

Food and medical

Polyethylene - Blow molding

Grades are listed in order of resin type, then increasing melt index

Trade name	Grade name	Resin type	Melt index (2.16 kg, 190°C) (g/10min)	Density (g/cc)	Typical customer application
<i>CirculenRecover</i>	LR7320R	HDPE	0.25	0.959	Small Part Bottle
<i>Hyperzone</i>	HY55430	HDPE	0.30	0.954	HIC, Personal Care, Enhanced ESCR
<i>Hyperzone</i>	HY55430S	HDPE	0.30	0.954	HIC, Personal Care, Synthetic Antistat
<i>Petrothene</i>	LR734046	HDPE	0.38	0.953	HIC, Core Rod Release for Injection Blow Molding
<i>CirculenRecover</i>	LM6007R	HDPE	0.70	0.96	Liquid Foods
<i>Petrothene</i>	LM600700	HDPE	0.80	0.960+	Liquid Foods
<i>Lupolen</i>	4261 AG UV	HDPE	6.0 (HLM)	0.945	Industrial Bulk Containers
<i>Petrothene</i>	NA940000	LDPE	0.25	0.918	Squeeze bottles, toys
<i>Petrothene</i>	NA980000	LDPE	0.25	0.920	High melt strength blow mold tubing
<i>Purell</i>	PE 3020D	LDPE	0.30	0.927	Blow Fill Seal
<i>Purell</i>	PE 3220D	LDPE	0.40	0.930	Blow Fill Seal
<i>Petrothene</i>	NA963083	LDPE	0.70	0.919	General purpose, high impact applications
<i>Purell</i>	PE 1840H	LDPE	1.5	0.919	Blow Fill Seal
<i>Petrothene</i>	NA951000	LDPE	2.2	0.920	Flexible bottles
<i>Petrothene</i>	NA324009	LDPE	3.0	0.931	Flexible containers, squeeze bottles, toys, high gloss overlayer

Polyethylene - Extrusion coating

Grades are listed in order of resin type, then increasing melt index

Trade name	Grade name	Resin type	Melt index (2.16 kg, 190°C) (g/10min)	Base resin density (g/cc)	Typical customer application
<i>Alathon</i>	H6012	HDPE	12	0.960	Dry blend with LDPE
<i>Alathon</i>	H6018	HDPE	18	0.960	Dry blend with LDPE
<i>Petrothene</i>	NA216000	LDPE	3.7	0.923	Flexible packaging, milk cartons and food boards
<i>Petrothene</i>	NA217000	LDPE	5.6	0.923	Flexible packaging, paperboard and industrial papers
<i>Petrothene</i>	NA204000	LDPE	7.0	0.918	General purpose flexible packaging and laminating
<i>Petrothene</i>	NA214000	LDPE	10	0.918	General purpose flexible packaging and laminating
<i>Petrothene</i>	NA219000	LDPE	10	0.923	Flexible packaging, milk cartons and food boards
<i>Petrothene</i>	NA206000	LDPE	13.5	0.918	Flexible packaging, sugar pouches, industrial and multi-wall bags
<i>Petrothene</i>	NA205000	LDPE	16	0.918	Flexible packaging, sugar pouches, industrial and multi-wall bags
<i>Petrothene</i>	GA616050	LLDPE	6.2	0.918	Dry blend with LDPE

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Food and medical

Polyethylene - Film

Grades are listed in order of fabrication process, resin type, then increasing melt index

