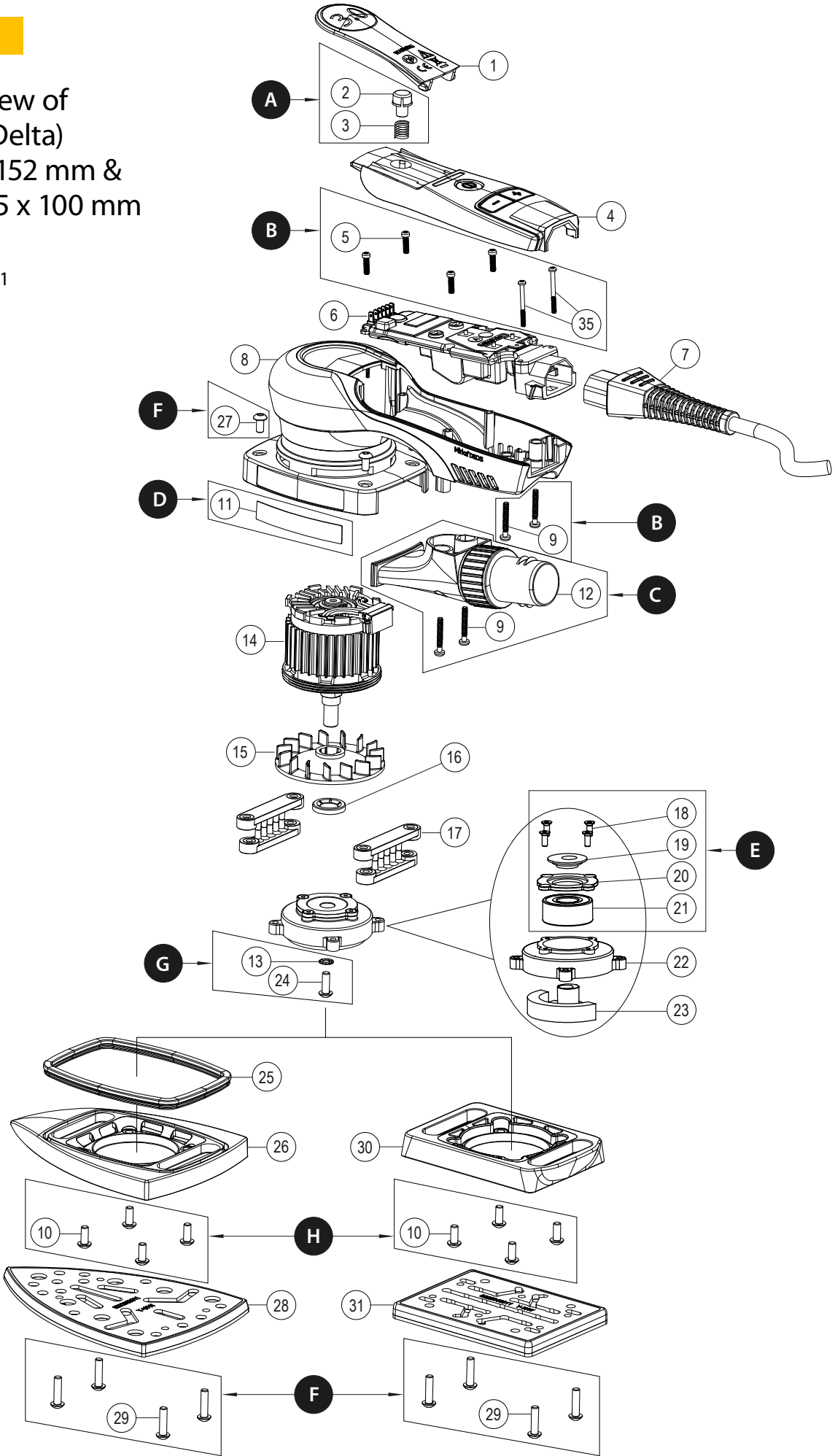




Exploded view of
DEOS 663 (Delta)
100 x 152 x 152 mm &
DEOS 343 75 x 100 mm
(110V)

Updated 22.09.2021



DEOS 663 (Delta) 100 x 152 x 152 mm & DEOS 343 75 x 100 mm (100-120V) Spare part kits

Electrical tool must be serviced by a qualified repair person and in accordance with national requirements.

