## Icorene rotomoulding grade range



| Code                               | Density | MFI | Characteristics   | Typical Applications  |  |  |  |
|------------------------------------|---------|-----|---|---|--|--|--|
| Standard UV grades                 |         |     |   |   |  |  |  |
| 3545                               | 0.935   | 4.2 | Medium stiffness, easy to mould   | General purpose   |  |  |  |
| 3560                               | 0.935   | 5   | Medium stiffness, easy to mould   | General purpose   |  |  |  |
| 3575                               | 0.935   | 7   | Medium stiffness hexene high flow, easy to mould  | General purpose items   |  |  |  |
| 3590                               | 0.935   | 9   | Medium stiffness, high flow, good whiteness, low pinholes   | Designer items, general purpose mouldings & toys                          |  |  |  |
| 3855                               | 0.938   | 5   | Higher stiffness hexene with good flow  | Medium tanks, general items   |  |  |  |
| High performance UV Hexene grades  |         |     |   |   |  |  |  |
| 1210                               | 0.926   | 3.3 | Flexible and tough with very high impact strength & ESCR  | IBCs, floats and bins   |  |  |  |
| 1314                               | 0.939   | 3   | Very high ESCR & impact with good stiffness, TÜV (nat & blk)  | Large tanks, Heating oil, Chemical, Septic & Agricultural tanks           |  |  |  |
| 1339                               | 0.943   | 3   | Very high stiffness, high impact strength and ESCR  | Big tanks and other large mouldings                                       |  |  |  |
| 1380                               | 0.939   | 4   | Very high ESCR & impact with good stiffness, TÜV (nat & blk)  | Large tanks, Heating oil, Chemical, Septic & Agricultural tanks           |  |  |  |
| 1440                               | 0.940   | 4   | High density PE material with very good impact  | Big tanks and other large mouldings                                       |  |  |  |
| 1460                               | 0.936   | 7.5 | Medium stiffness PE, with high cure speed and wide impact window  | Fuel tanks, custom parts  |  |  |  |
| 1490                               | 0.936   | 12  | Very high ESCR and cold impact strength, low pinholes on the surface  | Cleaning machines, furniture  |  |  |  |
| 1613                               | 0.938   | 4.5 | Good stiffness, high processing speed, impact strength & ESCR, DiBt & TÜV (nat)                                       | Small and medium tanks, versatile grade                                   |  |  |  |
| 1613 BK85                          | 0.938   | 4.5 | Good stiffness, high processing speed, impact strength & ESCR, DiBt & TÜV   | Diesel, ad-blue, biodiesel tanks  |  |  |  |
| 1741                               | 0.941   | 4   | High density metallocene PE material with very good impact, TÜV (nat & blk)   | Large tanks, stiff custom parts   |  |  |  |
| 1761                               | 0.936   | 6   | Medium stiffness metallocene PE, high processing speed, TÜV (blk)   | Diesel tanks, custom parts  |  |  |  |
| X Link HDPE                        |         |     |   |   |  |  |  |
| 1505                               | 0.945   | N/A | Cross-link HDPE. Ultimate HDPE for toughness, superior ESCR, chemical resistance, high melt flow, low odor, TÜV (Blk) | Hydraulic oil tanks, fuel tanks, chemical tanks and abrasion applications |  |  |  |
| High performance UV Hexene pellets |         |     |   |   |  |  |  |
| LL 2635 UA                         | 0.926   | 3.3 | Flexible and tough, premium UV  | IBCs, floats and bins   |  |  |  |
| HD 3850 UA                         | 0.938   | 4.5 | Balance between stiffness, impact and good processing, premium UV   | Medium tanks, fuel tanks  |  |  |  |
| HD 3930 UA                         | 0.939   | 3   | High Impact and ESCR, premium UV  | Big tanks, fish boxes   |  |  |  |
| HD 4330 UA                         | 0.943   | 3   | High Stiffness, premium UV  | Weight saving big tanks   |  |  |  |
| 3621 M RM                          | 0.936   | 7.5 | Balance between stiffness, impact and good processing, premium UV   | Medium tanks, fuel tanks  |  |  |  |
| 4021 K RM                          | 0.940   | 4   | High impact and ESCR, premium UV  | Big tanks and other large moldings  |  |  |  |

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## Icorene rotomoulding grade range



| Code            | Density | MFI | Characteristics  | Typical Applications   |
|-----------------|---------|-----|--|--|
| Flexible        |         |     |  |  |
| 1901            | 0.902   | 10  | Rubber-like PE with high flexibility and easy moulding   | Street furniture, floats and buoys   |
| Flame retardant |         |     |  |  |
| 1762 V2         | >1.00   | 5   | Non-halogenated V2 rated for 3 mm flame retardant PE. Easy moulding  | Bins and industrial parts required to have flame retardancy                            |
| 9106 VO         | >1.00   | N/A | Non-halogenated "UL94 VO certified" for 5 mm flame retardant off white coloured PE.  | Engine housing, machine covers, electrical covers and boxes                            |
| Speciality      |         |     |  |  |
| 1062ESF         | 0.934   | 8   | "Next generation" enhanced surface finish, good flow, no surface pinholing, good physical properties                                 | Designer furniture, hygienic & medical applications                                    |
| 3590 SC Black   | 0.935   | 9   | Semi Conductive black PE. Features good flow and impact properties   | Bins, covers & machine housings  |
| 1869            | 0.927   | 3.5 | Metal adhesive grade with excellent toughness and metal bonding properties   | Corrosion protection, rotolining of pipes or tanks                                     |
| 1870            | 0.939   | 20  | Enhanced adhesive grade with excellent metal bonding properties, especially for aluminum   | Fire extinguishers, ad-blue tanks, corrosion protection, rotolining of pipes or tanks  |
| 3150            | 0.935   | 13  | Extremely high flow PE with medium stiffness, low pinholes   | Furniture, lighting, intricate mouldings   |
| 4014            | 0.900   | 15  | $PP\ copolymer.\ Used\ for\ its\ higher\ stiffness, temperature\ \&\ scratch\ resistance.\ Easy\ to\ mould.\ UV\ stabilised$         | Engine components, small tanks, ducting and industrial housings                        |
| 5045 SL         | 0.950   | 5.9 | High UV rated HDPE, extremely rigid, hard and tough  | Kayaks and boats, and items requiring high rigidity with toughness and low temperature |
| 7710            | 1.150   | N/A | Nylon 6. Very high temperature and high impact resistance. Fully stabilized  | Engineering performance products e.g. ducts  |
| 9402            | 0.890   | 30  | Optimum hot and cold Elastomer, soft touch, easy to process and extremely tough  | Furniture, marine buffers and automotive ducting                                       |
| 9468            | 1.110   | 8.5 | Flexible and tough with very high scratch resistance   | Interior parts automotive  |
| 9909            | 1.200   | 19  | $Polycarbonate, glass\ clear, UV\ stabilised\ roto\ powder.\ Very\ high\ stiffness\ \&\ hardness\ with\ inherant\ flame\ retardancy$ | Lighting globes and point of sale items  |
| 9993            | 1.800   | N/A | PVDF. Easy to mould exhibiting EXTREMELY high temperature, flame and chemical resistance   | Engineering performance products eg. Chemical tanks and ducts                          |

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