

Everyday healthcare

Our *Purell* Service Concept makes modern healthcare solutions possible





The provision of safe and effective healthcare is one of the most important objectives of any society in the world today. As a consequence, LyondellBasell has developed a dedicated *Purell* service concept for customers in the healthcare industry.

Purell resins offer excellent aesthetic characteristics (clarity and gloss), outstanding organoleptic properties (low taste and odor), inertia to most chemicals and a full range of stiffness and mechanical resistance (even at low temperatures).

Customers regard these positive properties as the basis for the use of polyolefins in healthcare applications. Due to the complex, cost and time consuming approval processes (including e.g., expensive toxicological studies, pre-testing of material, and also pharmacopoeia testing), security of supply and consistency of formulation are necessary preconditions for any raw material used.

As the original healthcare concept in the polyolefins industry, the *Purell* Service Concept addresses all these requirements. Products within the *Purell* range where applicable are compliant with European (Ph.Eur. 3.1.4, 5, 6) and / or United States Pharmacopoeia regulations, and Drug Master Files (DMF) are filed with the US Food and Drug Administration (FDA).

The *Purell* Service Concept exemplifies the spirit of pharmaceutical GMP (awareness, change control and documentation), addresses the requirements of the Medical Grade Plastics (VDI 2017) guidelines, and provides a series of benefits:

Purell Service Concept



Manufacturing and logistics

- Consistency of formulation
- Dedicated manufacturing and quality management procedures
- Dedicated cleaning procedures for silos, trucks, railcars and containers
- Customer-specific supply solutions
- Pest control and sanitation procedures



Regulations

- Meet EU and/or US Pharmacopoeia, with a Drug Master File (DMF) listing
- Reference to ISO 10993 compliance available in regulatory documents
- Reference to ICH Harmonized Guideline Q3D covered in regulatory documents
- Extractable profile available
- Long-term sample and documentation retention



Support

- Effective risk management procedures
- Minimum 2-year Notification of change
- Global asset base
- Dedicated Local sales and technical service teams in all regions of the world
- Access to over 40 years of application innovation in the industry
- Plant audits

Applications

Purell polyolefins are widely used for the production of medical devices and pharmaceutical packaging. Increasingly they are being selected by converters for the replacement of other thermoplastics such as ABS, polycarbonate, polystyrene and PVC; as well as traditional materials such as metal and glass.



Purell high density polyethylene (HDPE) is used in the production of items such as closures, rigid bottles and ampoules, needle sheaths, plunger rods for single-use syringes, moldings to house diagnostic equipment, and collapsible tube shoulders. The applications for *Purell* low density polyethylene (LDPE) include items such as squeezable bottles and ampoules, blow-fill-seal products, collapsible tube bodies, and film for primary and secondary medical and pharmaceutical packaging.

Purell polypropylene (PP) is used in a wide range of applications, the most important of which is 2 or 3-part syringes. Other applications where *Purell* PP is largely used due to unique technical properties include medical devices, labware, diagnostic equipment, drug delivery systems, inhalers, film for medical bags and packaging, blow-fill-seal products, closures and many others. *Purell* PP helps designing mono-material solutions and light weight parts improving sustainability.

Purell polybutene-1 (PB-1) is a high-molecular-weight elastomer obtained by polymerizing butene-1 and is based on LyondellBasell's proprietary technology. Due to its soft nature and excellent compatibility with PP, a full polyolefin solution is now available that may be considered for inter-material replacement of (soft) PVC and TPE for applications where good optical properties are required, like for instance flexible medical tubing, medical bags and blow-fill-seal applications.

Purell polypropylene resins

This overview provides basic technical information about *Purell* polypropylene resins and their typical customer applications. For detailed information, please contact your technical service representative.