Fabrication process	Trade name	Grade name	Resin type	Melt index (2.16 kg, 190°C) (g/10min)	Base resin density (g/cc)	Slip (ppm)	Antiblock (ppm)	Typical customer application
Blown Film	<i>Alathon</i>	L5005	HDPE	0.06	0.949	-	-	HMW Film
Blown Film	<i>Alathon</i>	L4907	HDPE	0.075	0.949	-	-	HMW Film
Blown Film	<i>Petrothene</i>	LP540200	HDPE	0.17	0.940	-	-	GP MMW Film
Blown Film	<i>Petrothene</i>	LP510300	HDPE	0.33	0.949	-	-	GP MMW Film
Blown Film	<i>Alathon</i>	L5045	HDPE	0.45	0.950	-	-	GP MMW Film
Blown Film	<i>Alathon</i>	L5645	HDPE	0.54	0.959	-	-	GP MMW Film
Blown Film	<i>CirculenRecover</i>	L5670R	HDPE	0.70	0.956	-	-	Food
Blown Film	<i>Alathon</i>	L5885	HDPE	0.85	0.958	-	-	Barrier Film
Blown Film	<i>Alathon</i>	M6210	HDPE	0.95	0.958	-	-	Barrier Film
Blown Film	<i>CirculenRecover</i>	M6020SBR	HDPE	2.0	0.960	-	-	High Barrier Film
Blown Film	<i>Petrothene</i>	GA2508	LLDPE	0.80	0.925	-	-	Heavy Duty Shipping Sacks
Blown Film	<i>Petrothene</i>	GA1810	LLDPE	1.0	0.918	-	-	General Purpose Blown Film
Blown Film	<i>Petrothene</i>	GA1810T	LLDPE	1.0	0.918	1000	6750	General Purpose Blown Film
Blown Film	<i>CirculenRecover</i>	GA501R	LLDPE	1.0	0.918	-	-	Can Liner / Industrial Film
Blown Film	<i>Petrothene</i>	GA1820	LLDPE	2.0	0.918	-	-	Blown Film and Cast Film
Cast Film	<i>Alathon</i>	L5840	HDPE	0.35	0.958	-	-	Cast Film
Cast Film	<i>Alathon</i>	M6060	HDPE	6.0	0.960	-	-	Cast Film
Cast Film	<i>Alathon</i>	H6012	HDPE	12	0.960	-	-	Cast Film
Cast Film	<i>Alathon</i>	H6018	HDPE	18	0.960	-	-	Cast Film
Cast Film	<i>Petrothene</i>	NA338202	LDPE	6.2	0.923	2800	3100	High clarity, household film and other applications
Cast Film	<i>Petrothene</i>	GA502024	LLDPE	2.0	0.918	-	-	Blown or Cast Film with Robust AO Package
Cast Film	<i>Petrothene</i>	GA1832	LLDPE	3.2	0.918	-	-	Cast Stretch Film
Film Extrusion	<i>Lupolen</i>	2221D	LDPE	0.25	0.922	-	-	Heavy Duty Packaging / Shrink
Film Extrusion	<i>Petrothene</i>	NA303013	LDPE	0.25	0.922	-	-	Heavy Duty Packaging / Shrink
Film Extrusion	<i>Petrothene</i>	NA303212	LDPE	0.25	0.922	-	2000	Heavy Duty Packaging / Shrink
Film Extrusion	<i>Petrothene</i>	NA940000	LDPE	0.25	0.918	-	-	Heavy Duty Packaging / Shrink
Film Extrusion	<i>Petrothene</i>	NA940085	LDPE	0.25	0.918	-	4000	Heavy Duty Packaging / Shrink
Film Extrusion	<i>Petrothene</i>	NA940094	LDPE	0.25	0.918	500	4000	Heavy Duty Packaging / Shrink
Film Extrusion	<i>Petrothene</i>	NA980000	LDPE	0.25	0.920	-	-	Heavy Duty Packaging / Shrink
Film Extrusion	<i>Petrothene</i>	NA983085	LDPE	0.25	0.920	-	4000	Heavy Duty Packaging / Shrink
Film Extrusion	<i>Petrothene</i>	NA963083	LDPE	0.7	0.919	-	4000	Liners
Film Extrusion	<i>Lupolen</i>	2221F	LDPE	0.8	0.922	-	-	Clarity

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Food and medical

Polyethylene - Film

Grades are listed in order of fabrication process, resin type, then increasing melt index

