

Reference / Product name: Polishing Foam Pad Burgundy Waffle / Flat

Version/Revision (date): 2/05.06.2025

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TECHNICAL DATA SHEET

1. Identification of the product and of the company/undertaking

Product identifier

Company:

Polishing Foam Pad Burgundy Waffle Sizes: 85 x 25 mm
40 x 15 mm

Polishing Foam Pad Burgundy Flat

Details of the supplier:

Address: Pensalavägen 210

FI-66850 Jeppo, Finland

KWH Mirka Ltd

Phone: +358 20 760 2111 Fax: +358 20 760 2290

National contact: sales@mirka.com

Emergency telephone number:

+358 20 760 2111

Opening hours: Monday - Friday at 08:00 a.m. - 04:00 p.m. (UTC/GMT +2:00/+3:00)

2. Product Description

Pad made of foam glued together with grip backing.

3. Intended Use

Polishing of metal and plastic surfaces.

4. Typical Properties

Grip Cloth

Fiber Top Layer: Nylon filament yarn 60D/144F - 80 %

Fiber Grip Bottom: Polyester 150D/144F – 20 %

Weight: $220 \text{ g/m}^2 \pm 5 \%$

Tensile Strength: 492N

Foam

Material Foam:PolyesterCompression Resistance:0,9-1,25 psiCell Diameter:60-75 ppiUltimate Elongation:175-200 %Tensile Strength:35-70 psiTemperature Resistant: 130° C

<u>Glue</u>

Type: PUR Polyurethane Weight: $190 \text{ g/ m}^2 \pm 5 \%$ Density: $1,1 \text{ g/cm}^3$

Temperature resistant: 150° C





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5. Colour

Mirka Burgundy

6. General requirements

The following tests are performed on each batch:

Grip Adhesion Test (MR10): The force required to separate the hook from grip cloth is measured.

Initial value after 10, 20 and 50 separations are measured.

Polishing Stress Test (MR11):

The pad is tested on a polishing machine. The time needed to brake the

pad is measured.

Wash Test (MR12): Wash test in 95°C with washing compound to control resistance to heat

and water.

