



HEAVY SANDING / CALIBRATION	SURFACE SANDING						INTERMEDIATE AND TOP COAT SANDING					PROFILE SANDING	
	HARD WOOD (also MELAMINE)		SOFT WOOD		SOFT AND HARD WOOD	MDF / HDF	INTERMEDIATE SANDING			TOP COAT SANDING (PRIOR TO POLISHING)		FLAT PROFILES	CONTOURED PROFILES
										Normal coating	Very hard coating		
<b>Hiolit XO</b> P36–P80 Polyester cloth backing P100–P240 X-weight cotton cloth backing Aluminium oxide Semi open	<b>Jepuflex Antistatic</b> P36–P400 Antistatic T- and F-paper backing Aluminium oxide / Silicon carbide Closed	<b>Ultimax®</b> P40–P320 Antistatic T- and F-paper backing Aluminium oxide Closed with Selective coating® technology	<b>Avomax® Antistatic</b> P40, P60–P240, P320 Antistatic T- and F-paper backing Aluminium oxide Open	<b>Sica Open</b> P80–P180 Fully antistatic F-paper backing Silicon carbide Open	<b>Unimax®</b> P80–P220 Fully antistatic F-paper backing Aluminium oxide Semi open	<b>Sica Closed</b> P80–P220 Fully antistatic F-paper backing Silicon carbide Closed	<b>Sica Fine Stearate</b> P240–P1500 Fully antistatic E-paper backing Stearate Silicon carbide Semi open	<b>Gold Max</b> P240–P800 Antistatic E-paper backing Stearate Aluminium oxide Semi open	<b>MI231A</b> P360–P2500 Polyester film backing Aluminium oxide Semi open Narrow belt	<b>MI231A</b> P360–P2500 Polyester film backing Aluminium oxide Semi open Narrow belt	<b>MI231C</b> P180–1200 Polyester film backing Alum. oxide with ceramic coating Semi open Narrow belt	<b>Abranet® Max</b> P80–P240 PA net backing Aluminium oxide Closed Narrow belt	<b>Hiolit JCA2A0</b> P60–P400 J-weight cotton cloth backing Aluminium oxide Semi open Narrow belt
<b>Ultimax® Black:</b> <i>Coarse grits</i> (80–220), antistatic T-paper backing, silicon carbide, closed with selective coating / <i>Fine grits</i> (240–1000), stearate coating, antistatic E-paper backing, silicon carbide, semi-open with selective coating													