Fabrication process	Trade name	Grade name	Resin type	Melt index (2.16 kg, 190°C) (g/10min)	Base resin density (g/cc)	Slip (ppm)	Antiblock (ppm)	Typical customer application
Film Extrusion	<i>Petrothene</i>	NA305212	LDPE	0.8	0.922	-	2000	Clarity Shrink
Film Extrusion	<i>Petrothene</i>	NA960183	LDPE	1.0	0.919	-	4000	Liners
Film Extrusion	<i>Petrothene</i>	NA271009	LDPE	1.2	0.930	-	-	Film overwrap applications
Film Extrusion	<i>Petrothene</i>	NA345013	LDPE	1.8	0.921	-	-	Clarity
Film Extrusion	<i>Petrothene</i>	NA345184	LDPE	1.8	0.921	-	1500	Clarity
Film Extrusion	<i>Petrothene</i>	NA345196	LDPE	1.8	0.921	750	1500	Clarity
Film Extrusion	<i>Lupolen</i>	2220H	LDPE	2.0	0.922	-	-	Clarity
Film Extrusion	<i>Petrothene</i>	NA321013	LDPE	2.0	0.922	-	-	Clarity
Film Extrusion	<i>Petrothene</i>	NA321210	LDPE	2.0	0.922	750	1000	Clarity
Film Extrusion	<i>Petrothene</i>	NA952000	LDPE	2.0	0.919	-	-	Liners
Film Extrusion	<i>Petrothene</i>	NA952094	LDPE	2.0	0.919	500	4000	Liners
Film Extrusion	<i>Petrothene</i>	NA951000	LDPE	2.2	0.920	-	-	Liners
Film Extrusion	<i>Petrothene</i>	NA324013	LDPE	3.0	0.931	-	-	Film overwrap applications
Film Extrusion	<i>Petrothene</i>	NA324244	LDPE	3.0	0.931	1600	6000	Film overwrap applications
Film Extrusion	<i>Petrothene</i>	NA373244	LDPE	3.0	0.924	1600	6000	Clarity
Film Extrusion	<i>Lupolen</i>	2227K	LDPE	4.0	0.922	750	900	Clarity
Film Extrusion	<i>Petrothene</i>	NA334000	LDPE	6.0	0.919	-	-	Garment
Film Extrusion	<i>Petrothene</i>	NA285003	LDPE	6.2	0.930	-	-	Film overwrap applications
Film Extrusion	<i>Petrothene</i>	NA336149	LDPE	6.5	0.920	1350	4000	Garment
Film Extrusion	<i>Petrothene Select</i>	GS906071	LLDPE	0.6	0.916	-	6500	Blown Film
Film Extrusion	<i>Petrothene Select</i>	GS906072	LLDPE	0.6	0.916	1350	6500	Blown Film
Film Extrusion	<i>Petrothene</i>	GA501020	LLDPE	1.0	0.918	-	-	General Purpose Blown Film
Film Extrusion	<i>Petrothene</i>	GA501021	LLDPE	1.0	0.918	-	7000	General Purpose Blown Film
Film Extrusion	<i>Petrothene</i>	GA501022	LLDPE	1.0	0.918	1350	7000	General Purpose Blown Film
Film Extrusion	<i>Petrothene</i>	GA501023	LLDPE	1.0	0.918	900	5500	General Purpose Blown Film
Film Extrusion	<i>Petrothene</i>	GA501029	LLDPE	1.0	0.918	1350	7000	General Purpose Blown Film
Film Extrusion	<i>Petrothene</i>	GA601030	LLDPE	1.0	0.918	-	-	General Purpose Blown Film
Film Extrusion	<i>Petrothene</i>	GA601031	LLDPE	1.0	0.918	-	6500	General Purpose Blown Film
Film Extrusion	<i>Petrothene</i>	GA601032	LLDPE	1.0	0.918	1350	6500	General Purpose Blown Film
Film Extrusion	<i>Petrothene</i>	GA502022	LLDPE	2.0	0.918	1350	7000	Blown or Cast Film
Film Extrusion	<i>Petrothene</i>	GA623119	LLDPE	2.0	0.923	-	-	High Stiffness Blown or Cast Film,
Film Extrusion	<i>Petrothene</i>	GA503028	LLDPE	3.5	0.925	800	1300	Blown or Cast Film, Zipper Packaging

