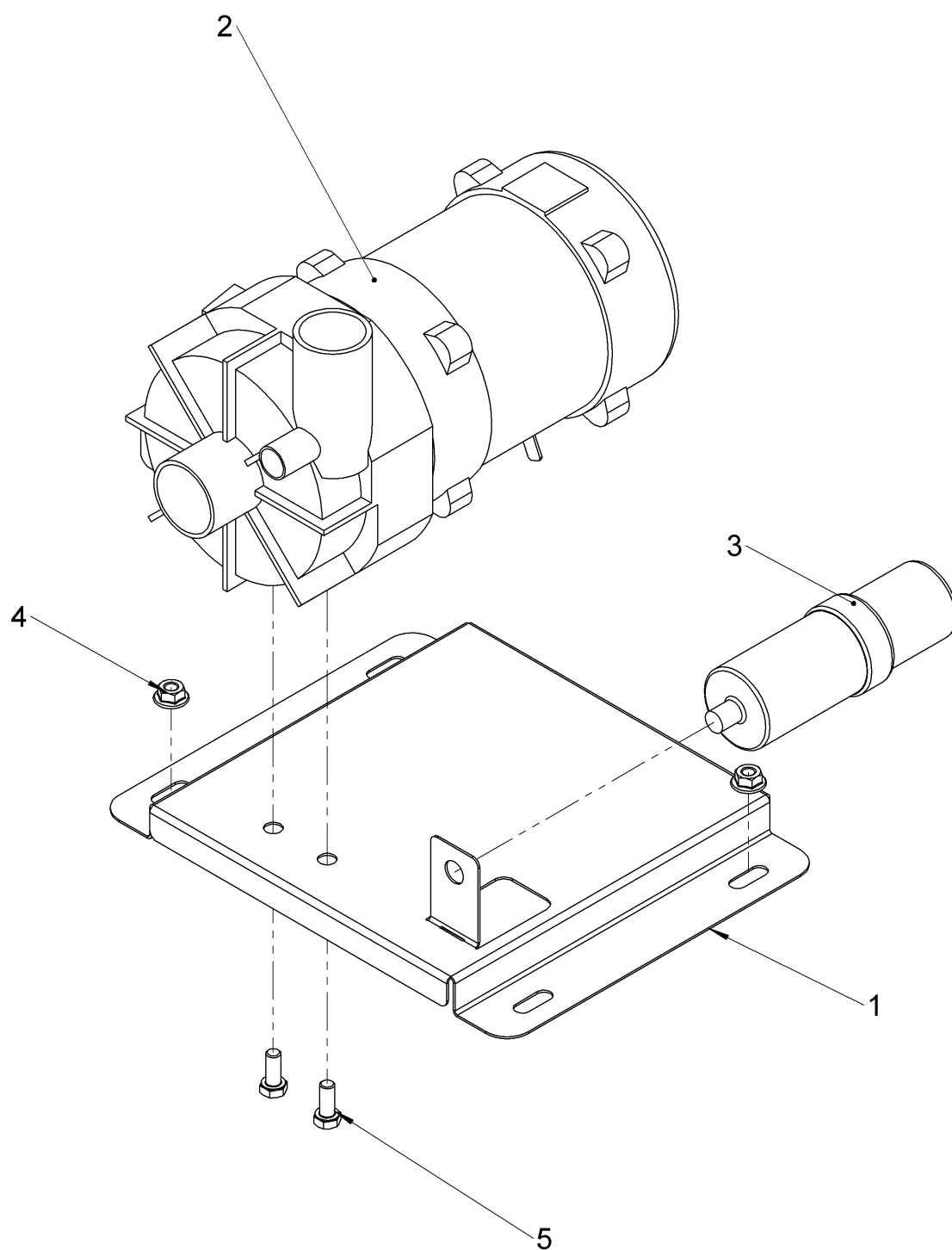


30011142-C

17. Rinse system – BOM

Item	Description	Part number	QTY.	Note
1	CST Rinse pump assembly		1	
2	Rinse pump outlet hose	30006665	1	
3	Rinse bush	30006573	2	
4	Rinse pump inlet tube	30006666	1	
5	Jubilee Clip - 20mm to 32mm	30001112	3	
6	Tube plug	70007962	1	
7	Reducing connector 6-4mm	30006129	1	
8	Plastic cap detergent inlet	30006036	1	
9	Top rinse arm bracket	70300056	1	
10	Rinse arm bottom bracket	30008371	1	
11	Jubilee Clip - 12mm to 22mm	30001088	3	
12	4x160mm cable tie	30006229	4	
13	Rinse tube	70011587	2	
14	O-ring - Ø28 x Ø3	30008340	2	
15	M24 Thin nut	30008355	3	
16	Flow restrictor - CST	30013654	1	After serial number XXXXX-1826

18. Rinse pump assembly

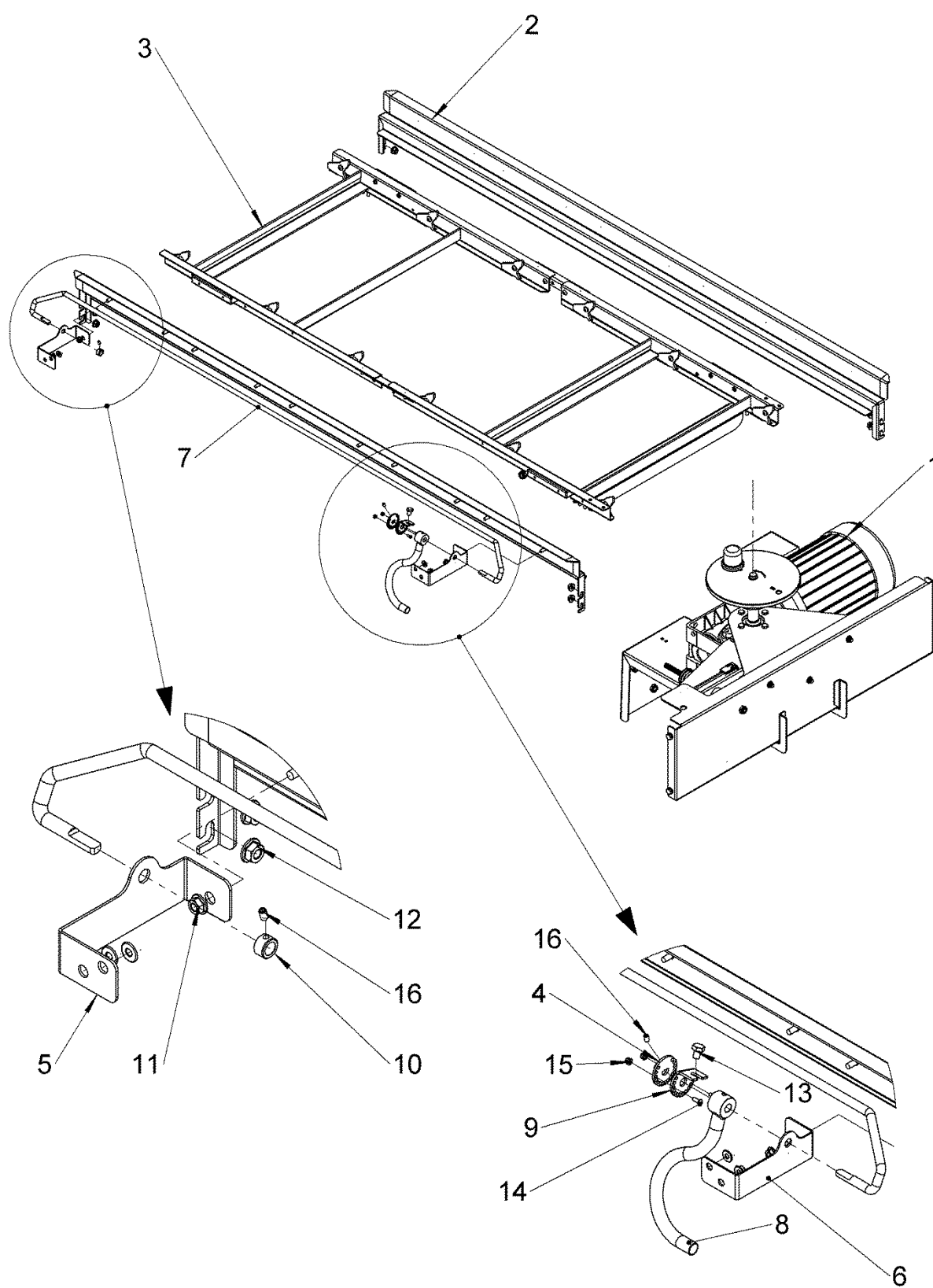


30011143-A

18. Rinse pump assembly – BOM

Item	Description	Part number	QTY.	Note
1	CST Rinse pump bracket	90000080	1	
2	CST Rinse pump	30011231	1	
3	Capacitor	3113099	1	Includes washer & nut
4	M5 Flange nut (DIN 6923)	30001186	2	
5	M5 x 12 hex head screw (ISO 4017)	30006721	2	

19. Drive mechanism



30011136-A

19. Drive mechanism – BOM

Item	Description	Part number	QTY.	Note
1	Drive motor system assembly		1	
2	CST Rail guide assembly	90000084	2	
3	CST Cassette assembly	30011140	1	
4	CST Rod connector assembly	30011345	1	
5	Left hand basket arm holding bracket	90000082	1	
6	Right hand basket arm holding bracket	90000081	1	
7	Basket arm rod	90000052	1	
8	Switching bar	70300346	1	
9	CST Magnet Clamp bracket	30011189	1	
10	CST Basket rod lock ring	30011188	1	
11	M5 Flange nut (DIN 6923)	30001186	6	
12	M6 Flange nut (DIN 6923)	30001848	8	
13	M6 x 8 hex head screw (ISO 4017)	30011209	1	
14	M3 x 8 Hex socket button head screw	30001059	2	
15	M3 Thin Nylock nut (ISO 10511)	30001051	2	
16	M4x8mm Grub screw	30011210	2	

This exploded view diagram illustrates the assembly of a mechanical device. The components are numbered as follows:

- 1**: Central motor housing or frame.
- 2**: Long horizontal base plate.
- 3**: Motor unit.
- 4**: Small cylindrical cap or plug.
- 5**: Triangular mounting plate.
- 6**: Motor housing or fan guard.
- 7**: Cylindrical component, possibly a piston or plunger.
- 8**: Coiled spring.
- 9**: Long thin rod or pin.
- 10**: Small circular disc or washer.
- 11**: Small rectangular plate or bracket.
- 12**: Small pin or screw.
- 13**: Small pin or screw.
- 14**: Vertical shaft or rod.
- 15**: Circular top plate or cover.
- 16**: Circular base plate or flange.
- 17**: Small cylindrical component.
- 18**: Small circular disc or washer.
- 19**: Small pin or screw.
- 20**: Small pin or screw.
- 21**: Small pin or screw.
- 22**: Small pin or screw.
- 23**: Small pin or screw.
- 24**: Small pin or screw.
- 25**: Small pin or screw.
- 26**: Small pin or screw.
- 27**: Small pin or screw.
- 28**: Small rectangular plate or bracket.

