



Catalloy Process Resins

Key Properties and Applications





Catalloy Process Resins

| Properties | Physical | | Mechanical | | | | | | | Typical Conversion Processes | Typical Customer Applications | Notes |
|---------------|-------------------------------------|---------------------|------------------------|----------------------------|------------------------|-------------------|--------------------------------|-------------------------------|-----------------------------|---------------------------------------------------------|---------------------------------------------------------|-------------------------------------------------------------|
| Grade Name | Melt Flow Rate (2.16 | Flexural Modulus | Tensile Stress at | Shore D Hardness | HDT (°C) (0.45 Mpa) | VICAT (A50,°C) | Charpy Notched Impact Strength | | | | | |
| | kg, 230°C) (g/10min) ISO 1133 | (MPa) ISO 178 | Break (MPa) ISO 527 | (15 seconds) ISO 868 | ISO 75 | ISO 306 | (23°C) (kJ/m2) ISO 179 | (-20°C) (kJ/m2) ISO 179 | (-40°C) (kJ/ m2) ISO 179 | | | |
| Adflex | | | | | | | | | | | | |
| Q108F | 0.60 | 100.0 | 10.0 | 30.0 | 40.0 | 60.0 | 41.0 | 107 | 2.8 | Blown film, compounding | Automotive, flexible packaging | Color stability, flexibility and softness, elastic recovery |
| Q100F | 0.60 | 100.0 | 10.0 | 30.0 | 40.0 | 60.0 | NB | 110 | 5.0 | Blown film, calendaring | Flexible packaging | High impact, elastic recovery |
| Q401F | 0.65 | 480.0 | 21.0 | 49.0 | 57.0 | 108.0 | 86.0 | 3.2 | 2.2 | Blown film | Flexible packaging | Stiffness and impact balance |
| Q402F | 0.65 | 480.0 | 21.0 | 49.0 | 57.0 | 108.0 | 86.0 | 3.2 | 2.2 | Blown film | Flexible packaging | Stiffness and impact balance |
| Q200F | 0.80 | 150.0 | 13.0 | 49.0 | 44.0 | 76.0 | 60.0 | 87.0 | 2.1 | Blown film, sheet extrusion | Flexible packaging | High impact |
| KSO21P | 0.90 | 350.0 | 10.0 | 38.0 | 52.0 | 67.0 | 70.0 | 98.0 | 3.2 | Blown film, sheet extrusion, compounding, blow molding | Automotive, flexible packaging, industrial blow molding | Soft touch, matte finish |
| Q302B | 0.90 | 350.0 | 10.0 | 38.0 | 52.0 | 67.0 | 70.0 | 98.0 | 3.2 | Blow molding, sheet extrusion | Automotive, tubes, bottles | Soft touch, matte finish, color stability |
| X101H | 8.0 | 100.0 | 10.0 | 30.0 | 36.0 | 55.0 | NB | NB | 1.5 | Cast film, compounding | Flexible packaging, bitumen modification | Flexibility and impact |
| X500F | 7.5 | 550.0 | 22.0 | 46.0 | 58.0 | 94.0 | 65.0 | 45.0 | 5.0 | Cast film, compounding, injection molding | Flexible packaging | Clarity impact modifier |
| KS311P | 9.5 | 530.0 | 15.0 | 46.0 | 53.0 | 112.0 | 59.0 | 4.1 | 1.4 | Cast film, compounding, injection molding | Roofing membrane, automotive | Soft touch, matte finish |
| V109F | 12.0 | 80.0 | 8.0 | 30.0 | 35.0 | 55.0 | 35.0 | 5.0 | 1.4 | Cast film, compounding, injection molding | Flexible packaging | Flexibility and impact |
| Z108S | 27.0 | 80.0 | 6.0 | 30.0 | 37.0 | 53.0 | 33.0 | 2.8 | 1.3 | Cast film, extrusion coating, fibers, injection molding | Flexible packaging | Flexibility and impact |
| KS084P | 30.0 | 100.0 | 13.0 | 35.0 | 40.0 | 53.0 | 47.0 | 2.8 | 1.2 | Cast film, extrusion coating, fibers, injection molding | Flexible packaging | Flexibility and impact |
| Hifax | | | | | | | | | | | | |
| CA10A | 0.60 | 90.0 | 11.0 | 30.0 | 40.0 | 60.0 | NB | 110.0 | 5.0 | Sheet extrusion, compounding, calendaring | Roofing membrane, geomembrane, automotive | Flexibility and softness |
| X1956A | 0.9 | 800.0 | 30.0 | 65.0 | 70.0 | 145.0 | 95.0 | 10.0 | 5.0 | Compounding | Automotive | Anti-tiger stripe additive |
| CA138A | 2.8 | 500.0 | 10.0 | 41.0 | 58.0 | 90.0 | 70.0 | 100.0 | 50.0 | Compounding | Automotive | Low temp. Impact modifier |
| CA207A | 7.5 | 550.0 | 22.0 | 46.0 | 58.0 | 94.0 | 65.0 | 45.0 | 5.0 | Compounding, injection molding | Automotive | Low shrinkage |
| CA7442A | 10.0 | 1000.0 | 17.0 | 54.0 | 86.0 | 121.0 | 50.0 | 10.0 | 4.5 | Compounding, injection molding | Automotive | Low shrinkage |
| CA387A | 18.5 | 1000.0 | 13.0 | 52.0 | 80.0 | 120.0 | 60.0 | 8.7 | 2.6 | Compounding, injection molding | Automotive | Stiffness and low temp impact balance |
| 7430XEP | 18.5 | 1200.0 | 14.0 | 55.0 | 90.0 | 131.0 | 14.0 | 6.7 | 2.8 | Compounding, injection molding | Automotive | Stiffness and low temp impact balance |



