

TECHNICAL DATA SHEET**1. Identification of the product and of the company/undertaking****Product identifier**

9195100081	Mirka® Mini Tab Repair Jig Kit
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Details of the supplier:

Company: Mirka Ltd
Address: Pensalavägen 210
FI-66850 Jeppo, Finland
Phone: +358 20 760 2111
National contact: sales@mirka.com

2. Product description

The Tab Repair Jig Kit is an adjustable jig system designed to rebuild and align broken tabs on automotive bumper bars and brackets, supporting the part during plastic welding repair.

3. Properties

- Adjustable design that attaches to and detaches from broken tabs
- Multi-use option also supports repair of end splits
- Holds broken sections in correct alignment during welding

4. Material

- Adjustable metal jig

5. How to use

1. Select the jig configuration appropriate to the size of the broken tab.
2. Attach the jig to the broken tab or end split so the pieces are held in correct alignment.
3. Perform the plastic welding repair while the jig holds the parts in position.
4. Allow the repair to cool, then detach the jig from the repaired area.

6. Storage

Store the jig components in their case in a dry environment when not in use.

7. Maintenance

Inspect jig components for wear or damage after each use and clean off any weld residue or adhesive before storage.



8. Safety

Follow standard PPE requirements for the plastic welding process being performed (heat-resistant gloves, eye protection).