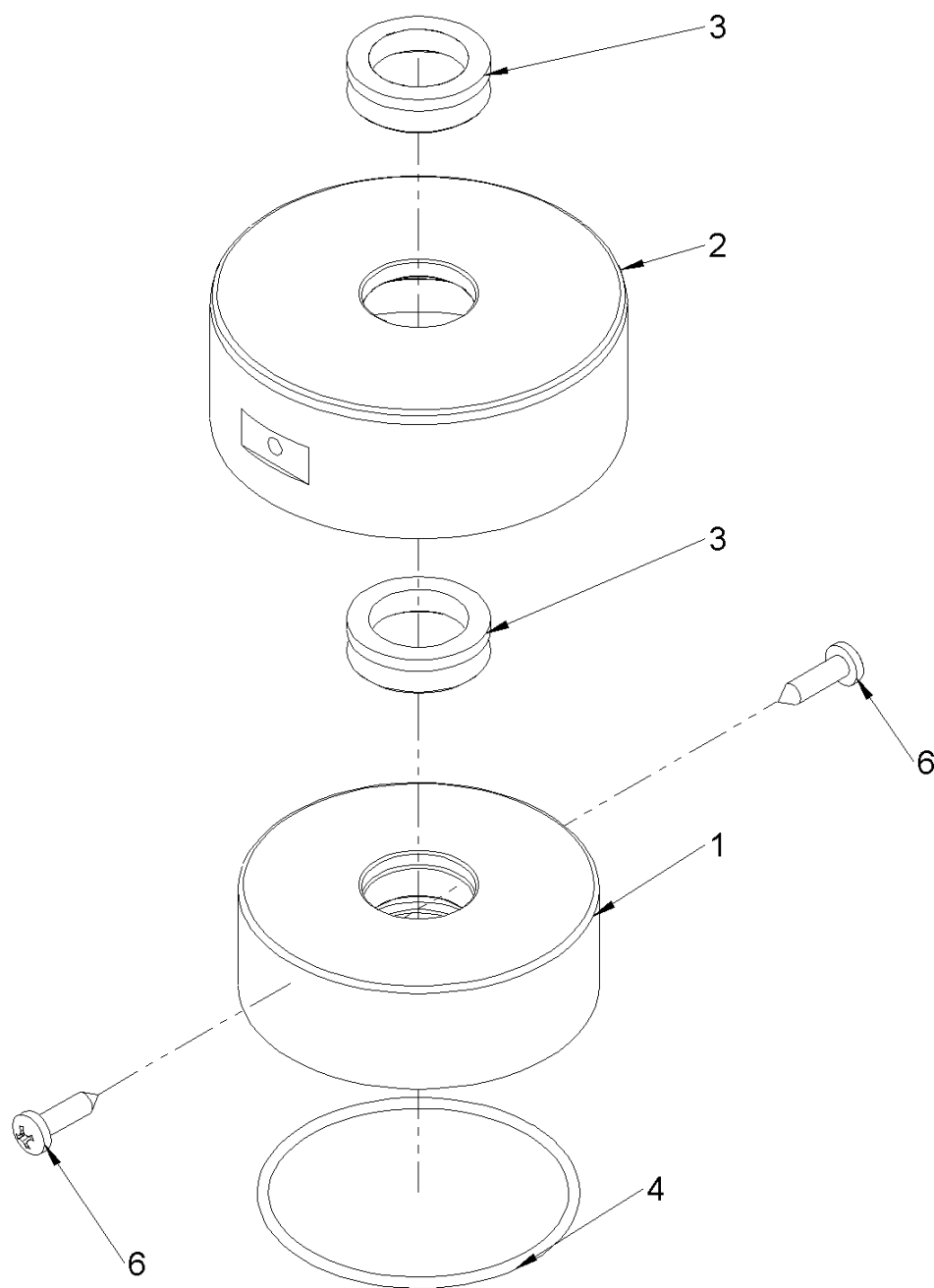
The diagram shows the spatial relationship between these parts, with arrows indicating the direction of assembly. Key features include a central motor assembly (1, 3, 6), a base structure (2, 5, 11, 12, 13), and various connecting rods and springs (7, 8, 9, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28).

CST

20. Drive motor system assembly – BOM

Item	Description	Part number	QTY.	Note
1	Gear bearing assembly	30011138	1	
2	Drive motor security bracket assembly	90000045	1	
3	Drive motor top brace	90000043	1	
4	Rotating motor cap assembly	30011169	1	
5	Drive motor side brace assembly	90000041	1	
6	Drive motor - TEC	30006682	1	
7	Spring stop bush	30006651	1	
8	Spring 3.6x20.6x156	30006659	1	
9	M8 x 20 hex head screw (ISO 4017)	30014331	1	
10	M8 Cupped washer Wo29	30006727	1	
11	Cable tie	30001818	1	
12	Edge protection	30006038	1	
13	4x160mm cable tie	30006229	3	
14	Drive shaft top	30007909	1	
15	Drive plate	90000053	1	
16	Shaft seal housing kit	30013167	1	
17	M6 x 12 hex head screw (ISO 4017) Patch	30006288	8	
18	M8 Nylock nut (ISO 10511)	30006270	4	
19	M6 Flat Washer	30006287	11	
20	M5 Flat washer	30008356	3	
21	M5 Thin Nylock nut (ISO 10511)	30006274	7	
22	M5 x 12 hex head screw (ISO 4017)	30006721	5	
23	M5 Spring washer	30008903	4	
26	M8 x 25 hex head screw (ISO 4017)	30011077	2	
25	M6 x 16 hex head screw (ISO 4017)	30011166	3	
26	M8 x 12 hex head screw (ISO 4017)	30011055	3	
27	M3 Thin Nylock nut (ISO 10511)	30001051	1	
28	Clutch switch kit	30014513	1	After serial number XXXXX-1907

