

Plexar Tie-Layer Resins

Advancing high-tech resins for adhesion







As the first company to develop tie-layer adhesives in the North America market more than 35 years ago, LyondellBasell's *Plexar* resins are one of the leading tie-layer adhesives produced in the world and provide excellent adhesion to a wide range of materials. Our innovative *Plexar* resins bond dissimilar polymers, primarily in multilayer, coextruded structures. *Plexar* tie-layer adhesives are marketed globally by MSI Technology, LLC.

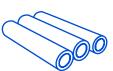
Advancing your applications

LyondellBasell's Cincinnati Technology Center is staffed with professionals skilled in multi-layer and tie-layer development. The center houses the most advanced coextrusion, analytical and physical testing equipment, as well as polymer development technology in North America. In addition, our global distributor MSI Technology, LLC conducts research and development on tie-layer applications at their facility in Arlington Heights, IL, U.S.A.

Typical applications







Pipe



Film



Food packaging



Wire and cable

Plexar Tie-Layer Resins

Product	MI (g/10min.)	Density (g/cm3)	Description	Typical Application	Benefits
Plexar 1000	Series EVA	and LDPE			
PX1007	3.1	0.931	Adhesion to polyamide and EVOH	Used in coextrusion film and other flexible packaging applications	Excellent balance of adhesion and clarity
PX1164	3.8	0.931	High adhesion to polyamide, EVOH, PET, PS		Bond to wide variety of substrates
Plexar 2000	Series HDP	E	1,2,7,0	I	,
PX2246	0.5	0.951	Adhesion to polyamide, better MVTR	High top-load strength in blow molded coex bottles including liquid food products	Based on advanced catalyst technology
PX2250	6.0	0.943	Adhesion to metal surfaces	·	• Excellent adhesion to PE, PA and
PX2600	6.0	0.927	Adhesion to metal surfaces	Metal bonding for nail tapes, signage, architectural panels and truck panels	EVOH
PX2413	5.5	0.920	Adhesion to metal surfaces		 Excellent impact strength and top load strength Outstanding thermal stability and processability
Plexar 3000	Series LLDI	PE			
PX3184	2.1	0.920	Higher adhesion to EVOH with low MI		
PX3940	1.4	0.910	High adhesion to PET polyester and EVOH	Used in coextrusion for flexible barrier packaging applications, rigid packaging applications (blow molding, sheet and industrial products), and multi-layer pipe applications	 Excellent toughness and outstanding adhesion performance Excellent processability and product consistency Superior film strength and dimensional stability
PX3216	2.2	0.910	High adhesion in inner-layer PEX pipe		
PX3227	1.7	0.913	Higher adhesion to EVOH		
PX3838	1.8	0.910	High adhesion to EVOH and PP for hot-fill and coffee pods		
PX3236	2.0	0.922	High adhesion to polyamide and EVOH		
PX3610	2.1	0.918	Adhesion to polyamide, high clarity film		
PX3060	2.2	0.924	High adhesion to EVOH		
PX3243	4.5	0.927	High adhesion to polyamide and EVOH in cast films		
Plexar 5000	Series Sele	ct Perform	nance	1	
PX5400	3.0	0.933	EVOH, PS, HIPS		High adhesion performance in
PX5125	6.0	0.924	High-performance extrusion coating resin	Used in a wide range of extrusion applications including coextrusion coatings, laminations, sheet and thermoforming and multi-layer composite pipe (MLCP) applications	demanding end-use applications
PX5335	5.7	0.921	Outer layer PEX pipe		Excellent processability allowing for increased line speeds
PX9125	6.1	0.922	High-performance extrusion coating resin		Improved drawdown and reduced neck-in properties Excellent adhesion to PE, PA and
					EVOH
Plexar 6000	Series Poly	propylene			
PX6002	2.7	0.892	Higher adhesion to EVOH	Used in rigid packaging applications, such as blow molded bottles for hot-fill and sheet, and thermoformed container applications	Based on patented technology
PX6006	4.8	0.892	Highest adhesion to EVOH in films		Outstanding adhesion performance
PX6005	5.4	0.892	High stiffness in EVOH / PA coex bottles		Excellent choice for PP-based coextruded structures requiring good heat stability in retort applications

About us

We are LyondellBasell (LYB) – a leader in the global chemical industry creating solutions for everyday sustainable living. Through advanced technology and focused investments, we are enabling a circular and low carbon economy. Across all we do, we aim to unlock value for our customers, investors and society. As one of the world's largest producers of polymers and a leader in polyolefin technologies, we develop, manufacture and market high-quality and innovative products for applications ranging from sustainable transportation and food safety to clean water and quality healthcare. For more information, please visit www.lyb.com or follow @LyondellBasell on LinkedIn.

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