Properties	Physical	Mechanical/Thermal	Conversion Technology				Regulatory				Additivation						Further Description and Typical Applications	
			MFR (230°C/2.16kg) (g/10min)	Tensile Modulus (MPa)	Vicat Softening Temp (VST/A50) (°C)	IM	BM	FILM	Textile	Ph. Eur.	USP	ISO 10993	DMF	Nucleated	Clarified	Antistatic		Radiation resistant
Method	ISO1133	ISO527	ISO306															
Homopolymers (HOMO-PP)																		
Purell HP570M	7.5	1400	154	●	●			●	●	●	13038							Selected by customers for a wide variety of healthcare products such as medical devices, containers, closures and diagnostic equipment
Purell HP572M	7.5	1450	154	●	●			●	●	●	(*)							Selected by customers for a wide variety of healthcare products such as component of multilayers medical films, medical devices components, closures and diagnostic equipment
Purell HP548N	11	1800	154	●				(1)	●	●	030482	●		●				Nucleated grade which also contains antistatic additivation, resulting in a balance of good stiffness properties and good flowability
Purell HP570P	16	1400	154	●				●	●	●	(*)							Selected by customers for a wide variety of healthcare products such as medical devices, containers, closures and diagnostic equipment
Purell HP373P	18	1250	150	●					●	●	038144		●		●			Clarified grade with improved impact resistance compared to standard Homo PP; modified for radiation sterilization (subject to conditions); mainly used for empty 3-part syringes, diagnostic and labware applications
Purell HF570R	25		154	●				(*)	(*)	(*)	(*)							"Product in powder form, designed for the production of compound and masterbatches. It offers a good stiffness/impact balance and has a fine and very regular particle size distribution."
Purell HP570R	23	1400	154	●				●	●	●	13038							Versatile material used in 3-part syringes, diagnostic applications, containers and drug delivery systems
Purell HP571R	25	1200	151	●		●		●	●	●	038144							Excellent tenacity, anti-gasfading additivation. Typically used for the production of high-tenacity yarns (HTY) and spunbond nonwovens
Purell HP671T	55	1900	155	●					●	●	033304			●		●		A sterilizable, high fluidity PP resin used in injection molded medical applications, exhibiting very high stiffness, excellent transparency and an enhanced additive package offering increased resistance to gamma sterilization
Purell HP570U	75	1350	152	●				●	●	●	13038							High flow and high stiffness; used in diagnostics applications and other thin-wall injection molding that must be free from antistatic agents
Heterophasic Copolymers (HECO-PP)																		
Purell EP374M	7.5	1050	144	●				●	●	●	033304	●						Excellent toughness with a good balance of physical and mechanical properties which can be used in containers, medical devices, packaging.
Purell EP274P	15	950	142	●				●	●	●	13038	●						Excellent balance of stiffness and low-temperature impact resistance; used for medical applications and healthcare products. It is used in medical containers, tubes, medical devices and packaging.
Purell EP370S	42	1250	147	●				●	●	●	033304	●						Excellent toughness with a good balance of physical and mechanical properties with a high flowability which can be used in medical devices, oral care, pharma packaging etc
Purell EA678P	18	1750	153	●					●	●	039463	●		●				Medium fluidity PP resin, offering good mechanical properties and high rigidity which can be used in medical device components: Autoinjectors, Insulin Pens, Oral care (toothbrushes, dental floss), Hospital devices, transport trays, caps & closures
Random Copolymers (RACO-PP)																		
Purell SP170G	1.5	600	126		●	●		(*)	(*)	(*)	(*)							Excellent balance of mechanical (softness, toughness) and optical (transparency) properties, for use in Blow-Fill-Seal bottles and ampoules. Used as component of multilayers medical films.
Purell RP270G	1.8	1000	136	●	●	●		●	●	●	13038							Good balance of optical properties and toughness/softness (squeezability) for Blow Fill Seal applications requiring sterilization temperature of 121°C. Also it can be used in pharma packaging, IV bottles, ISBM etc.
Purell RP315M	8	1100	140	●		●		●	●	●	28195					●	●	Good balance of mechanical and optical properties. It contains slip and anti-blocking agents. Suitable for film applications; but also labware and caps/closures for pharma & cosmetic usage.
Purell RP370M	8	850	135	●	●	●		●	●	●	28195							Good processability for injection molding applications. Typically used in caps & closures, medical devices. Grade exhibiting as well high clarity, gloss, softness and good heat weldability for cast and WQB (Water Quenched Blown) film applications.
Purell RP373R	25	1000	130	●					●	●	13038		●				●	Clarified grade modified to provide improved impact and steam sterilization resistance; contains slip agent; mainly selected for empty disposable 2-part syringes
Purell RP374R	25	1000	130	●					●	●	13038		●					Clarified grade modified to provide improved impact and steam sterilization resistance; typically used in medical devices and empty disposable 3-part syringes
Purell RP375R	25	1100	134	●					●	●	033304		●		●			A very high fluid sterilizable PP resin with good transparency which can be used in labware, medical and pharma packaging, medical device components, syringes, injection pens etc
Purell RP378T	48	1100	130	●					●	●	13038		●	●				Clarified and contains antistatic; high-flow grade selected for applications requiring thin-walling and fast cycle times; used in a variety of medical applications and healthcare products such as inhalers and diagnostic devices