21. Shaft seal housing kit (30013167)

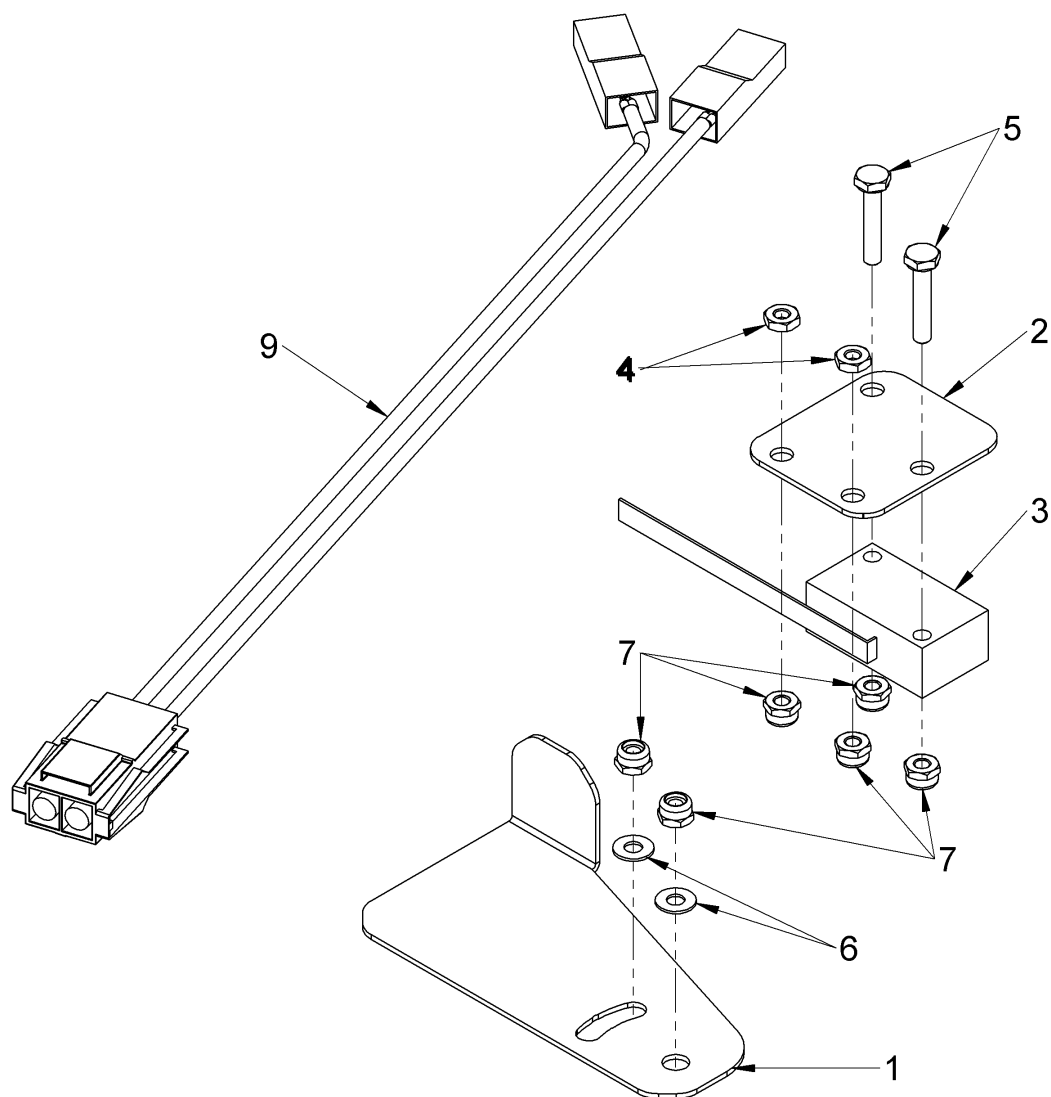


30013167-A

21. Shaft seal housing kit – BOM

Item	Description	Part number	QTY.	Note
1	Shaft seal kit	30013168	1	
2	Seal housing cover	30012813	1	
3	V ring seal VA20	30012814	2	
4	O-Ring - Ø54 x Ø2	30006652	1	
5	Shaft Seals kit - Work instruction		1	
6	No4 x 16 Self-tapping screw	30008482	2	

22. Clutch Switch Kit

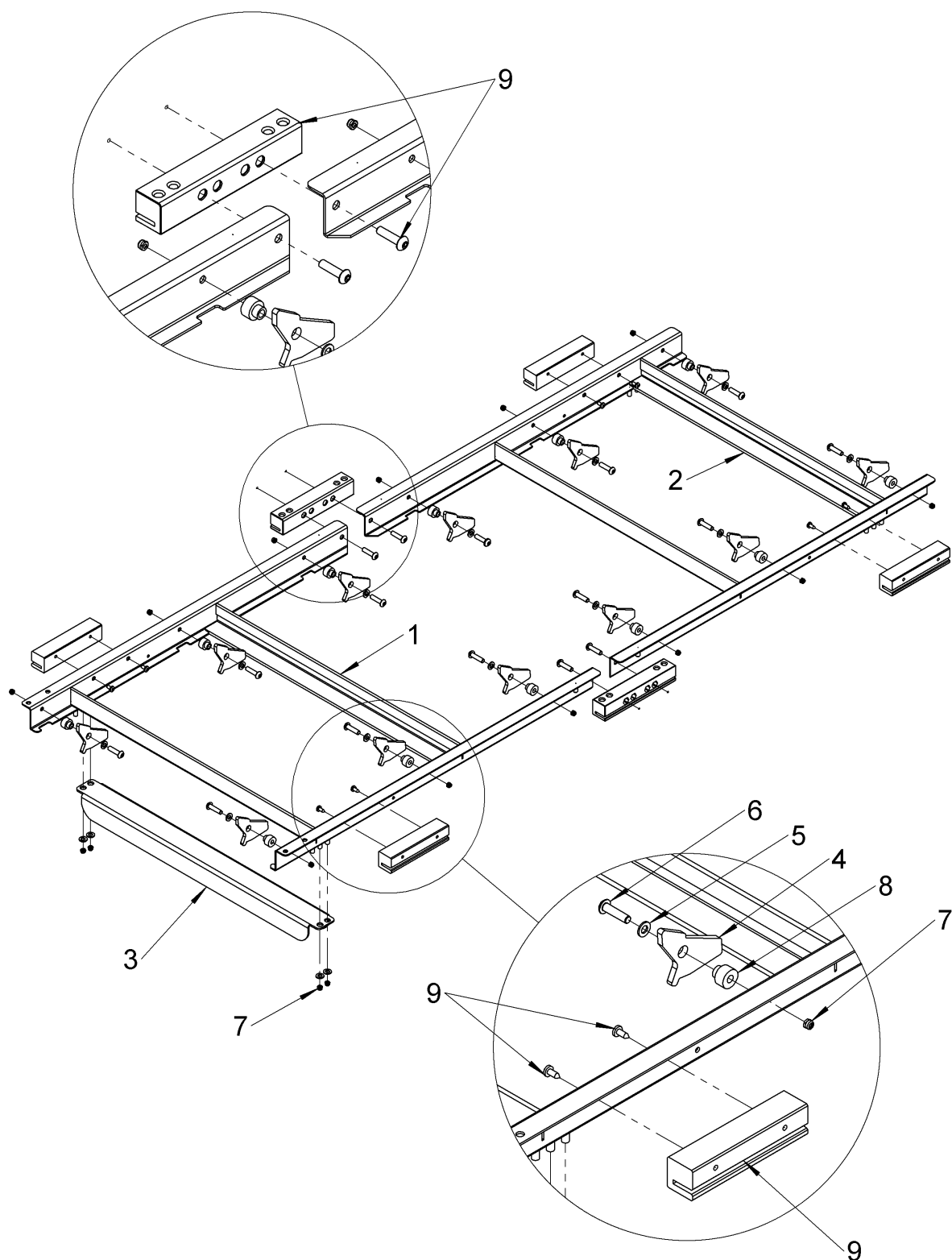


30014513-A

22. Clutch Switch Kit – BOM

Item	Description	Part number	QTY.	Note
1	CST Switch Adjuster	30014504	1	
2	CST Switch clamp bracket	30014505	1	
3	Long hinge lever Microswitch	30014506	1	
4	M3 Thin Nut	30014507	2	
5	M3x16mm Hex head screw	30014508	2	
6	M3 Flat washer	30008661	2	
7	M3 Thin Nylock nut (ISO 10511)	30001051	6	
8	Work Instruction		1	Not shown
9	CST Clutch switch wire kit	30014510	1	

23. CST cassette assembly (30011140)

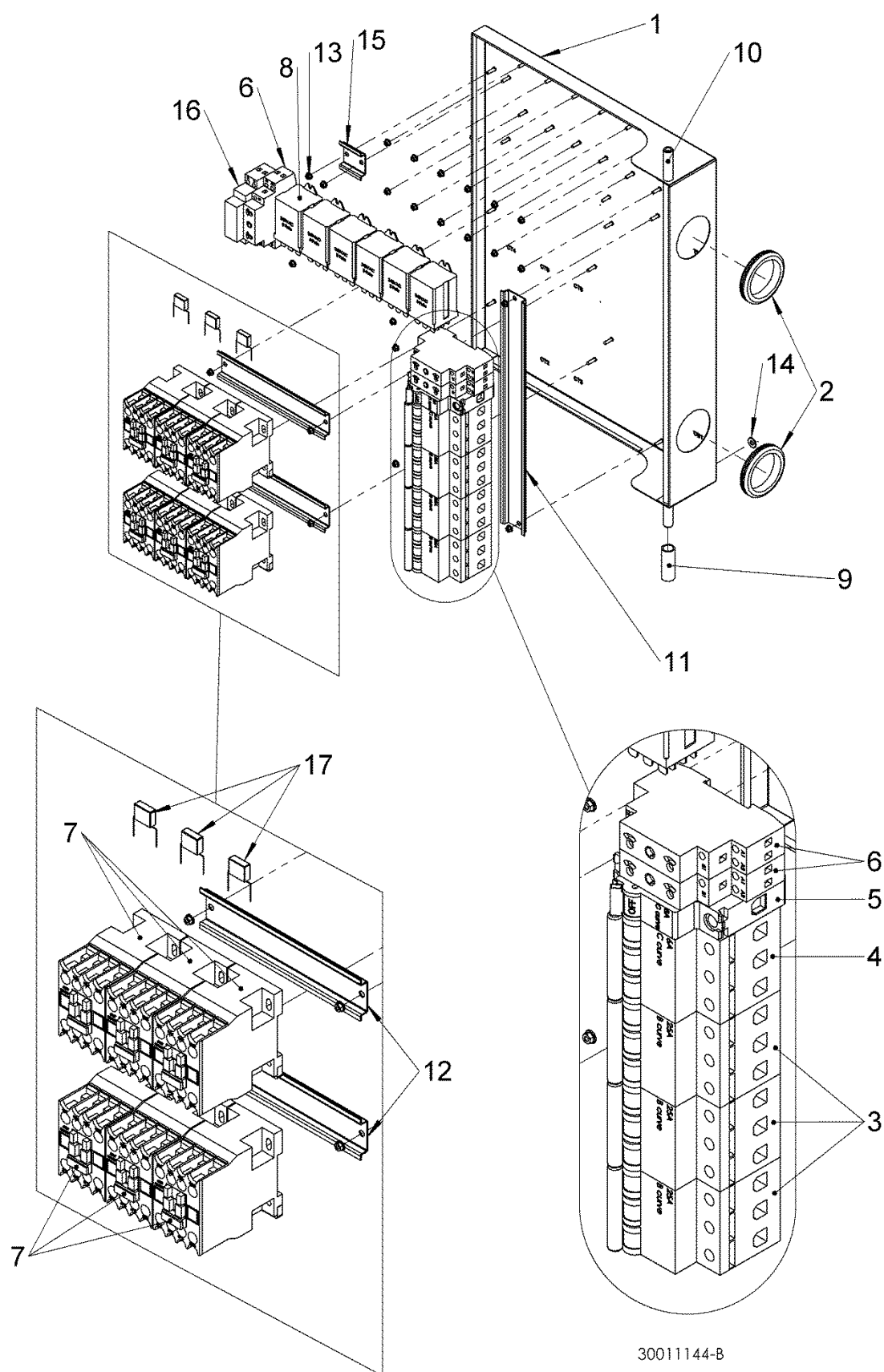


30011140-B

23. CST cassette assembly – BOM

Item	Description	Part number	QTY.	Note
1	Drive rail cassette assembly		1	
2	Non-drive rail cassette assembly		1	
3	Centre drive bracket	90000086	1	
4	Ratchet	70010601	12	
5	M5 Flat washer	30008356	16	
6	M5 x 20 Hex socket button head screw	30008353	12	
7	M5 Thin Nylock nut (ISO 10511)	30006274	16	
8	Bush - Cassette assembly	30008284	12	
9	CST Cassette retaining block Kit	30014520	1	After serial number XXXXX-1907