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Food and medical

Polyethylene - Film EVA

Grades are listed in order of increasing %VA

Fabrication process	Trade name	Grade name	Resin type	Melt index (2.16 kg, 190°C) (g/10min)	Base resin density (g/cc)	% VA	Slip (ppm)	Antiblock (ppm)	Typical customer application
Film Extrusion, Profile Extrusion	<i>Petrothene</i>	NA426225	EVA	2.5	0.924	2.5	1000	1900	Clarity EVA
Film Extrusion, Profile Extrusion	<i>Petrothene</i>	NA420013	EVA	2.5	0.923	2.5	-	-	Clarity EVA
Film Extrusion	<i>Petrothene</i>	NA340013	EVA	1.0	-	4.0	-	-	Clarity
Film Extrusion	<i>Petrothene</i>	NA490177	EVA	0.3	0.923	4.5	-	6000	Heavy Duty Packaging
Film Extrusion	<i>Petrothene</i>	NA442051	EVA	1.5	-	5.0	500	1000	Clarity EVA
Film Extrusion	<i>Ultrathene</i>	UE672006	EVA	0.5	-	13.5	-	-	Flexible packaging films for food and healthcare, liquid and heavy duty packaging and pallet stretch film

Polyethylene - Injection molding

Grades are listed in order of resin type, then increasing melt index

Trade name	Grade name	Resin type	Melt index (2.16 kg, 190°C) (g/10min)	Base resin density (g/cc)	Typical customer application
<i>Petrothene</i>	NA204000	LDPE	7.0	0.918	Housewares, toys, caps, closures
<i>Petrothene</i>	NA214000	LDPE	10	0.918	Caps, closures
<i>Petrothene</i>	NA860008	LDPE	24	0.921	Caps, closures
<i>Petrothene</i>	NA870252	LDPE	38	0.921	Caps, closures
<i>Petrothene</i>	GA625189	LLDPE	5.0	0.935	Caps & Closures
<i>Petrothene</i>	GA574189	LLDPE	50	0.926	Thin wall, lids
<i>Petrothene</i>	GA684192	LLDPE	100	0.929	Thin wall, lids
<i>Petrothene</i>	GA584189	LLDPE	105	0.929	Thin wall, lids
<i>Petrothene</i>	GA694192	LLDPE	160	0.933	Thin wall, lids

Polyethylene - Sheet and profile extrusion

Grades are listed in order of resin type, then increasing melt index

Trade name	Grade name	Resin type	Melt index (2.16 kg, 190°C) (g/10min)	Base resin density (g/cc)	Typical customer application
<i>Petrothene</i>	LM600700	HDPE	0.8	0.960+	Thick Sheet
<i>Petrothene</i>	GA501020	LLDPE	1.0	0.918	Sheet and Tubing (Small Profile)
<i>Petrothene</i>	GA601030	LLDPE	1.0	0.918	Sheet and Tubing (Small Profile)
<i>Petrothene</i>	GA502024	LLDPE	2.0	0.918	Sheet and Tubing (Small Profile)

