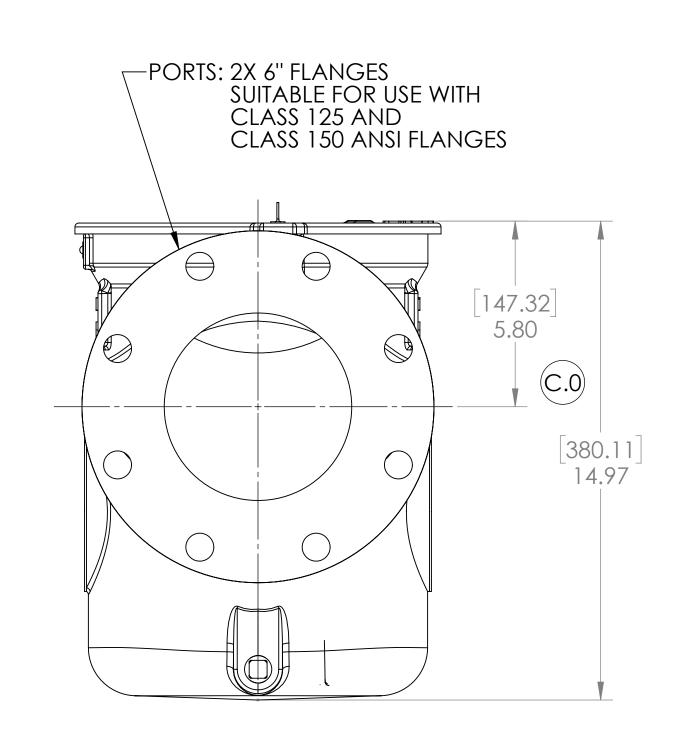


REVISIONS REV. DESCRIPTION **ECN** DATE 1. CHANGED 'STAINER' TO 'STRAINER' IN TITLE BLOCK 7/15/2021 1. REMOVED F-1060-FDUC-XXX FROM TITLE BLOCK ELP-00002 7/23/2013 1. LINKED DRAWING TO 3D MODEL 2. UPDATED DIMENSIONS 10/1/2021

2



NOTES:

1. REFER TO VIKING CATALOG SECTION 640 FOR -XXX MODEL NUMBER CLARIFICATION.

MESH	10	20	40	60	80	100	USE AND RELATED INFORMATION	
OPENING (INCHES)	.075	.034	.015	.0092	.007	.0055		
OPENING (MICRONS)	1910	860	380	230	190	140	MATERIAL: SEE PARTS FOR MATERIAL SPEC WAS:	

----- UNLESS OTHERWISE SPECIFIED ----DIMENSIONS ARE IN *INCHES*.

INTERPRET DIM AND TOLERANCES PER VIKING PUMP ES
BREAK EDGES .005-.015 RADIUS OR CHAMFER
.XX ±.02 .XXX ±.005 ANGLES ±1°

ALL FINISHED SURFACES $\sqrt[]{AA} \frac{.030}{\text{CUTOFF}}$ ACCEPTABILITY OF SCREW THREADS SHALL BE DETERMINED BASED ON SYSTEM 21 ASME B1.3

THERWISE SPECIFIED DNS ARE IN <i>INCHES</i> .	STATE	Released		10/01/2021		
ERANCES PER VIKING PUMP ES-47 5015 RADIUS OR CHAMFER	DRAWN				ST	
$\frac{250}{100}$	CHECKED	GDJ		10/01/2021	F-	
CES $\bigvee^{2.030} \left(AA \frac{.030}{CUTOFF}\right)$	PROJECT					
F SCREW THREADS SHALL BE D ON SYSTEM 21 ASME B1.3	SCALE: 1:3		3D			
THIRD ANGLE PROJECTION	CASTING NUMBER					

3

3

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Е	Released		10/01/2021	OUTSIDE PARTIES WITHOUT THE WRITTEN CONSENT OF VIKING PUMP, INC.
WN.				STRAINER ASSEMBLY, 6" FLANGES - MODELS
CKED	GDJ		10/01/2021	F-1060-FIRN-XXX, F-1060-FSST-XXX
JECT LE: 1:3		^		
		3D		
ING NUN	IBER			SIZE DWG. NO. F-1060-F C.0

VIKING PUMP, INC.
A Unit of IDEX Corporation