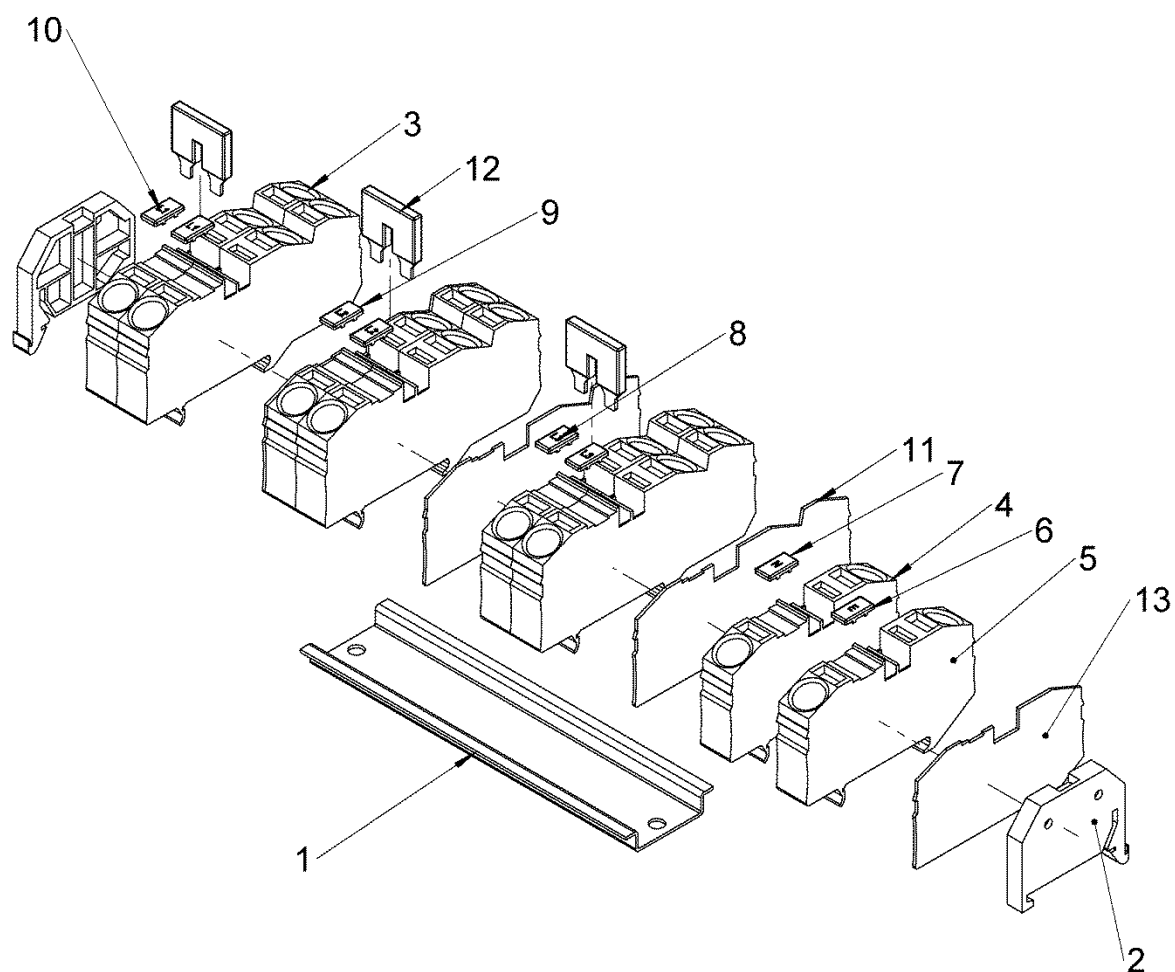
24. CST control panel assembly



24. CST control panel assembly – BOM

Item	Description	Part number	QTY.	Note
1	CST Control panel assembly		1	
2	50mm Diameter grommet	30001834	2	
3	Miniature circuit breaker - 25A - 3 pole - B curve	30008805	3	
4	Miniature circuit breaker - 6A - 3 pole - C curve	30008462	1	
5	Miniature circuit breaker - 6A - 1 pole - C curve	30006692	1	
6	Timer relay 8A CST	30014635	3	
7	Contactor 32A 230VAC Coil	30006693	6	
8	3 Pole Change Over relay	30000984	6	
9	CST Control panel hinge support	90000040	1	
10	CST Control panel hinge rod	90000038	1	
11	35mm Din rail - 300mm long	30006623	1	
12	35mm Din rail - 160mm long	30003997	2	
13	M3 Flange nut (DIN 6923)	30001171	24	
14	M5 Flange nut (DIN 6923)	30001186	1	
15	35mm DIN rail - 32mm long	30011934	1	
16	Electronic Step Relay	30011931	1	After serial number XXXXX-1649
17	RC Filter	30011929	3	After serial number XXXXX-1649
18	CST Wire management trunking		1	
19	CST Wire management trunking		1	

25. CST terminal block (30007913)

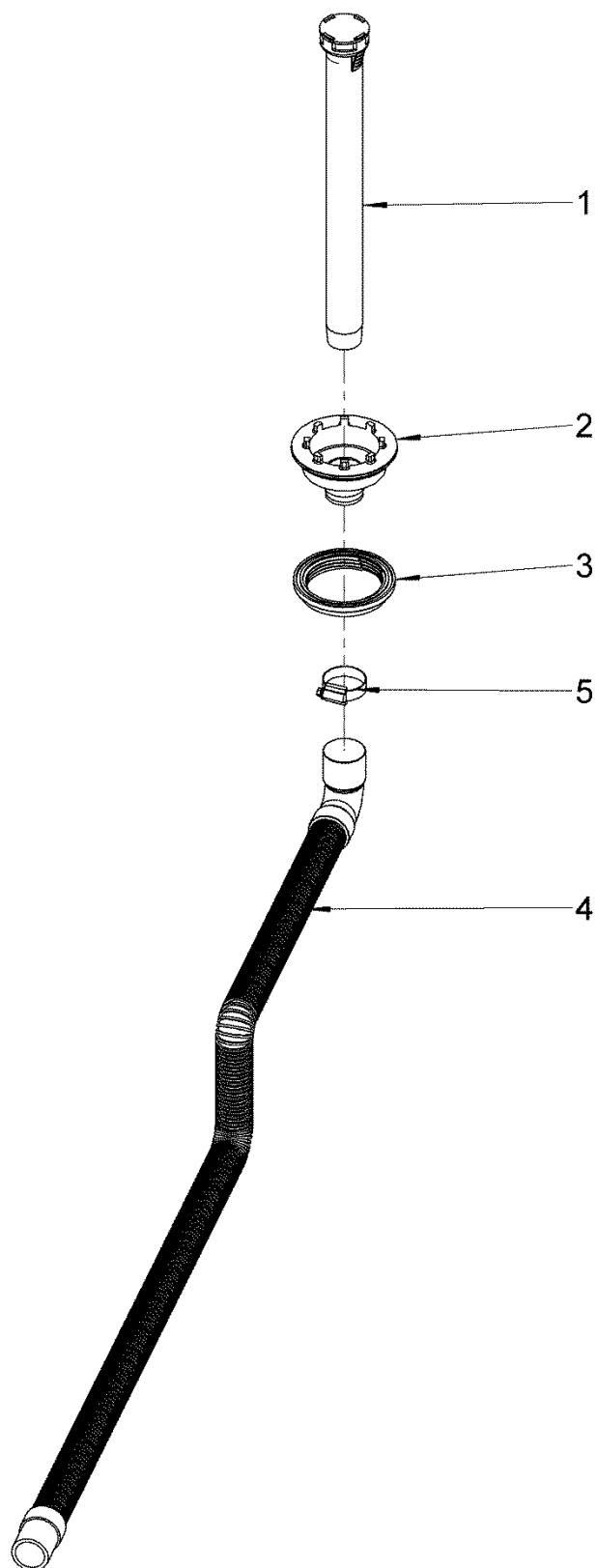


30007913-B

25. CST terminal block – BOM

Item	Description	Part number	QTY.	Note
1	35mm Din rail - 130mm long	30011071	1	
2	Terminal block end plate	30011060	2	
3	Terminal block - 3 port	30011007	6	
4	Terminal block - 2 port - Blue	30011061	1	
5	Terminal block - 2 port - Green	30011062	1	
6	Label plate - E	30011063	1	
7	Label plate - N	30011064	1	
8	Label plate - L3	30011065	2	
9	Label plate - L2	30011066	2	
10	Label plate - L1	30011067	2	
11	Terminal block insulation plate - 3 port	30011068	3	
12	Terminal block jumper - 16mm terminals	30011069	3	
13	Terminal block insulation plate - 2 port	30011070	1	