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Polyethylene - Plexar

Grades are listed in order of grade name

Fabrication Process	Trade name	Grade name	Resin Type	Status	Melt Index (2.16 kg, 190°C) (g/10min)	Product Density (g/cc)	% VA	Typical Customer Application
Blown Film	Plexar	PX1007	EVA+MAH	C:A	3.1	11% VA	11	Clarity Tie-Layer Resins (EVA)
Blow Molding	Plexar	PX2246	HDPE+MAH	C:A	0.45	0.951	-	HDPE Blow Molding Tie-Layer Resin
Blown Film	Plexar	PX3060	LLDPE+MAH	C:A	2.2	0.924	-	High Performance Tie-Layer Resin
Blown Film	Plexar	PX3184	LLDPE+MAH	C:A	2.1	0.920	-	Extrudable Tie-Layer Resin
Blown Film	Plexar	PX3227	LLDPE+MAH	C:A	1.7	0.913	-	High Performance Tie-Layer Resin
Blown Film	Plexar	PX3236	LLDPE+MAH	C:A	2.0	0.922	-	General Purpose Tie-Layer Resin
Cast Film	Plexar	PX3435	LLDPE+MAH	C:A	4.0	0.923	-	Cast Film Tie-Layer Resin
Blown Film	Plexar	PX3747	LLDPE+MAH	C:A	2.0	0.918	-	High Performance Tie-Layer Resin
Blown Film	Plexar	PX3838	LLDPE+MAH	C:A	1.8	0.910	-	High Performance Tie-Layer Resin for Hot Fill
Extrusion Coating	Plexar	PX5125	LLDPE+MAH	C:A	6.0	0.924	-	High Performance Extrusion Coating Tie-Layer Resin
Pipe	Plexar	PX5335	LLDPE+MAH	C:A	5.7	0.921	-	Multi Layer Pipe Tie-Layer Resin
Thermoforming	Plexar	PX5400	LLDPE+MAH	C:A	3.0	0.933	-	Polystyrene Sheet Extrudable Tie-Layer Resin
Thermoforming	Plexar	PX6002	PP+MAH	C:A	2.7	0.892	-	High Performance Tie-Layer Resin
Blow Molding	Plexar	PX6005	PP+MAH	C:A	5.4	0.892	-	General Purpose Tie-Layer Resin
Blown Film	Plexar	PX6006	PP+MAH	C:A	4.8	0.892	-	High Performance Tie-Layer Resin
Blow Molding	Plexar	PX6008	PP+MAH	C:A	6.5	0.892	-	High Performance Tie-Layer Resin
Extrusion Coating	Plexar	PX9125	LDPE+MAH	C:A	6.1	0.922	-	High Performance Extrusion Coating Tie-Layer Resin

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Food and medical

Polypropylene

Within each section, grades are listed in order of increasing melt flow rate (MFR)

