### **HALLIBURTON**

# DuraHard® coatings

Reduce friction, resist corrosion, mitigate abrasives



DURAHARD® COATINGS

## DuraHard® coatings



Slick, non-stick coating

### **DuraHard® 3 coating**

### Basic reduced friction and corrosion resistance

Summit ESP® – A Halliburton Service offers a multilayer slick, non-stick coating that has enhanced bonding over traditional Teflon coating.

DuraHard 3 coating reduces friction on running surfaces, which minimizes the formation of scale and pump plugging.

#### **Applications**

- Wellbore fluids with scaling and/or asphaltene tendencies
- Temperature resistant up to 500°F (260°C)

#### Turnaround: 2-5 days



Nickel coating

### **DuraHard® 7 coating**

### Enhanced abrasion and corrosion resistance

DuraHard 7 high-phosphorous nickel coating provides additional, non-molecular surface hardness to stage materials (impeller and diffuser surfaces). Heat treatment provides uniform coating to all surfaces. DuraHard 7 coating is recommended in applications with a significant presence of heat, abrasives, and/ or corrosion. An analysis of well fluid or sand particles is recommended to determine the ideal solution.

### **Applications**

- Corrosive environments
- Recently fractured wells with uniformsand particles
- Cased-hole applications where sand control is not 100 percent effective
- Temperature resistant up to 500°F (260°C)

### Turnaround: 2-5 days



Molecular bond coating

### DuraHard® 15 coating

### Extreme abrasion and corrosion resistance

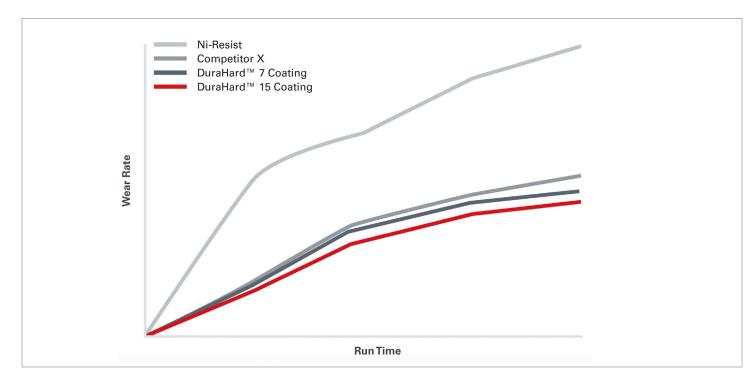
Premium DuraHard 15 molecular bond coating provides hardness comparable to carbide materials, but has added ductility and can be used to coat and bond steel components. DuraHard 15 coating is recommended in applications with a severe presence of heat, abrasives, and/or corrosion. An analysis of well fluid or sand particles is recommended to determine the ideal solution.

#### **Applications**

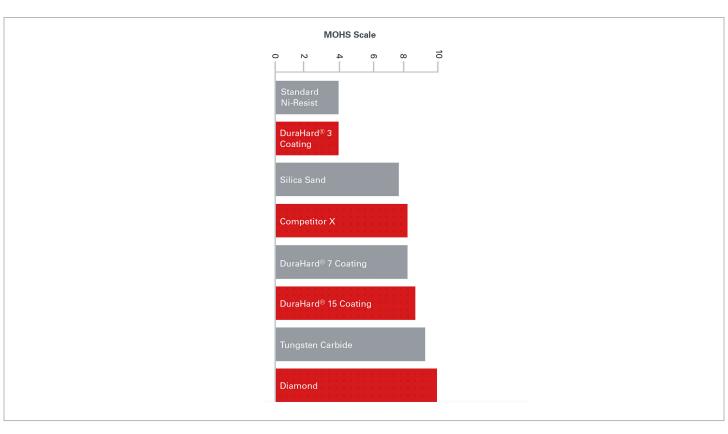
- Highly corrosive well fluids
- Recently fractured wells with uniform or non-uniform sand particulates
- Wells with very high angular abrasive sand and formation fines
- Wells with quartz sand
- Openhole wellbores or wellbores with no sand control
- Temperature resistant to over 500°F (260°C)

### Turnaround: 2 weeks

### Material loss vs. run time



### **Relative hardness**



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