Remark: BM = Blow Molding IM = Injection Molding FLM = Film Extrusion IBM = Injection Blow Molding ISBM = Injection Stretch Blow Molding
Note: Information related to relevant regulatory subjects is available in the Product Stewardship Bulletin (PSB) on the website <https://productsafety.lyondellbasell.com/>
 (1) For more information, please refer to the Product Stewardship Bulletin (PSB) of the product on the website <https://productsafety.lyondellbasell.com/>

Purell polyethylene resins



This overview provides basic technical information about Purell polyethylene resins and their typical customer applications. For detailed information, please contact your technical service representative.

Properties	Physical		Mechanical/Thermal		Conversion Technology			Regulatory				Further Description and Typical Applications
	MFR (190°C/2.16kg) (g/10min)	Density (g/cm³)	Tensile Modulus (MPa)	DSC-Melting Point (°C)	IM	BM	FILM	Ph. Eur.	USP	ISO 10993	DMF	
Method	ISO1133	ISO1183	ISO527	ISO3146								
Low Density Polyethylene (LDPE)												
Purell PE 1810E	0.4	0.920	200	108	●	●	●	●	●	●	8412	Very flexible grade selected by customers for ampoules in BFS process
Purell PE 1840H [◊]	1.5	0.919	200	108	●	●	●	●	●	●	8410	Very flexible grade selected by customers for ampoules and widely used in latest-generation BFS machines
Purell PE 3020D [◊]	0.3	0.927	300	114	●	●	●	●	●	●	8413	Leading BFS grade used by customers in IV-bottles and ampoules
Purell PE 3040D	0.25	0.928	300	115	●	●	●	●	●	●	8700	Similar to Purell PE 3020D with slightly higher density for slightly increased sterilization opportunities
Purell PE 3220D [◊]	0.4	0.930	430	117	●	●	●	●	●	●	19659	Current state of the art material in BFS allowing increased sterilization temperatures compared to standard BFS grades
Purell PE 3420F	0.9	0.933	520	119	●	●	●	●	●	●	23515	Latest-generation PE with high temperature resistance, enabling higher sterilization temperatures, offering significantly reduced cycle times compared to standard LDPE grades
Purell PE 2420F	0.75	0.923	260	111		●	●	●	●	●	21697	High purity film grade, well-established in the industry
Purell 2007H	1.5	0.920	200	108	●		●	●	●	●	15040	Soft PE with anti-block additive; often used for closures
Purell PE 3020K	4	0.928	300	114	●	●	●	●	●	●	29978	Non-additivated material with high rigidity, good opticals and good chemical resistance
Purell 2410T	36	0.924	280	112	●			●	●	●	18451	High flow material for fast times; often used for closures and seals
High Density Polyethylene (HDPE)												
Purell ACP 5531B	9.5 ⁴	0.954	1250			●		●	●	●	27974	New grade with excellent combination of stiffness and stress crack resistance. Typically used by customers in light weight packaging applications, such as jerry cans, or as inner layer for coextruded industrial packaging, such as drums or IBCs
Purell PE GF4750	0.4	0.950	1000		●	●		●	●	●	5654	Features a special additivation package for wide use in diagnostic and tube applications
Purell PE GF4760	0.4	0.956	1250		●	●		●	●	●	5654	High barrier properties, offering protection for water sensitive fillings such as pills. Typically also converted in IBM process
Purell ACP 6031D	0.25	0.960	1350		●	●		●	●	●	20343	Typical bottle grade from the latest-generation ACP technology, offering increased density and barrier properties. Also possible to convert in IBM processing
Purell ACP 6541A	1.5	0.954	1100		●			●	●	●	19116	Typical cap grade from the latest-generation ACP technology, offering a combination of high ESCR and good flowability (comparable to an MFR 6 grade); often selected by customers for closures, seals and tube shoulders
Purell GC7260	8	0.960	1350		●			●	●	●	5654	Predominantly used in closures, seals, tube shoulders
Purell GC7260G	8	0.960	1350		●			●	●	●	5654	Higher additivated version of Purell GC7260 to enable broader processing conditions
Purell GB7250	10	0.952	1000		●			●	●	●	5654	Predominantly used in closures, seals, tube shoulders
Purell GA7760	18	0.963	1350		●			●	●	●	5654	High stiffness grade often selected for distortion-free moldings; typical applications include syringe plungers

