Solid Surface Process

Matt and Satin Finish

Mirka® DEROS II 650
150 mm, orbit 5 mm

Galaxy 150 mm, Grit 180

Galaxy 150 mm, Grit 320

Mirlon® Total VF 360

Mirlon® Total XF 800

Net interface

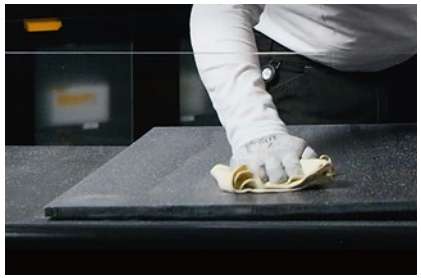
MATT FINISH

STEP 1

- Use Mirka® Galaxy, 180 grit with Mirka ® DEROS 650 II.
- Speed 8000 rpm

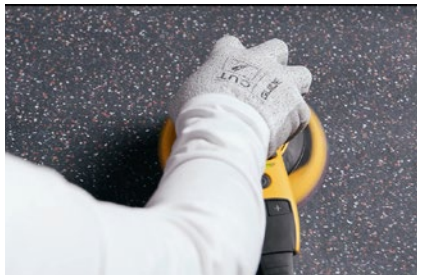
STEP 2

- Sand in both directions
- Clean the surface



STEP 3

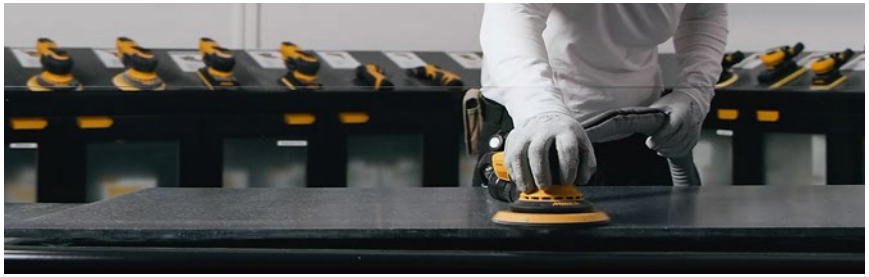
- Use Galaxy 320 grit
- Clean the surface



STEP 4

- Use Mirlon® Total VF 360 with a net interface
- Clean the surface

SATIN FINISH



CONTINUE AFTER MATT FINISH

- For a satin finish add Mirlon® Total XF 800 with a net interface
- Clean the surface

Dedicated to the finish.

© Mirka Ltd 000000 10-2025E

Solid Surface Process

High Gloss Finish

Mirka® DEROS 650 II
150 mm, orbit 5 mm

Mirka® POLAROS RP 600
150 mm

Galaxy 150 mm, Grit 180

Galaxy 150 mm, Grit 320

Galaxy 150 mm, Grit 500

Abralon® J3 Grit 1000

Abralon® J3 Grit 3000

Net interface

Polarshine® 10
with Lambswool Pad

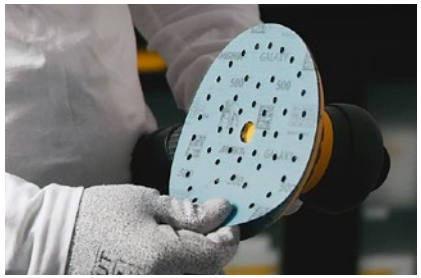
HIGH GLOSS FINISH

STEP 1

- Use Mirka® Galaxy 180 with Mirka® DEROS 650 II
- Speed 8000 rpm

STEP 2

- Sand in both directions
- Clean the surface



STEP 3

- Use Galaxy 320 grit
- Continue with Galaxy 500 grit

STEP 4

- Clean the surface

STEP 5

- Start with Abralon® J3 1000
- Continue with Abralon® J3 3000

STEP 6

- When damp sanding with Abralon, turn off the dust extractor

STEP 7

- Clean the surface

STEP 8

- For a High Gloss Finish use Polarshine® 10, with a Lambswool Pad and Mirka® POLAROS RP 600.

Dedicated to the finish.

© Mirka Ltd 000000 10-2025E