

LIFE SCIENCES



INDUSTRY-SPECIFIC APPLICATIONS FOR UV TECHNOLOGY

APPLICATION: TOC Reduction, Chloramines Reduction, Ozone Reduction, Microbiological Inactivation | **AQUAFINE®**
UV SYSTEM SERIES: OptiVenn®, SL™, Logic™, ChloRid™

Trojan Technologies has the largest installed base of applications in the Life Sciences industry, meeting the demands of USP and WFI applications.

UV Technology

Regulations place not only a responsibility on the process design engineers, but also on manufacturers of water treatment systems. Trojan Technologies can supply your pre-treatment or process stream with consistent and reliable dosage levels needed to meet USP or WFI specifications.

Aquafine ultraviolet (UV) systems are engineered to focus the power of concentrated UV light utilizing one or several specially designed Aquafine Colorguard™ UV lamps, recognized in the industry for performance and reliability.

UV technology for water treatment produces no by-products, imparts no taste or color, and treats water to meet the highest standards in a variety of applications.



UV Technology for Life Sciences

For 60 years, Aquafine UV systems have been successfully serving the diverse Life Sciences industry. Aquafine UV systems are reliable, deliver consistent performance, and have become the brand of choice of WFI (Water-For-Injection) & USP (United States Pharmacopoeia) systems. Aquafine systems are found in both the pre-treatment and process areas of the water system. While commonly found in microbiological inactivation and ozone reduction applications, our low-pressure (LP), low-pressure high-output (LPHO), and amalgam systems also can be found in TOC (total organic carbon) reduction and chloramine reduction applications. ChloRid®, for chloramines reduction equipment, utilizes medium-pressure (MP) technology with a reduced footprint and provides dose and is cost efficient.

UV technology for water treatment has several inherent advantages. Nothing is added by UV light to the water stream such as color, odor, flavor, or by-products. UV technology is a fast, efficient, and cost-effective solution.

Trojan Technologies offers validated systems, providing UV lamp and NIST traceable UV sensor validation with certificates, as well as Bioassay amalgam technology. All systems comply with cGMP and FDA requirements, and sanitary connections conform to DIN and USDA 3A standards. Select models carry the marks of cULus, CE and ANSI/NSF and can be mounted horizontally or vertically, or in skid mounted systems, maximizing installation flexibility and preserving floor space.

With Life Sciences UV system designs unparalleled in performance, Trojan Technologies is committed to providing superior quality and the latest advancements in UV technology.

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UV Applications in Life Sciences

Microbiological Inactivation

This is the most common application of UV light in water treatment. A pharmaceutical water system could have several locations where UV equipment would be installed. Some typical locations of installation would be post-carbon filter and pre-RO (reverse osmosis). When installed downstream of the carbon bed and/or directly upstream of the RO unit, a UV system can significantly reduce the microbial counts by inactivating the microorganisms present in the influent stream. Inactivation is also recommended for the process distribution loop and pre storage tank.

TOC Reduction

The USP 31 regulations require an upper limit of 500ppb for TOC for both USP Purified Water as well as for WFI. Aquafine systems use a powerful 185nm wavelength appropriately sized and designed to meet this application.

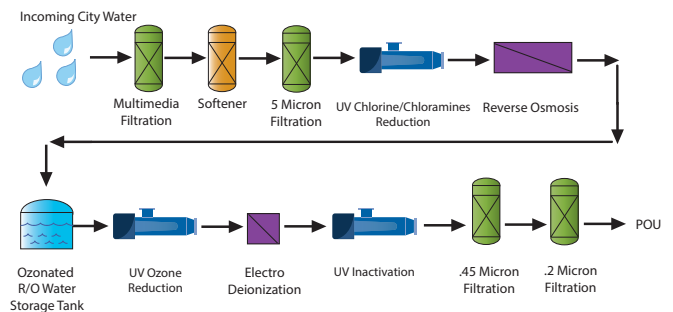
Ozone Reduction

Ozone is commonly used in the pre-treatment area of a water system, as well as for sanitizing process and recirculating systems. Prior to the point-of-use, the residual ozone needs to be reduced to ensure the process water is not compromised. Because it is a fast-acting mechanism, UV technology is the preferred method for this application. After considering the appropriate variables, a properly sized UV unit can be guaranteed to reduce the ozone to non-detectable limits, ensuring the integrity of the process and the product. A dosage of 90 mJ/cm² is recommended for reduction of ozone residuals of 1.0ppm.

Chloramines Reduction

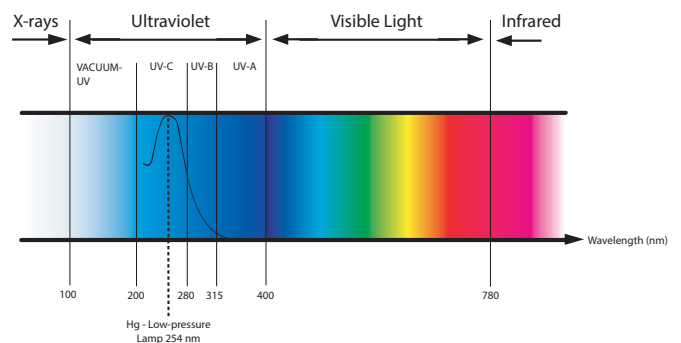
While the addition of chloramines to municipal water may control microorganism levels, they have undesirable effects on the degradation of membrane filtration or RO. But popular methods of removal, such as carbon beds or chemical injection, have proven to be problematic. Sodium metabisulfite involves replacing one chemical with another and creates food for microorganisms, while carbon beds can be inefficient, vulnerable to channeling, and provide breeding grounds for microorganisms. Aquafine pioneered the technology of chloramines reduction utilizing UV light in the pre-membrane filtration or RO make-up water stream.

Life Sciences Water Treatment System



Ultraviolet (UV) light is a form of light that is invisible to the human eye. It occupies the portion of the electromagnetic spectrum between X-rays and visible light. A unique characteristic of UV light is that a specific range of its wavelengths, those between 200 and 300 nanometers (billionths of a meter), – meaning they are capable of inactivating microorganisms.

ELECTROMAGNETIC SPECTRUM



For questions regarding your application needs, please contact your local Authorized Distributor or Trojan Technologies for more information.

To learn more about the brands and affiliates of Trojan Technologies, please visit www.trojantechnologies.com