Trade name	Grade name	Melt Flow Rate (g/10min) ASTM D1238	Tensile Strength (psi) ASTM D638	Flexural Modulus (psi) (1% Secant) ASTM D790	Notched Izod Impact (73°F) (ft-lbs/in) ASTM D256	HDT (°F) (66 psi) ASTM D648	UL Listed	Additives	Typical Customer Application	Key properties
Homopolymers										
<i>Adstif</i>	HA802H	2.3	5400	275000	1.0	219	No		Compounding, BOPP, Thermoforming, Sheet, Plastic Lumber	HCPP high stiffness
<i>Pro-fax</i>	HP525J	3.0	5100	218000	0.8	203	No		BOPP Film, Compounding, Thermoforming	Good Processability; High Clarity; High Gloss; Medium Flow
<i>Pro-fax</i>	PH350	3.5	4800	200000	1.0	190	No		Color concentrates, polymer modifier, wood composites	Lightly stabilized flake, compounding, improved mixing and dispersion with pigments and additives
<i>Pro-fax</i>	6523	4.0	4800	200000	1.0	190	Yes	LTHA	Automotive, Sheet, Thermoforming	Enhanced heat stability
<i>Pro-fax</i>	HP423M	8.5	4680	185000	0.9	190	No	S	Cast Film	High clarity
<i>Pro-fax</i>	6301	12	4900	210000	0.6	200	No		Color concentrates, polymer modifier, wood composites	Lightly stabilized flake, compounding, improved mixing and dispersion with pigments and additives
<i>Pro-fax</i>	6331	12	4900	210000	0.6	200	Yes		General purpose, Injection Molding	General Purpose
<i>Pro-fax</i>	HP793R	20	5500	250000	0.6	240	Yes	N, A	Appliances, Caps & Closures, Containers and Housewares	Contains Antistat; Fast Cycle (Production); High Stiffness; Nucleated
<i>Pro-fax</i>	PH835	34	n.a.	n.a.	n.a.	n.a.	No		Spunbond and extrusion coating	Low gas fading
<i>Pro-fax</i>	PD702	35	4500	170000	0.6	190	Yes			
<i>Pro-fax</i>	PD702NW	35	4800	200000	0.8	230	Yes	N, A	Rigid packaging	Contains Antistat; Nucleated
<i>Pro-fax</i>	HP659S	35	n.a.	n.a.	n.a.	n.a.	No		Spunbond and extrusion coating, rigid packaging, high stiffness	Low gas fading
<i>Metocene</i>	MF650W	500	4800	230000	n.a.	213	No		Melt blown fiber applications, compounding	Ultra-high MFR flake, improved mixing and dispersion with pigments and additives
<i>Metocene</i>	MF650X	1200	3300	245000	n.a.	248	No		Melt blown fiber applications, compounding	Ultra-high MFR flake, improved mixing and dispersion with pigments and additives
<i>Metocene</i>	MF650Y	1800	2800	245000	n.a.	252	No		Melt blown fiber applications, compounding	Ultra-high MFR flake, improved mixing and dispersion with pigments and additives
Impact Copolymers										
<i>Pro-fax</i>	SV258	1.2	4100	180000	3.9	180	Yes		Corrugated board, profiles, thermoforming	High Impact
<i>Pro-fax</i>	8623	1.5	3400	150000	N.B.	170	Yes	LTHA	Automotive, Sheet, Extrusion	Very high impact, enhanced heat stability
<i>Pro-fax</i>	EP611H	1.8	4100	205000	2.8	187	No		Corrugated board, Sheet Extrusion, Cast Film	Excellent stiffness / impact balance
<i>Pro-fax</i>	EP713H	1.8	4300	220000	4.0	223	No	N	Thermoforming, Retort Containers, Freezer Impact	Excellent stiffness / impact balance
<i>Pro-fax</i>	EP713HA	1.8	4300	220000	4.0	223	No	A, N	Thermoforming, Retort Containers, Freezer Impact	Excellent stiffness / impact balance
<i>Pro-fax</i>	7531	4.0	4100	180000	1.6	180	No		Thermoforming, Retort Containers, Lids	Medium impact
<i>Pro-fax</i>	SC204	4.0	4800	230000	1.8	235	No	N, A	Thermoforming	Medium impact
<i>Pro-fax</i>	EP714K	4.0	4900	230000	1.5	239	No	N	Thermoforming	Good Stiffness; High Heat Resistance
<i>CirculenRecover</i>	EP445PR	17	3400	160000	2.1	189	No	N, A, S	Tubs & Containers and Caps & Closures	Excellent cold temperature impact resistance and stiffness / impact balance
<i>Pro-fax</i>	EP445P	18	3300	170000	3.2	221	No	N, A, S	Industrial pails, rigid packaging	Good stiffness / impact balance
<i>Pro-fax</i>	SG702	18	3000	150000	N.B.	183	Yes		Automotive, Containers, Sports, Leisure, & Toys	Excellent stiffness / impact balance
<i>Pro-fax</i>	EP648R	23	3560	200000	1.8	226	No	N, A	Consumer Products; Rigid packaging	High stiffness, Medium impact
<i>Pro-fax</i>	EP390S	35	2900	130000	2.8	181	Yes		Packaging	High impact, high flow
<i>Pro-fax</i>	S8891	35	3800	180000	1.0	195	No		Automotive	Medium impact

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Food and medical

Polypropylene

Within each section, grades are listed in order of increasing melt flow rate (MFR)

