

Automotive Industry

Mirka® PRO Finishing Solution process

Apply water	STEP 1	 Mirka water damper
	STEP 2	 Mirka® AOS-B 130NV and Mirka Iridium™ SR 3/5/7
	STEP 3	 Mirka Soft Micro Fiber Cloth
Defect removal and/or repeat	STEP 1	 SANDING
	STEP 2	 FOR REMOVING OF DEFECTS
	STEP 3	 STEP 1
Wipe clean and/or repeat	STEP 1	 STEP 2
	STEP 2	 POLISHING
	STEP 3	 FOR POLISHING/FINALISING
Apply Iridium	STEP 1	 PRO Iridium™ 1250 Polishing compound
	STEP 2	 Mirka® AROP-B 312NV + Mirka Polishing Foam pad (yellow waffle)
	STEP 3	 Mirka Soft Micro Fiber Cloth
Polish	STEP 1	 FOR POLISHING/FINALISING
	STEP 2	 STEP 1
	STEP 3	 STEP 2
Final cleaning	STEP 1	 STEP 3
	STEP 2	 FOR POLISHING/FINALISING
	STEP 3	 STEP 1

SANDING



FOR REMOVING OF DEFECTS

Use the cordless Mirka® AOS-B 130NV sander and Mirka Iridium™ SR abrasive.



STEP 1

Always use water when sanding. Apply water to both abrasive and the defected area. Use Mirka damper for best result.



STEP 2

Lightly press with the sander and sand for 2–3 seconds.



STEP 3

Wipe clean and check the surface. Repeat step 1 & 2 if needed. Use Mirka's Soft Micro Fiber Cloth.

POLISHING



FOR POLISHING/FINALISING

Use the cordless Mirka® AROP-B 312NV polisher, Mirka's Polishing Foam Pad (yellow waffle) and PRO Iridium™ 1250 compound.



STEP 1

Apply a small amount of PRO Iridium™ 1250 compound on the polishing pad or directly to the defected surface area.



STEP 2

Polish by gently pressing. Use at moderate speed. Wipe clean and check the surface. Repeat if necessary.



STEP 3

Use Mirka's Soft Micro Fiber Cloth for final cleaning.