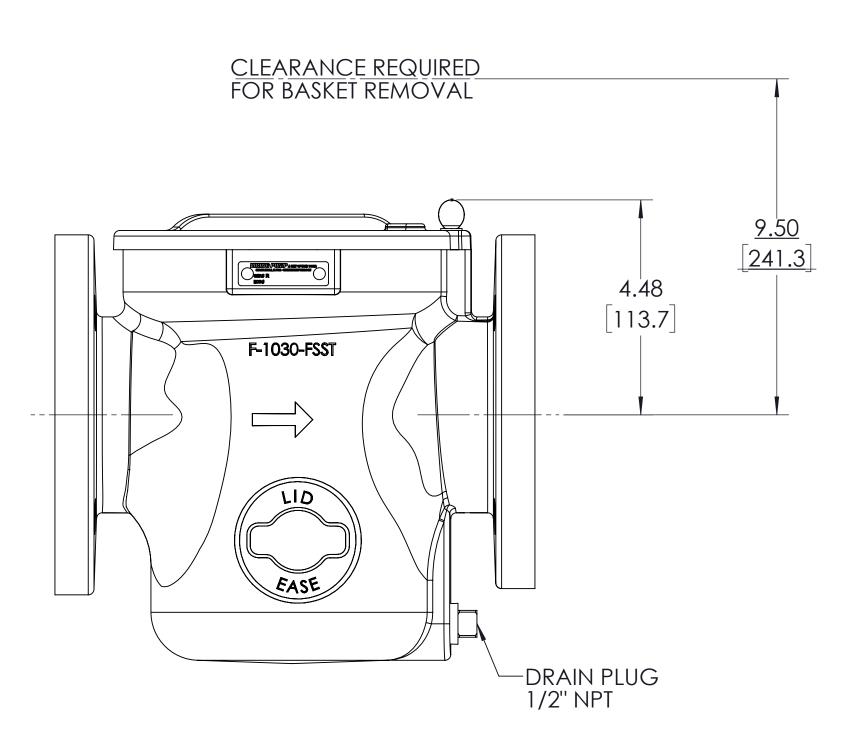
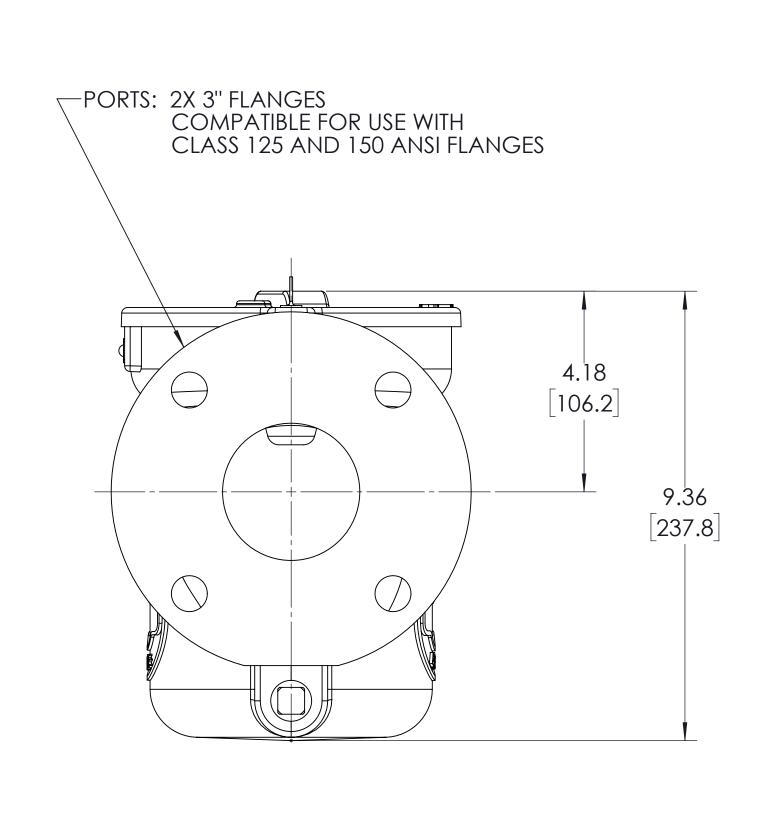


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REVISIONS					
REV.	DESCRIPTION	ECN	DATE		
A.3	1. REMOVED F-1030-FALM-XXX FROM TITLE BLCOK	00565	5/8/2015		
B.0	1. REMOVED F-1030-FDUC-XXX FROM TITLE BLOCK	ELP-00002	2/6/2016		
C.0	1. CONVERTED TO 3D		10/14/2021		

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NOTES:

1. REFER TO VIKING CATALOG SECTION 640 FOR -XXX MODEL NUMBER CLARIFICATION.

	MESH	10	20	40	60	80	100	USE AND RELATED INFORMATION	
	OPENING (INCHES)	.075	.034	.015	.0092	.007	.0055		
•	OPENING (MICRONS)	1910	860	380	230	190	140	MATERIAL: SEE PARTS FOR MATERIAL SPEC WAS:	

----- UNLESS OTHERWISE SPECIFIED ----DIMENSIONS ARE IN *INCHES*.
INTERPRET DIM AND TOLERANCES PER VIKING PUMP ES-47
BREAK EDGES .005-.015 RADIUS OR CHAMFER
.XX ±.02 .XXX ±.005 ANGLES ±1°

ALL FINISHED SURFACES (AA .030 CUTOFF)

ACCEPTABILITY OF SCREW THREADS SHALL BE DETERMINED BASED ON SYSTEM 21 ASME B1.3

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CUIOFF	PROJ
SCREW THREADS SHALL BE DON SYSTEM 21 ASME B1.3	SCALE
THIRD ANGLE PROJECTION	CASTIN

STATE	Relec	ased	10/18/2021	1	
DRAWN	rmenn	enga	7/5/2011		
CHECKED	GE	JJ	10/18/2021		
PROJECT		^	WEIGHT:		
SCALE: 1:2		3D	45.79LBS		
CASTING NUMBER					

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SIZE DWG. NO. F-1030-F SHEET 1 OF 1

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