Trade name	Grade name	Melt Flow Rate (g/10min) ASTM D1238	Tensile Strength (psi) ASTM D638	Flexural Modulus (psi) (1% Secant) ASTM D790	Notched Izod Impact (73°F) (ft-lbs/in) ASTM D256	HDT (°F) (66 psi) ASTM D648	UL Listed	Additives	Typical Customer Application	Key properties
Impact Copolymers										
Pro-fax	SD242	35	4100	210000	0.9	235	Yes	N	Automotive	Medium impact
Pro-fax	SG802N	35	3100	160000	2.3	219	Yes	N	Automotive	High MFR, high stiffness / impact balance
Pro-fax	SV954	35	4000	210000	0.9	235	No	N, A, S	Caps & Closures, Containers	Good mold release / lubricity
Pro-fax	SV956	35	4600	230000	0.8	240	Yes	N, A, S	Caps & Closures, Containers	High mold release / lubricity, high stiffness
Pro-fax	EP348T	50	3100	160000	2.3	219	No	N, A	Containers, thin wall injection molding	High flow, high impact
Pro-fax	EP494T	50	3500	170000	1.7	232	No	N,A,S	Opaque Containers, Sports, Leisure and Toys	High flow, high gloss, good stiffness / impact balance
Pro-fax	EP549U	80	3500	180000	1.7	226	No	N, A	Containers, rigid packaging	High flow, good stiffness / impact balance
Pro-fax	EP545U	80	3500	180000	1.7	226	No	N, S, A	Containers, rigid packaging	High flow, good stiffness / impact balance
Pro-fax	SC973	107	4100	215000	0.6	240	No	N, A, S	Thin wall injection molding	Very high MFR
Pro-fax	SC973Y	107	3800	205000	0.7	243	No	N, A	Thin wall injection molding	Higher impact version of SC973
Random Copolymers										
Pro-fax	SR257M	2.0	4300	140000	7.0	165	No	C, A	Packaging, Bottles, Clear Containers, Cast Film	Excellent clarity
Pro-fax	RP944H	2.4	5300	230000	1.3	-	No	C	Thermoforming, cups and containers, sheet extrusion	Good clarity
Pro-fax	RP913J	3.5	5300	230000	1.1	228	No	C	Cups and Containers, thermoforming, sheet	High clarity
Pro-fax	RP223L	7.0	3800	130000	1.0	174	No		Bags & Pouches; Breathable Film; Film Wrap; Food Packaging; Heavy Duty Packaging; Hygiene Film; Stationery Film; Twist Wrap Film	Good Heat Seal; Good Optical Properties; Good Processability; Medium Flow
Pro-fax	RP323M	8.0	3600	120000	1.2	167	No		Cast Film	Barefoot
Pro-fax	SR549M	11	4300	150000	1.2	170	No	C, A	ISBM bottles, Injection molded containers	Clarified
Pro-fax	RP548N	11	4000	145000	1.2	180	No	N, A	Caps & Closures, Containers	Low warpage
Pro-fax	RP320N	12	4000	135000	0.9	170	No		Cast film, foam beads, Extrusion Coating	Heat weldability
Pro-fax	RP491S	35	3800	135000	1.1	185	No	N, A	Sharps containers	Moderate clarity
Pro-fax	RP448S	40	4000	145000	0.8	185	No	C, A	Clear containers, Housewares, Sports, Leisure & Toys, Injection stretch blow molding bottles	High flow, clarified

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Food and medical

Catalloy

Within each section, grades are listed in order of fabrication process, then increasing melt flow rate (MFR)

Fabrication Process	Trade name	Grade name	Melt Flow Rate (2.16 kg, 230°C) (g/10min) ISO 1133	Flexural Modulus (MPa) ISO 178	Tensile Stress at Break (MPa) ISO 527	Shore D Hardness (15 seconds) ISO 868	HDT (°C) (0.45 Mpa) ISO 75	VICAT (A50, °C) ISO 306	Charpy Notched Impact Strength (23°C) (kJ/m2) ISO 179	Charpy Notched Impact Strength (-20°C) (kJ/m2) ISO 179	Charpy Notched Impact Strength (-40°C) (kJ/m2) ISO 179	Typical Conversion Process(s)	Typical Customer Application
Blow Molding	<i>Adflex</i>	Q 402 F	0.65	480	21	49	57	108	86	3.2	2.2	Blown Film	Flexible Packaging
Blown Film	<i>Adflex</i>	Q 100 F	0.6	100	10	30	40	60	NB	110	5	Blown Film, Calendaring	Flexible Packaging
Blown Film	<i>Adflex</i>	Q 401 F	0.65	480	21	49	57	108	86	3.2	2.2	Blown Film	Flexible Packaging
Blown Film	<i>Adflex</i>	Q 402 F	0.65	480	21	49	57	108	86	3.2	2.2	Blown Film	Flexible Packaging
Calendaring	<i>Adflex</i>	Q 100 F	0.6	100	10	30	40	60	NB	110	5	Blown Film, Calendaring	Flexible Packaging
Calendaring	<i>Adflex</i>	Q 402 F	0.65	480	21	49	57	108	86	3.2	2.2	Blown Film	Flexible Packaging
Cast Film	<i>Adflex</i>	X 501 F	7.5	550	22	46	58	94	65	45	5	Cast Film, Compounding, Injection Molding	Flexible Packaging
Cast Film	<i>Adflex</i>	X 101 H	8.0	100	10	30	36	55	NB	NB	1.5	Cast Film, Compounding	Flexible Packaging, Bitumen Modification
Cast Film	<i>Adflex</i>	KS 084 P	30	100	13	35	40	53	47	2.8	1.2	Cast Film, Extrusion Coating	Flexible Packaging
Compounding	<i>Adflex</i>	X 501 F	7.5	550	22	46	58	94	65	45	5	Cast Film, Compounding, Injection Molding	Flexible Packaging
Compounding	<i>Adflex</i>	X 101 H	8.0	100	10	30	36	55	NB	NB	1.5	Cast Film, Compounding	Flexible Packaging, Bitumen Modification
Extrusion Coating	<i>Adflex</i>	KS 084 P	30	100	13	35	40	53	47	2.8	1.2	Cast Film, Extrusion Coating	Flexible Packaging
Injection Molding	<i>Adflex</i>	X 501 F	7.5	550	22	46	58	94	65	45	5	Cast Film, Compounding, Injection Molding	Flexible Packaging
Injection Molding	<i>Adflex</i>	X 101 H	8.0	100	10	30	36	55	NB	NB	1.5	Cast Film, Compounding	Flexible Packaging, Bitumen Modification
Injection Molding	<i>Adflex</i>	KS 084 P	30	100	13	35	40	53	47	2.8	1.2	Cast Film, Extrusion Coating	Flexible Packaging
Sheet and Profile Extrusion	<i>Adflex</i>	Q 402 F	0.65	480	21	49	57	108	86	3.2	2.2	Blown Film	Flexible Packaging