Remark: BM = Blow Molding IM = Injection Molding FLM = Film Extrusion IBM = Injection Blow Molding ISBM = Injection Stretch Blow Molding
 ● conversion technology also used by customers but not the main one 13.5MPa / 80°C 26MPa / 50°C 22.5MPa / 80°C 190°C/21.6kg
Note: Information related to relevant regulatory subjects is available in the Product Stewardship Bulletin (PSB) at the website <https://productsafety.lyondellbasell.com/>
[◊] Grade currently also produced and available in the U.S.

Purell polybutene-1 resins



This overview provides basic technical information about Purell polybutene-1 resins and their typical customer applications. For detailed information, please contact your technical service representative.

Properties	Physical		Mechanical/Thermal		Conversion Technology				Regulatory				Further Description and Typical Applications
	MFR (190°C/2.16kg) (g/10min)	Density (g/cm³)	Flexural Modulus (MPa)	Shore Hardness (Shore A)	IM	BM	FLM	EXT	Ph. Eur.	USP	ISO 10993	DMF	
Method	ISO1133	ISO1183	ISO178	ISO868									
Polybutene - 1													
Purell KT MR 07	1.3		< 10	60	●	●	●	●		●	●	032751	Owing to its excellent compatibility with Polypropylene (PP), thereby offering a full polyolefin solution that may be considered for inter-material replacement of PVC and TPE. This product blended and/or coextruded with PP enhances softness, flexibility, elastic recovery, elongation at break and impact resistance whilst improving transparency and reducing stress whitening. Particularly suitable for: flexible medical tubing, Blow Fill Seal applications and as component of multilayers medical films.

Remark: BM = Blow Molding IM = Injection Molding FLM = Film Extrusion IBM = Injection Blow Molding ISBM = Injection Stretch Blow Molding
Note: Information related to relevant regulatory subjects is available in the Product Stewardship Bulletin (PSB) at the website <https://productsafety.lyondellbasell.com/>

About us

We are LyondellBasell (LYB) – a leader in the global chemical industry creating solutions for everyday sustainable living. Through advanced technology and focused investments, we are enabling a circular and low carbon economy. Across all we do, we aim to unlock value for our customers, investors and society. As one of the world's largest producers of polymers and a leader in polyolefin technologies, we develop, manufacture and market high-quality and innovative products for applications ranging from sustainable transportation and food safety to clean water and quality healthcare. For more information, please visit www.lyb.com or follow [@LyondellBasell](https://www.linkedin.com/company/lyondellbasell) on LinkedIn.

Grades for Europe, Middle East, Africa and Asia-Pacific

Any technical advice, assistance, recommendations, testing or reports provided by the LyondellBasell ("LYB") family of companies to you for any reason, including, but not limited to (i) the selection, processing or use of a LYB product, (ii) the storing, handling or usage of a LYB product, or (iii) the modification of a LYB product in an end-use application, or (iv) assistance about technical feasibility of applications, or (v) assistance about design and simulation methods or procedures (collectively, "Technical Assistance") is given and accepted at your sole risk and without any warranty whatsoever. LyondellBasell will have no liability or responsibility for the use of, results obtained from, or any other aspects of the Technical Assistance, including, but not limited to, the preparation and delivery hereof. You are encouraged to verify independently any such Technical Assistance.

Before using a product sold by a company of the LyondellBasell family of companies, users should make their own independent determination that the product is suitable for the intended use and can be used safely and legally. SELLER MAKES NO WARRANTY; EXPRESS OR IMPLIED (INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR ANY WARRANTY) OTHER THAN AS SEPARATELY AGREED TO BY THE PARTIES IN A CONTRACT.

LyondellBasell prohibits or restricts the use of its products in certain applications. For further information on restrictions or prohibitions of use, please contact a LyondellBasell representative.

Users should review the applicable Safety Data Sheet before handling the product.

You can find out more about us by visiting our website at: www.lyb.com

Copyright LyondellBasell Industries Holdings, B.V. 2018

Purell is a trademark owned and/or used by the LyondellBasell family of companies and is registered in the U.S. Patent and Trademark Office.