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|---------------|------------------------------------------|------------------|------------------------|----------------------------|---------------------|------------------------|-------------------|--------------------------------|-------------------------------|-----------------------------|-------------------------------------------|----------------------------------|----------------------------------|
| Grade Name | Melt Flow Flexural Rate (2.16 Modulus | | | | Shore A Hardness | HDT (°C) (0.45 Mpa) | VICAT (A50,°C) | Charpy Notched Impact Strength | | | | | |
| | | (MPa) ISO 178 | Break (MPa) ISO 527 | (15 seconds) ISO 868 | | ISO 75 | ISO 306 | (23°C) (kJ/m2) ISO 179 | (-20°C) (kJ/m2) ISO 179 | (-40°C) (kJ/ m2) ISO 179 | | | |
| Softell | | | | | | | | | | | | | |
| CA02A | 0.60 | 30.0 | 10.0 | 23.0 | 75.0 | 38.0 | 41.00 | NB | NB | 9.0 | Sheet extrusion, compounding, calendaring | Automotive, roofing membrane | Flexibility and softness |
| CA7469A | 0.50 | 130.0 | 7.0 | 87.0 | 87.0 | 39.0 | 50.0 | NB | NB | 80.0 | Sheet extrusion, compounding, calendaring | Automotive | Flexibility, softness, low gloss |
| Hiflax | liflax | | | | | | | | | | | | |
| CA7469A | 2.0 | 180.0 | 11.0 | 26.0 | | 45.0 | 58.0 | NB | NB | 110.0 | Compounding, injection molding | Automotive | Impact modifier |

| Grade Name | Rate (2.16 | Modulus | SIT (°C) Internal Method | Tm (°C) Internal Method | HDT (°C) (0.45 Mpa) ISO 75 | VICAT (A50,°C)ISO 306 | Haze (50 m) ASTM | | Typical Conversion Processes | Typical Customer Applications | Notes |
|---------------|------------|---------|--------------------------------|-------------------------------|----------------------------------|-----------------------------|---------------------|------|------------------------------|----------------------------------|---------------|
| Adsyl | | | | | | | | | | | |
| 6C30F | 5.5 | 500.0 | 95.0 | 128.0 | 59.0 | 103.0 | 0.2 | 92.0 | BOPP, Cast film | Flexible packaging | Sealing resin |
| 5C30F | 5.5 | 600.0 | 105.0 | 132.0 | 62.0 | 107.0 | 0.6 | 88.0 | BOPP, Cast film | Flexible packaging | Sealing resin |
| 5C37F | 5.5 | 600.0 | 105.0 | 132.0 | 62.0 | 107.0 | 1.0 | 87.0 | BOPP, Cast film | Flexible packaging | Sealing resin |
| 7416XCP | 7.5 | 600.0 | 115.0 | 133.0 | 65.0 | 115.0 | 0.5 | 90.0 | BOPP, Cast film | Flexible packaging | Sealing resin |

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