Fabrication Process	Trade name	Grade name	Melt Flow Rate (2.16 kg, 230°C) (g/10min) ISO 1133	Flexural Modulus (MPa) ISO 178	SIT (°C) Internal Method	Tm (°C) Internal Method	HDT (°C) (0.45 Mpa) ISO 75	VICAT (A50, °C) ISO 306	Haze (50 µm) ASTM D1003	Gloss (45°, 50 µm) ASTM D2457	Typical Customer Application
BOPP	<i>Adsyl</i>	5 C 30 F	5.5	600	105	132	62	111	0.6	88	Flexible Packaging
BOPP	<i>Adsyl</i>	5 C 37 F	5.5	600	105	132	62	111	1.0	87	Flexible Packaging
BOPP	<i>Adsyl</i>	3 C 30 F HP	5.5	-	112	137	71	122	0.4	91	Flexible Packaging
BOPP	<i>Adsyl</i>	6 C 30 F	5.5	500	95	126	59	107	0.6	92	Flexible Packaging
BOPP	<i>Adsyl</i>	7416 XCP	7.5	600	115	133	65	115	0.5	90	Flexible Packaging
Cast Film	<i>Adsyl</i>	5 C 30 F	5.5	600	105	132	62	111	0.6	88	Flexible Packaging
Cast Film	<i>Adsyl</i>	5 C 37 F	5.5	600	105	132	62	111	1.0	87	Flexible Packaging
Cast Film	<i>Adsyl</i>	6 C 30 F	5.5	500	95	126	59	107	0.6	92	Flexible Packaging
Cast Film	<i>Adsyl</i>	7416 XCP	7.5	600	115	133	65	115	0.5	90	Flexible Packaging

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Abbreviation Information

A	Antistat
AB	Antiblock
C	Clarified
EMI	Estimated Melt Index
ESCR	Environmental Stress Crack Resistance
EXT	Extrusion
HIC	Household & Industrial Chemicals
HLMI	High Load Melt Index (21.6 kg)
ISBM	Injection Stretch Blow Molding
LTHA	Long Term Heat Aging
LWCO	Low Water Carry Over
N	Nucleation
n.a.	Not Applicable
N.B.	No Break
PEX	Crosslinked Polyethylene
S	Slip
TBD	To Be Determined
TWIM	Thin-Walled Injection Molding
UVI	Ultra Violet Index
WC	Wire and Cable Additive package

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