26. Drain system

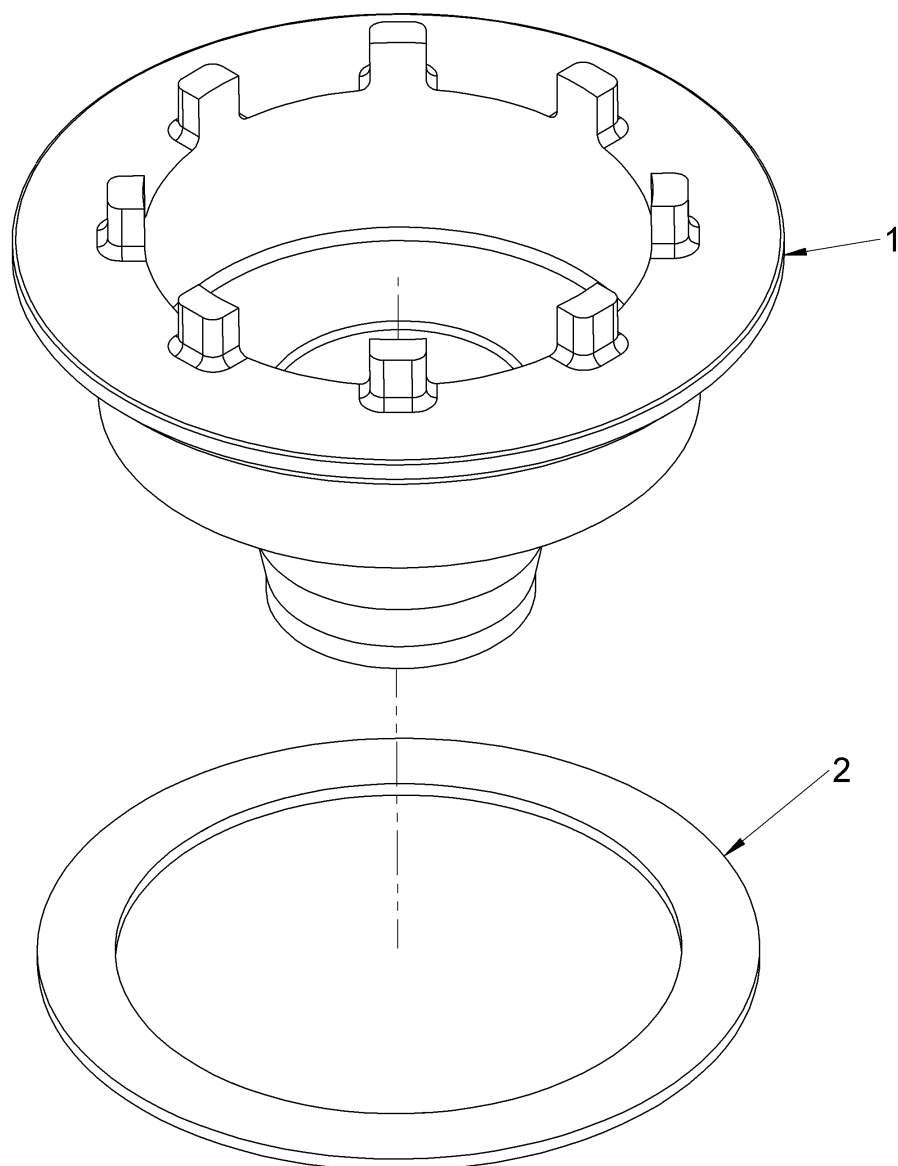


30011141-C

26. Drain system – BOM

Item	Description	Part number	QTY.	Note
1	CST drain plug with flat cap	30014336	1	
2	Kit sump drain	61006178	1	
3	Kit lock nut	61005268	1	
4	Drain Outlet	30011258	1	
5	Jubilee clip - 30mm to 45mm	30001115	1	

27. Sump Drain set

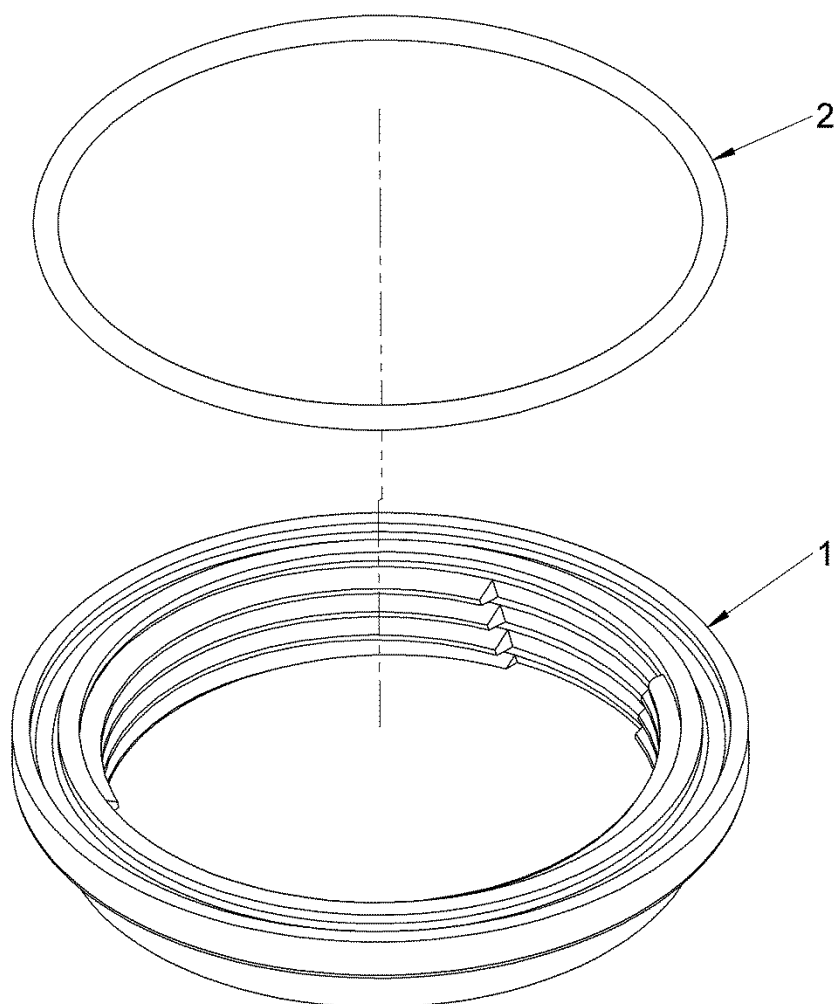


61006178-A

27. Sump drain set -BOM

Item	Description	Part number	QTY.	Note
1	Drain boss Inner		1	
2	Drain seal	2701007	1	

28. Lock nut kit

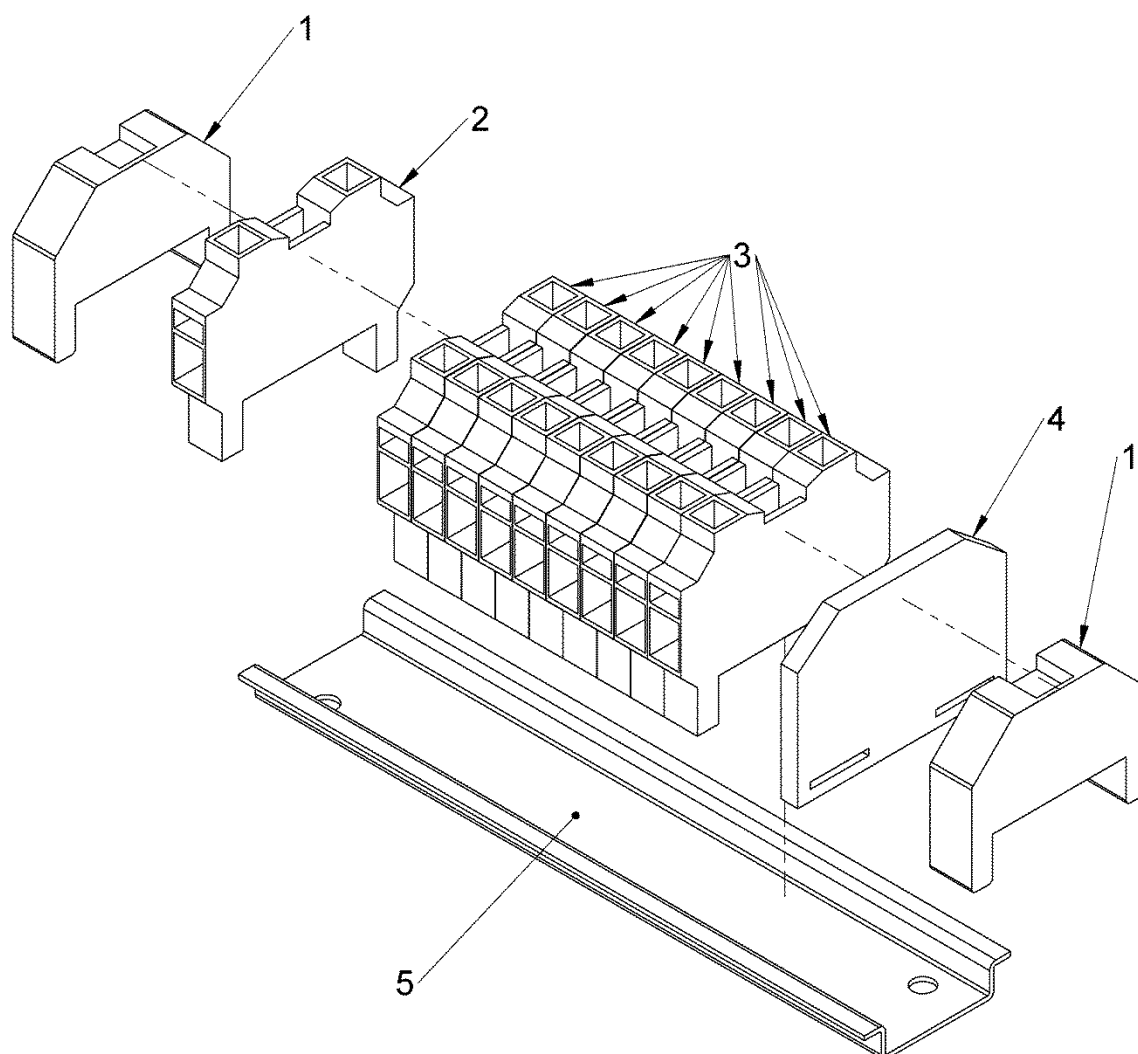


61005268-A

28. Lock nut kit –BOM

Item	Description	Part number	QTY.	Note
1	Lock nut		1	
2	O-ring - Ø91 x Ø3.5	2707075	1	

