

Marine Kit

Gel Coat Repair – 5"



Mirka® DEROS
MID55020CAUS 550XCV or
Mirka® PROS MRP-550CV

Defect removal	STEP 1		Galaxy 5", Grit 400
	STEP 2		Galaxy 5", Grit 600
	STEP 3		Galaxy 5", Grit 800
Scratch conditioning	STEP 1		Polarshine® 45 polishing compound and twisted wool pad
	STEP 2		Polarshine® 10 and yellow twisted wool pad
	STEP 3		Microfiber cleaning cloth
Scratch removal	STEP 1		Polarshine® 45 polishing compound and twisted wool pad
	STEP 2		Polarshine® 10 and yellow twisted wool pad
	STEP 3		Microfiber cleaning cloth
Final polishing (for light colors)	STEP 1		Polarshine® 45 polishing compound and twisted wool pad
	STEP 2		Polarshine® 10 and yellow twisted wool pad
	STEP 3		Microfiber cleaning cloth
Cleaning	STEP 1		Microfiber cleaning cloth
	STEP 2		Microfiber cleaning cloth
	STEP 3		Microfiber cleaning cloth

SANDING



STEP 1

- Start by attaching the Mirka® Galaxy, 400 grit to the Mirka® DEROS 550XCV or PROS 550CV
- Sand the area



STEP 2

- Change to Mirka® Galaxy, 600 grit and continue sanding.



STEP 3

- Attach and sand with Mirka® Galaxy, 800 grit.

POLISHING



STEP 1

- Start by attaching the twisted wool pad to the polisher.
- Apply Polarshine® 45 polishing compound to the twisted wool pad.



STEP 2

- Attach the yellow twisted wool pad and apply Polarshine® 10 to the pad
- Polish the surface



STEP 3

- Clean the polished area with a microfiber cleaning cloth.

Dedicated to the finish.