Note! Repairs done by non-authorized repairer will breach the Mirka warranty.

Mirka Code	Item	Description	Kit	Qty	Tightening Torque
MIE6520211		Start Button kit			
	2	Start Button	A	1	
	3	Start Button Spring		1	
MIE6520511		Screw kit			
	5	Screw	B	4	0,5 Nm/0,4 ft-lb
	9	Screw		2	1,4 Nm/1,0 ft-lb
	35	Screw		2	0,5 Nm/0,4 ft-lb
MIE6621211		Swivel Exhaust kit			
	9	Housing Screw	C	2	1,4 Nm/1,0 ft-lb
	12	Swivel Exhaust		1	
		Type Label kit 110-120V			
	11	Type Label 663 (Delta)	D	5	
	11	Type Label 343		5	
	MIE3321811		Bearing kit		
18		Screw		4	1 Nm/0,7 ft-lb
19		Dust Shield	E	1	
20		Bearing Flange		1	
21		Ball Bearing		1	
MIE3322711		Pad Screw kit			
	27	Screw	F	4	2,4 Nm/1,8 ft-lb
	29	Screw		4	2,4 Nm/1,8 ft-lb
MIE3322411		Balancing Housing Screw kit			
	13	Washer	G	1	
	24	Screw		1	2,4 Nm/1,8 ft-lb
MIE3321011		Backing Plate Screw kit			
	10	Screw	H	4	2,4 Nm/1,8 ft-lb

Separate spare parts on next page.

DEOS 663 (Delta) 100 x 152 x 152 mm & DEOS 343 75 x 100 mm (100-120V) Spare parts

Mirka Code	Item	Description	Kit	Qty	Tightening Torque
MIE3310111	1	Lever 3.0mm		1	
	2	Start Button	A	1	
	3	Spring	A	1	
MIE6510411	4	Cover Plate		1	
	5	Screw	B	4	0,5 Nm/0,4 ft-lb
MIE6560611	6	Speed Controller 110V*		1	
MIE9017211	7	Rewireable Mains Cable 4,3 m 100-120V US		1	
MIE9017311	7	Rewireable Mains Cable 4,3m 100-120V UK		1	
MIE6610811	8	Housing		1	
	9	Screw	B,C	4	1,4 Nm/1,0 ft-lb
	10	Screw	H	4	2,4 Nm/1,8 ft-lb
	11	Type Label	D	1	
	12	Swivel Exhaust	C	1	
	13	Washer	G	1	
MIE3361411	14	Motor 110V*		1	25 Nm/18,4 ft-lb
MIE3311511	15	Fan		1	
MIE3361611	16	Pushlock Washer 12mm		1	
MIE3311711	17	Pad Support		2	
	18	Screw	E	4	1 Nm/0,7 ft-lb
MIE3311911	19	Dust Shield	E	1	
	20	Bearing Flange	E	1	
	21	Ball Bearing	E	1	
MIE3312211	22	Bearing Housing		1	
MIE6612311	23	Balancing Weight 100x152x152 mm/ 75x100mm		1	
	24	Screw	G	1	2,4 Nm/1,8 ft-lb
MIE6612511	25	Seal - (DEOS 663)		1	
MIE6612611	26	Backing Plate 100x152x152mm		1	
	27	Screw	F	4	2,4 Nm/1,8 ft-lb
8292663011	28	Backing Pad Net 100x152x152mm Grip 32H Med		1	
	29	Screw	F	4	2,4 Nm/1,8 ft-lb
MIE3412611	30	Backing Plate 75x100mm		1	
8292343011	31	Backing Pad 75x100mm Grip 29H Medium		1	
	35	Screw	B	2	0,5 Nm/0,4 ft-lb

* Spare parts only available to authorized repairers.