29. Dryer unit terminal block (30011153)

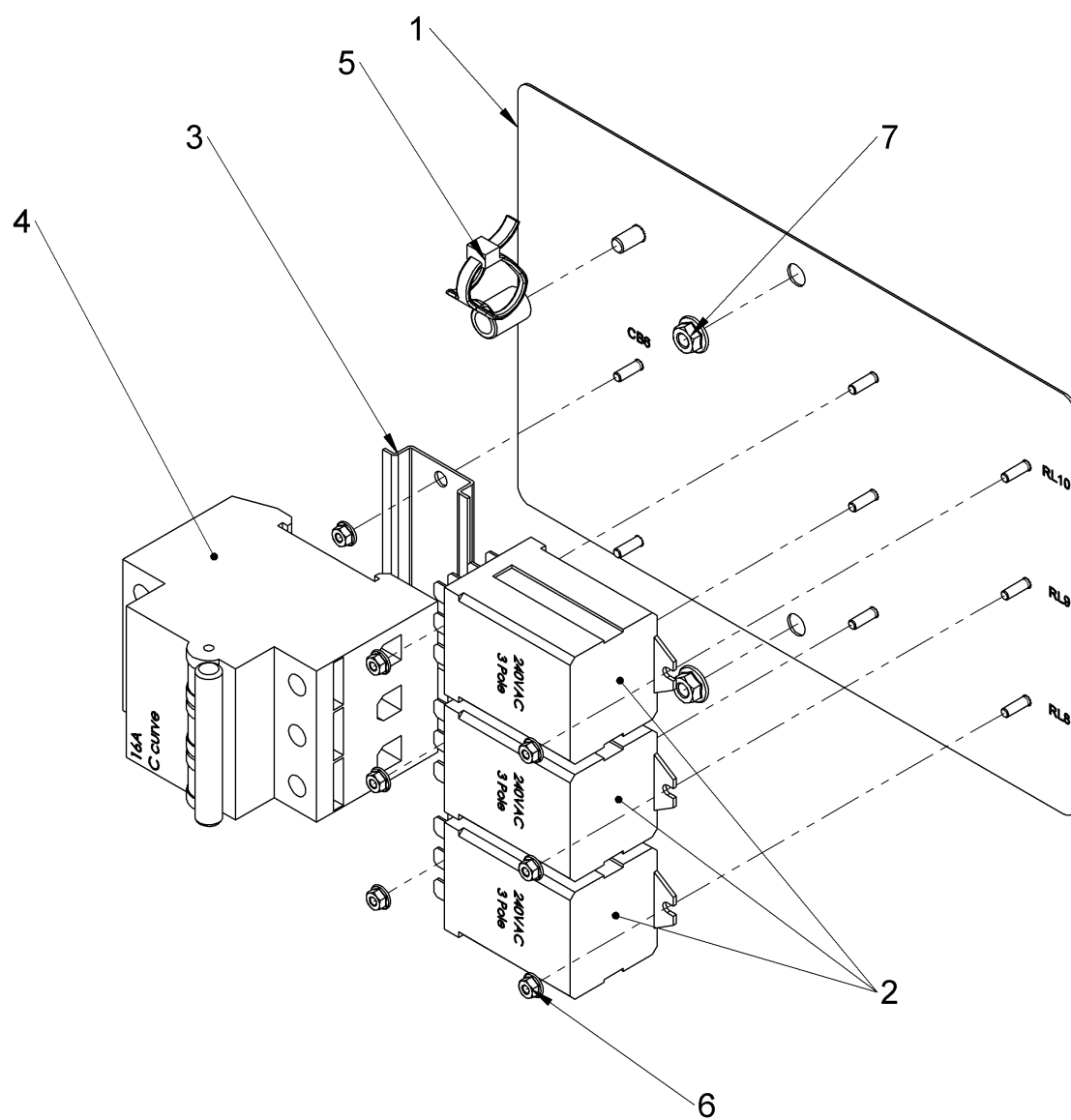


30011153-A

29. Dryer unit terminal block – BOM

Item	Description	Part number	QTY.	Note
1	Terminal block - 6mm - End stop	30001225	2	
2	Terminal block segment - 6mm - Earth	30001828	1	
3	Terminal block segment - 6mm - Live	30001226	9	
4	Terminal block segment - 6mm - End plate	30001228	1	
5	35mm Din rail - 150mm long - Dryer	30011283	1	

30. Dryer unit control panel

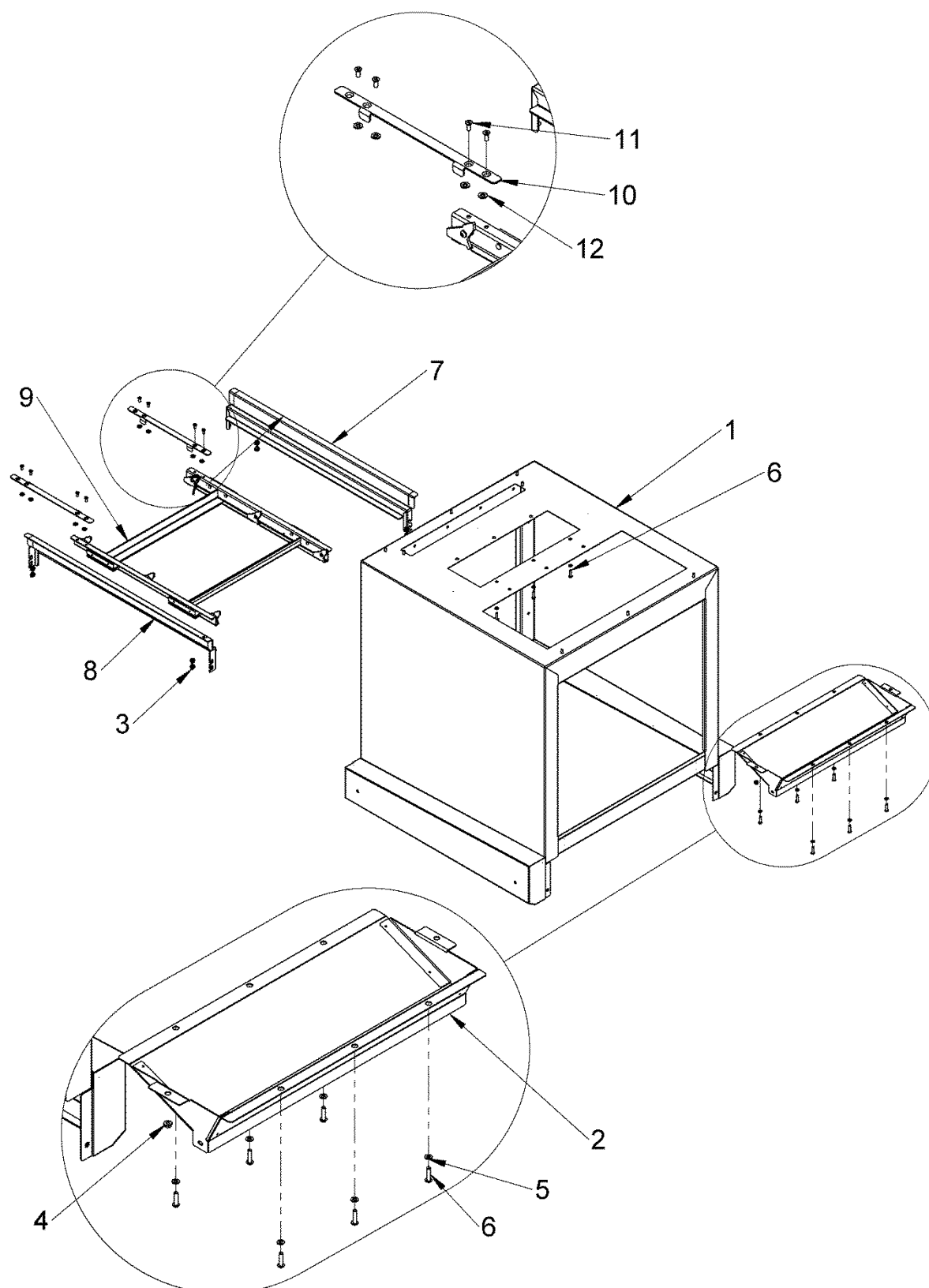


30011152-A

30. Dryer unit control panel – BOM

Item	Description	Part number	QTY.	Note
1	CST Dryer control panel assembly	30008865	1	
2	3 Pole Change Over relay	30000984	3	
3	35mm Din rail - 73mm long	30001847	1	
4	Miniature circuit breaker - 16A - 3 pole - C curve	30008888	1	
5	Cable tie	30001818	1	
6	M3 Flange nut (DIN 6923)	30001171	8	
7	M5 Flange nut (DIN 6923)	30001186	2	
8	CST Dryer Unit Harness	30008885	1	

