

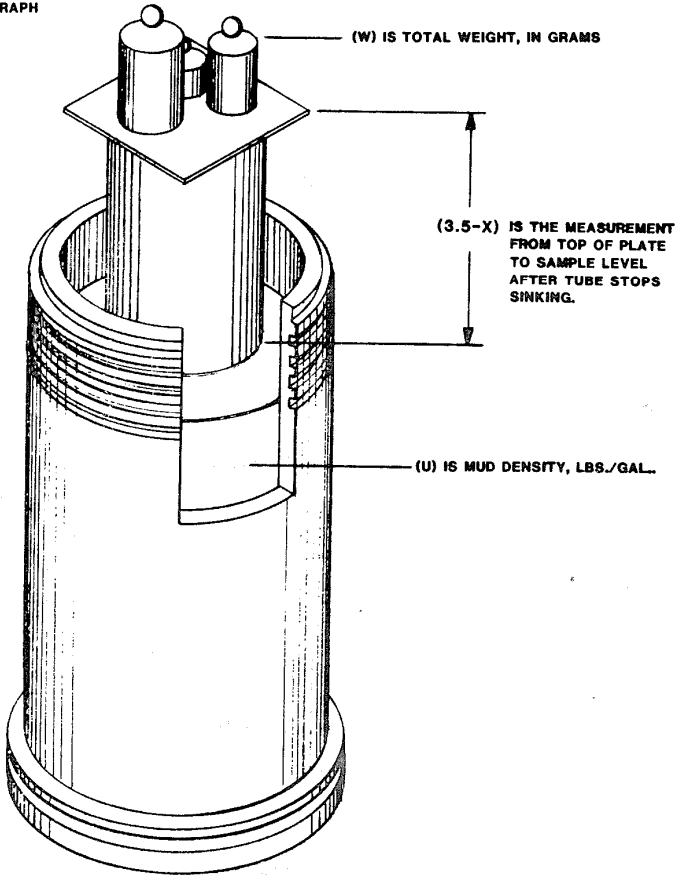


Some drilling fluids, especially lime-treated drilling fluids, tend to thicken and in some cases to solidify when left under static conditions in a deep hot hole. This thickening impairs and sometimes prevents drilling and completion operations. Fann High Temperature Aging Cells have been developed to aid in predicting the performance of drilling fluids under static, high temperature conditions. The shear strength test using the weighted Shearometer Cylinder is commonly run on the sample from such a heat and aging test.

SHEAR STRENGTH TEST

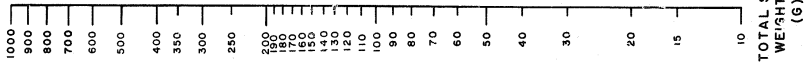
1. Place the stainless steel shear tube on the surface of the sample. Refer to Fig. 1.
2. Place the stainless steel weight platform on top of the shear tube. This weight is 20 grams.
3. Starting with a small gram weight from the weight set, add gram weights until the tube starts to sink into the sample. The tube will stop its downward motion at the point where the shear strength of the gelled sample against the surface of the tube is sufficient to support the applied weight.
4. Measure the length of the tube exposed above the sample (3.5-X in inches). Refer to Fig. 1 and the nomograph.

**CALCULATE SHEAR STRENGTH
FROM NOMOGRAPH**



Measuring Shear Strength

NOMOGRAPH FOR CALCULATING SHEAR STRENGTH OF A HIGHLY GELLED DRILLING FLUID



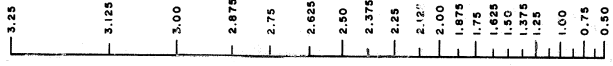
TOTAL SHEAR
WEIGHT, W
(G)



SHEAR STRENGTH, S
(LB/100 FT²)

$$S = \frac{3.615 W}{X} - 0.256U$$

THIS NOMOGRAPH WAS DEVELOPED FOR USE WITH A STAINLESS STEEL SHEARMETER TUBE OF:
 LENGTH = 3.5 IN.
 WEIGHT = TUBE } 20g
 PLATE }
 OUTSIDE DIAMETER = 1.4 IN.
 WALL THICKNESS = 0.008 IN.
 A MUD DENSITY U, OF 16 LB/GAL WAS ASSUMED.



LENGTH OF SHEARMETER
TUBE ABOVE MUD SURFACE
(INCHES), (3.5-X)

5. The shear strength in pounds per 100 square feet is obtained from the nomograph by utilizing the force, in grams, (20 + gram weights) applied to the shear tube and the length of exposed tube after the tube reaches equilibrium, (3.5-X).
6. This nomograph is based on a sample having a density of 16 lb/gal. Use the equation shown on the nomograph to calculate the shear strength for samples of significantly different densities.

CARE OF SHEAROMETER

Shearometer parts should be cleaned and dried after use.

PARTS LIST

Part No.	Description
206958	Shearometer Tube, Stainless Steel with weight support plate, 20 gram
206967	Gram weights, Set

REORDER FROM: Fann Instrument Company
 P O Box 4350
 Houston, Texas USA 77210
 Telephone: 281- 871-4482
 Toll Free: 800-347-0450
 Fax 281 - 871-4358

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