31. Dryer unit internal assembly

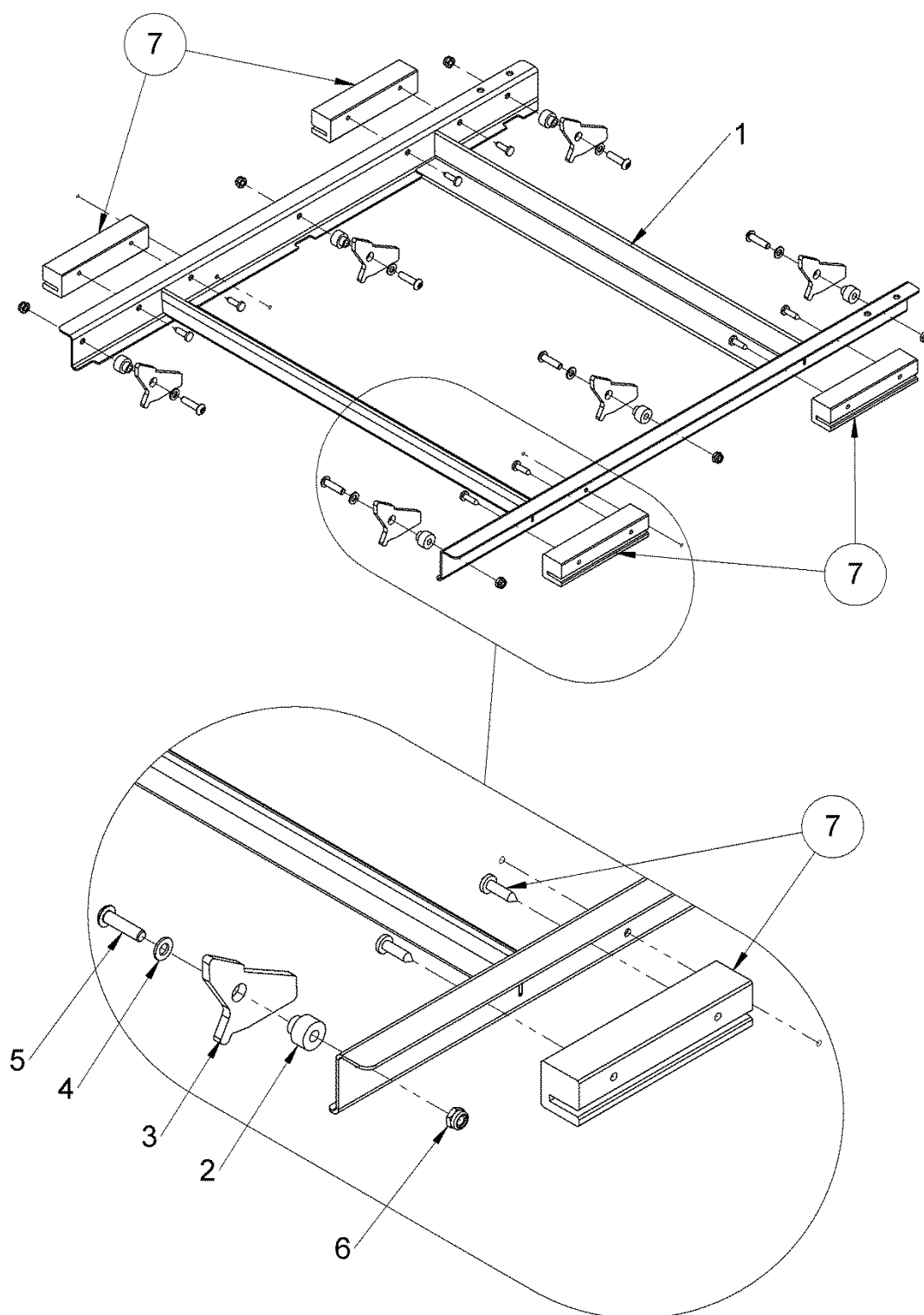


30011156-B

31. Dryer unit internal assembly – BOM

Item	Description	Part number	QTY.	Note
1	Dryer cabinet weld assembly		1	
2	Blow nozzle		1	
3	M6 Flange nut (DIN 6923)	30001848	8	
4	M5 Flange nut (DIN 6923)	30001186	2	
5	M5 Flat washer	30008356	9	
6	M5 x 20 Hex socket button head screw	30008353	9	
7	Dryer guide rail	90000128	1	
8	CST Dryer Rear Rail	30014517	1	After serial number XXXXX-1907
9	Dryer cassette assembly	30011160	1	
10	Cassette connector	90000139	2	
11	M5 x 12 Countersunk pozi head screw	30008924	8	
12	M6 Flat Washer	30006287	8	

32. Dryer unit cassette assembly (30011160)

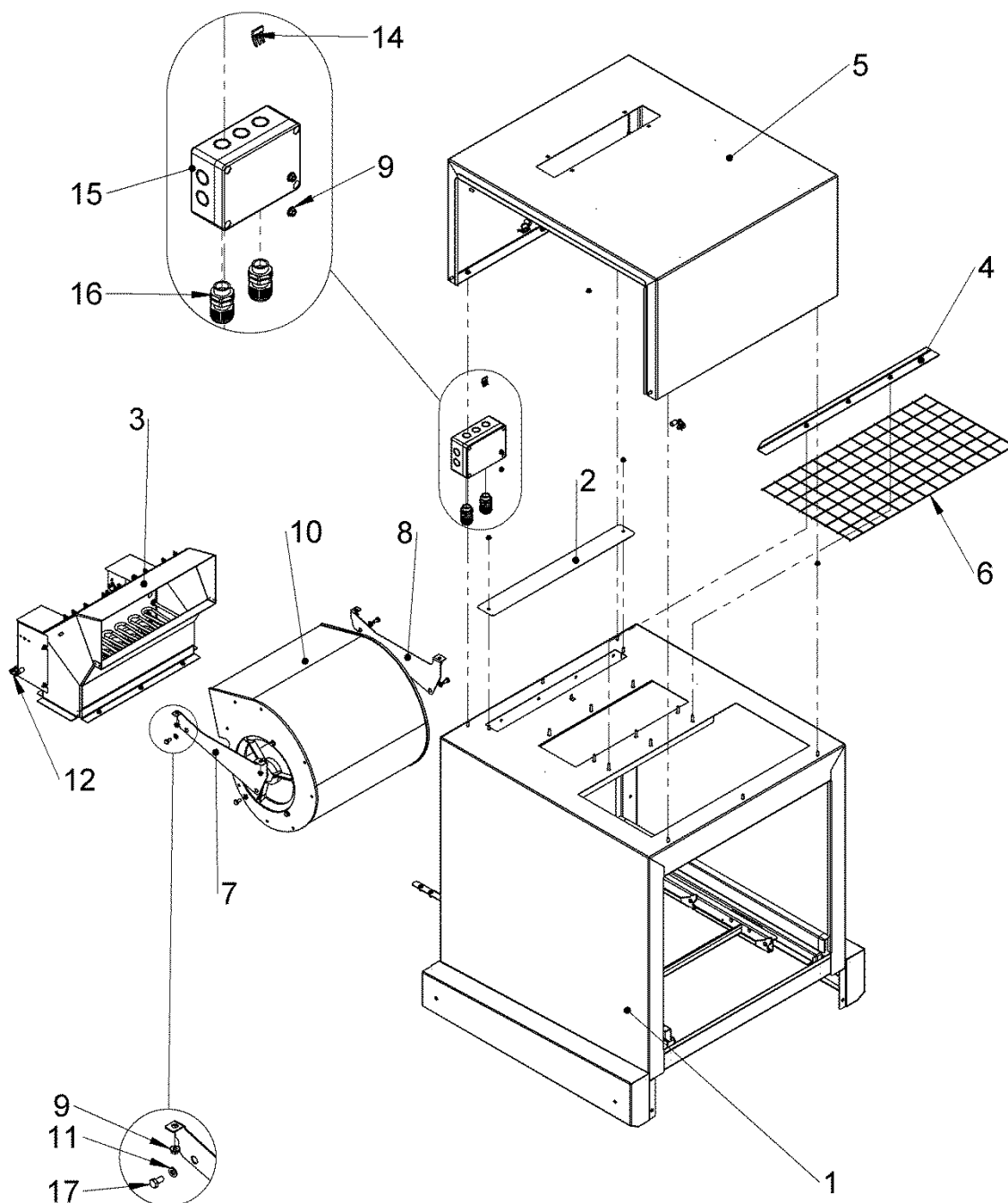


30011160-B

32. Dryer unit cassette assembly – BOM

Item	Description	Part number	QTY.	Note
1	Dryer cassette frame		1	
2	Bush - Cassette assembly	30008284	6	
3	Ratchet	70010601	6	
4	M5 Flat washer	30008356	6	
5	M5 x 20 Hex socket button head screw	30008353	6	
6	M5 Thin Nylock nut (ISO 10511)	30006274	6	
7	Dryer Cassette retaining block Kit	30014519	1	After serial number XXXXX-1907

33. Dryer unit top assembly

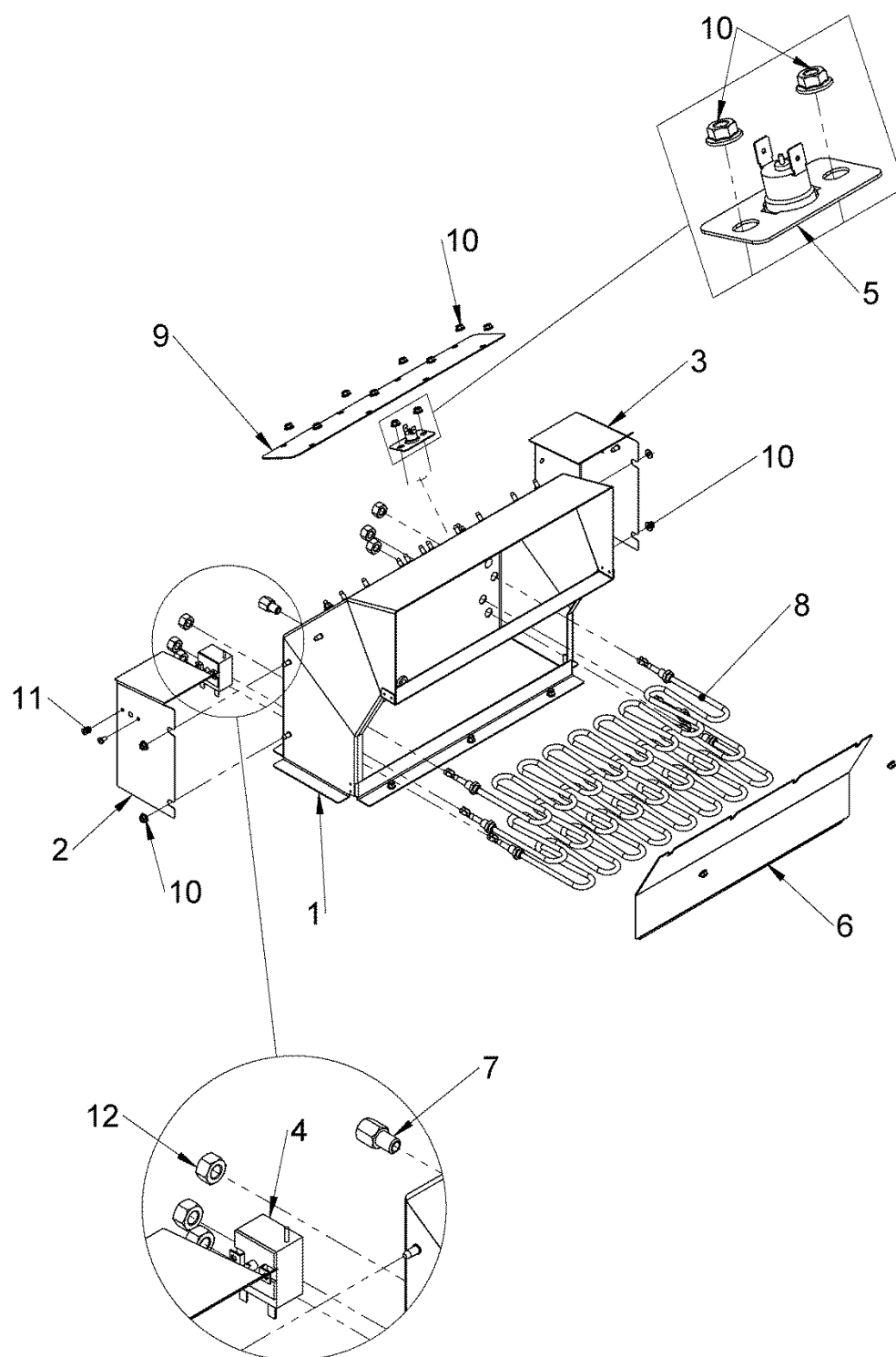


30011157-B

33. Dryer unit top assembly – BOM

Item	Description	Part number	QTY.	Note
1	Dryer Internal assembly		1	
2	Drying grill hide plate	90000140	1	
3	Dryer heater unit		1	
4	Clamping plate	70300737	1	
5	Dryer top panel	90000124	1	
6	Wire grate	70010169	1	
7	Left hand blower bracket	70009341	1	
8	Right hand blower bracket	70009342	1	
9	M5 Flange nut (DIN 6923)	30001186	17	
10	Radial blower	3117027	1	
11	M6 Flat Washer	30006287	4	
12	Cable tie	30001818	3	
13	Thermoswitch label	2803322	1	Not shown
14	Insertion bridge	3109214	1	
15	Switchbox	3118097	1	
16	M20 Cable gland	30001815	2	
17	M6 x 12 hex head screw (ISO 4017) Patch	30006288	4	

34. Dryer unit heater unit

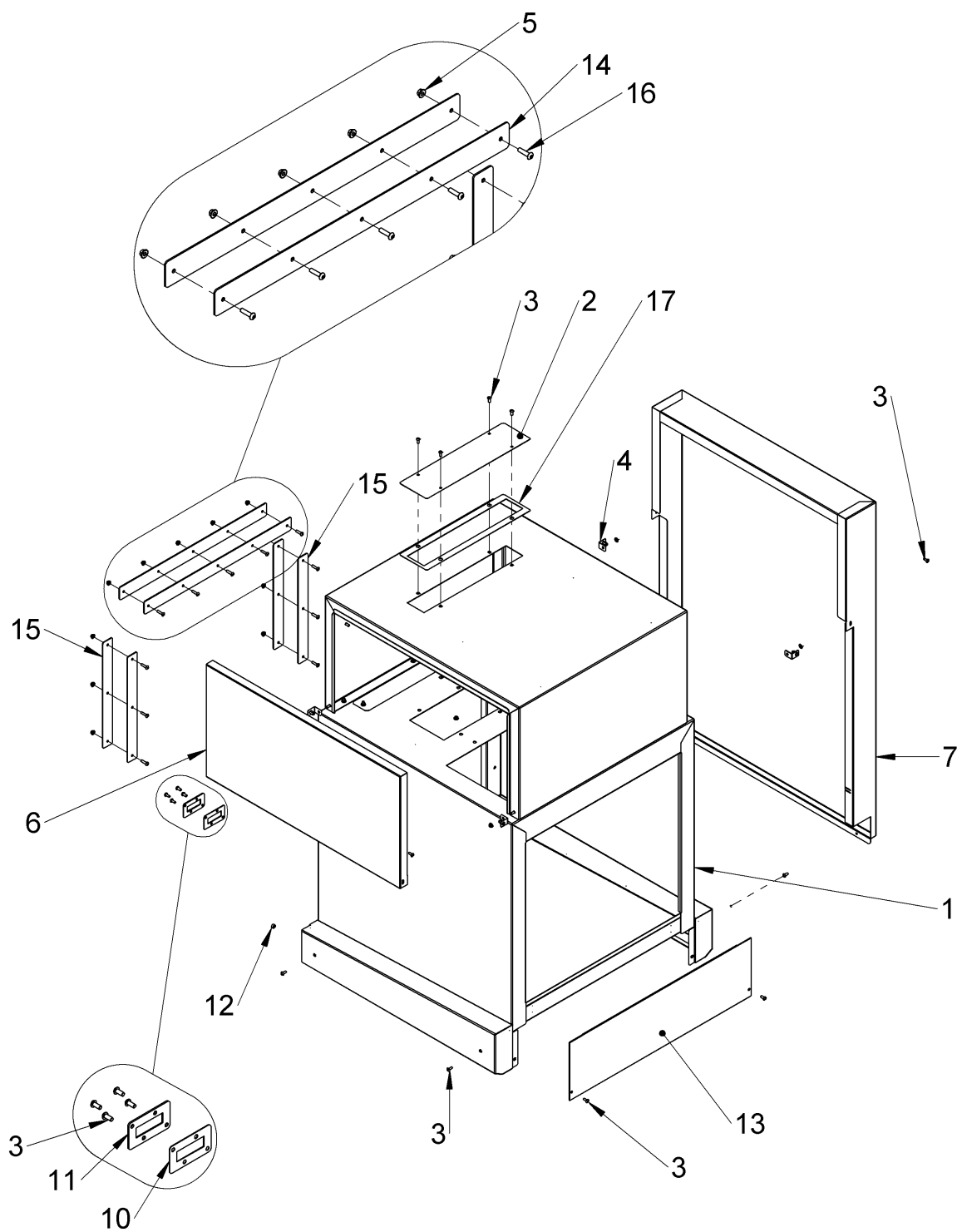


30011158-B

34. Dryer unit heater unit – BOM

Item	Description	Part number	QTY.	Note
1	Welded support	70011299	1	
2	Right guard cover	70300740	1	
3	Left guard cover	70300744	1	
4	Thermostat	3125013	1	
5	Kit safety thermostat drying zone	70010799	1	
6	Element cover	70005247	1	
7	Thermostat bush	70300741	1	
8	Air heating element 2.0kW	3103236	3	
9	Cover plate	70011356	1	
10	M5 Flange nut (DIN 6923)	30001186	18	
11	M4 x 6mm Posi Pan Head Screw	30001084	2	
12	M10 Hex nut (DIN 934)	2101306	6	

35. Dryer unit external



30011159-A

35. Dryer unit external – BOM

Item	Description	Part number	QTY.	Note
1	Dryer unit top assembly		1	
2	Dryer top panel cover plate	30011240	1	
3	M5 x 12 Hex socket button head screw	30006300	24	
4	CST Rear panel bracket assembly	30001158	4	
5	M5 Flange nut (DIN 6923)	30001186	15	
6	Dryer front cover	90000126	1	
7	Dryer rear cover	90000127	1	
8	Edge protection	30013825	2	
9	Foam seal	30008533	1	
10	Drain seal	30008638	3	
11	Clamp plate	90000130	2	
12	Offset	30008639	2	
13	Dryer side cover	90000129	1	
14	Dryer top strap	90000134	2	
15	Dryer side strap	90000133	4	
16	M5 x 20 Hex socket button head screw	30008353	11	
17	CST Dryer top panel seal	30011116	1	

36. Accessories

Item	Description	Part number	QTY.	Note
	Water supply hose	30001162	1	
	Large cutlery basket	3602258	*	
	500mm ² dish basket	30001198	*	
	500mm ² open basket	30001197	*	
	Splash guard	30008342	2	
	Table end switch	30008468	1	
	Twin core cable	30011271	1	

Document number: 30008894
Revision: K
Date: 22/05/2019
Language: English